

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

TO: ALL HOLDERS OF OUTBOARD OVERHEAD STOWAGE BIN ASSEMBLY
COMPONENT MAINTENANCE MANUAL 25-28-10

REVISION NO. 2 DATED APR 01/91

HIGHLIGHTS

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter Revision No. and date on the Record of Revision Sheet.

CHAPTER/SECTION

AND PAGE NO.

DESCRIPTION OF CHANGE

TR & SB RECORD

Incorporated Service Bulletin 25-78 which adds new hinge assembly 9994.

1

1005,1022,1056-1057

301

Updated to agree with latest released engineering.

501

REPAIR 5-1

601

REPAIR 6-1

601

702-703,706

1002-1005,1007-1022,

1024,1026,1028-1029,

1031,1039,1043-1070N

25-28-10

HIGHLIGHTS

01.1

Page 1

Apr 01/91

OUTBOARD OVERHEAD STOWAGE BIN ASSEMBLY

PART NUMBER 413T1002-137,-139,-141,-143,-144,
-151,-152,-157,-163,-164,
-181,-183,-187,-188,-193

COMPONENT MAINTENANCE MANUAL
WITH
ILLUSTRATED PARTS LIST

25-28-10

TITLE PAGE

01.1

Page 1

Jan 10/87



REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

REVISION NUMBER	REVISION DATE	DATE FILED	BY	REVISION NUMBER	REVISION DATE	DATE FILED	BY

TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
35-8 25-78		PRR B11203	JAN 10/87 APR 01/91

25-28-10

TR & SB RECORD

01.1

Page 1

Apr 01/91

PAGE	DATE	CODE	PAGE	DATE	CODE
25-28-10			REPAIR-GENERAL		CONT.
			604	BLANK	
TITLE PAGE			REPAIR 1-1		
1	JAN 10/87	01.1	601	OCT 10/84	01
2	BLANK		602	BLANK	
REVISION RECORD			REPAIR 1-2		
1	OCT 10/84	01	601	OCT 10/84	01
2	BLANK		602	BLANK	
TR & SB RECORD			REPAIR 2-1		
*1	APR 01/91	01.1	601	OCT 10/84	01
2	BLANK		602	BLANK	
LIST OF EFFECTIVE PAGES			REPAIR 2-2		
*1	APR 01/91	01	*601	APR 01/91	01.101
THRU LAST PAGE			602	BLANK	
CONTENTS			REPAIR 3-1		
1	OCT 10/84	01	601	OCT 10/84	01
2	BLANK		602	BLANK	
INTRODUCTION			REPAIR 3-2		
1	OCT 10/84	01	*601	APR 01/91	01.101
2	BLANK		602	BLANK	
DESCRIPTION & OPERATION			REPAIR 4-1		
1	JAN 10/87	01.1	601	OCT 10/84	01
2	BLANK		602	BLANK	
DISASSEMBLY			REPAIR 4-2		
*301	APR 01/91	01.1	*601	APR 01/91	01.101
302	BLANK		602	BLANK	
CHECK			REPAIR 5-1		
*501	APR 01/91	01.1	*601	APR 01/91	01.1
502	BLANK		602	BLANK	
REPAIR-GENERAL			REPAIR 5-2		
601	OCT 10/84	01	601	OCT 10/84	01
602	JAN 10/87	01.1	602	BLANK	
603	OCT 10/84	01			

* = REVISED, ADDED OR DELETED

25-28-10

EFFECTIVE PAGES
CONTINUED Page 1
01 Apr 01/91

PAGE	DATE	CODE	PAGE	DATE	CODE
REPAIR 6-1			ILLUSTRATED PARTS LIST		CONT.
*601	APR 01/91	01.1	*1017	APR 01/91	01.1
602	BLANK		*1018	APR 01/91	01.1
REPAIR 7-1			*1019	APR 01/91	01.1
*601	APR 01/91	01.101	*1020	APR 01/91	01.1
602	BLANK		*1021	APR 01/91	01.1
REPAIR 8-1			*1022	APR 01/91	01.1
601	JAN 10/87	01.1	*1023	APR 01/91	01.1
602	BLANK		*1024	APR 01/91	01.1
REPAIR 9-1			*1025	APR 01/91	01.1
601	JAN 10/87	01.1	*1026	APR 01/91	01.1
602	JAN 10/87	01.1	*1027	APR 01/91	01.1
603	OCT 10/84	01	*1028	APR 01/91	01.1
604	OCT 10/84	01	*1029	APR 01/91	01.1
ASSEMBLY			*1030	APR 01/91	01.1
701	OCT 10/84	01	*1031	APR 01/91	01.1
*702	APR 01/91	01.1	*1032	APR 01/91	01.1
*703	APR 01/91	01.1	*1033	APR 01/91	01.1
704	OCT 10/84	01	*1034	APR 01/91	01.1
705	OCT 10/84	01	*1035	APR 01/91	01.1
*706	APR 01/91	01.1	*1036	APR 01/91	01.1
ILLUSTRATED PARTS LIST			*1037	APR 01/91	01.1
1001	OCT 10/84	01	*1038	APR 01/91	01.1
*1002	APR 01/91	01.1	*1039	APR 01/91	01.1
*1003	APR 01/91	01.1	*1040	APR 01/91	01.1
*1004	APR 01/91	01.1	*1041	APR 01/91	01.1
*1005	APR 01/91	01.1	*1042	APR 01/91	01.1
*1006	APR 01/91	01.1	*1043	APR 01/91	01.1
*1007	APR 01/91	01.1	*1044	APR 01/91	01.1
*1008	APR 01/91	01.1	*1045	APR 01/91	01.1
*1009	APR 01/91	01.1	*1046	APR 01/91	01.1
*1010	APR 01/91	01.1	*1047	APR 01/91	01.1
*1011	APR 01/91	01.1	*1048	APR 01/91	01.1
*1012	APR 01/91	01.1	*1049	APR 01/91	01.1
*1013	APR 01/91	01.1	*1050	APR 01/91	01.1
*1014	APR 01/91	01.1	*1051	APR 01/91	01.1
*1015	APR 01/91	01.1	*1052	APR 01/91	01.1
*1016	APR 01/91	01.1	*1053	APR 01/91	01.1
			*1054	APR 01/91	01.1
			*1055	APR 01/91	01.1
			*1056	APR 01/91	01.1
			*1057	APR 01/91	01.1
			*1058	APR 01/91	01.1

* = REVISED, ADDED OR DELETED

25-28-10

EFFECTIVE PAGES
 CONTINUED Page 2
 01 Apr 01/91

PAGE	DATE	CODE	PAGE	DATE	CODE
ILLUSTRATED PARTS LIST		CONT.			
*1059	APR 01/91	01.1			
*1060	APR 01/91	01.1			
*1061	APR 01/91	01.1			
*1062	APR 01/91	01.1			
*1063	APR 01/91	01.1			
*1064	APR 01/91	01.1			
*1065	APR 01/91	01.1			
*1066	APR 01/91	01.1			
*1067	APR 01/91	01.1			
*1068	APR 01/91	01.1			
*1069	APR 01/91	01.1			
*1070	APR 01/91	01.1			
*1070A	APR 01/91	01.1			
*1070B	APR 01/91	01.1			
*1070C	APR 01/91	01.1			
*1070D	APR 01/91	01.1			
*1070E	APR 01/91	01.1			
*1070F	APR 01/91	01.1			
*1070G	APR 01/91	01.1			
*1070H	APR 01/91	01.1			
*1070I	APR 01/91	01.1			
*1070J	APR 01/91	01.1			
*1070K	APR 01/91	01.1			
*1070L	APR 01/91	01.1			
*1070M	APR 01/91	01.1			
*1070N	APR 01/91	01.1			

* = REVISED, ADDED OR DELETED

25-28-10

EFFECTIVE PAGES
 LAST PAGE Page 3
 01 Apr 01/91



TABLE OF CONTENTS

<u>Paragraph Title</u>	<u>Page</u>
Description and Operation	1
Testing and Trouble Shooting (not applicable)	
Disassembly	301
Cleaning. * [1]	
Check	501
Repair.	601
Assembly.	701
Fits and Clearances (not applicable)	
Special Tools, Fixtures, and Equipment (not applicable)	
Illustrated Parts List.	1001
* [1] Special instructions not required. Use standard industry practices.	

INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- | | |
|--|------------------------------|
| 1. Title Page | 4. List of Effective Pages |
| 2. Record of Revisions | 5. Table of contents |
| 3. Temporary Revision &
Service Bulletin Record | 6. Introduction |
| | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote *[] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs, and a list of applicable standard Boeing practices, and an explanation of the True Position dimensioning symbols used.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

Verification:

Disassembly
Assembly

25-28-10

INTRODUCTION

01

Page 1

Oct 10/84

OUTBOARD OVERHEAD STOWAGE BIN ASSEMBLY

DESCRIPTION AND OPERATION

1. Description and Operation

A. The outboard overhead stowage bin assembly consists of a stowage bin, door and latch assembly, and support to attach a passenger service unit to the lower surface. The door assembly is unlatched and swung out and up to allow access to the bin interior.

2. Leading Particulars (approximate)

Length -- 88 inches

Width -- 25 inches

Height -- 19 inches

Weight -- 47 pounds

25-28-10

DESCRIPTION & OPERATION

01.1

Page 1

Jan 10/87

DISASSEMBLY

1. Disassemble stowage bin assemblies (IPL Fig. 1)

- A. Unlatch and open door. Remove screws (254), washers (256A) and door assembly (94).
- B. Remove screws (252) and hinge assemblies (248, 250).
- C. Disassemble hinge assemblies (248, 250).

NOTE: Do not remove bushings (294, 296, 306, 324, 338, 340) unless necessary for repair or replacement.

- (1) Remove housing assembly (262) by removing bolts (264, 266).
- (2) Remove screws (370), spring support assembly (346), and receptacle assembly (368).
- (3) Remove screws (314), washers (316), nuts (318), and bracket (320).
- (4) Remove screw (278), roller (284), washer (282), and upper arm assembly (322).
- (5) Remove screw (280), rollers (284), and washer (282). Remove screw (330), washers (332), and cam follower assembly (302).
- (6) Withdraw shaft (334) and remove lower arm assembly (336).
- (7) Remove screw (344) and gas spring assembly.

25-28-10

DISASSEMBLY

01.1

Page 301

Apr 01/91

CHECK

1. Check all items for obvious defects using standard industry practices.
2. Penetrant examine per 20-20-02:
 - A. IPL Fig. 1 - doublers (46, 530), fittings (50, 54, 532, 534, 542, 544, 586), bracket (320), tube (574)
3. Magnetic Particle check per 20-20-01 nut (590) and sleeve (592).

25-28-10

CHECK

01.1

Page 501

Apr 01/91

REPAIR – GENERAL

1. Repair, replacement, and refinish procedures are included in separate sections, as listed.

<u>P/N</u>	<u>NAME</u>	<u>REPAIR</u>
413T1020	UPPER ARM ASSEMBLY	1-1; 1-2
413T1021	LOWER ARM ASSEMBLY	2-1; 2-2
413T1022	CAM FOLLOWER ASSEMBLY	3-1; 3-2
413T1023	ACTUATOR ASSEMBLY	4-1; 4-2
412T2014	FITTING ASSEMBLY	5-1; 5-2
413T3108	FITTING ASSEMBLY	6-1
413T3109	FITTING ASSEMBLY	6-1
413T1030	BODY	7-1
413T1095	RETAINER	8-1
- -	MISC PARTS REFINISH	9-1

2. Standard Practices

- A. Refer to the following standard practices as applicable, for details of procedures in individual repairs.

20-30-02 Stripping of Protective Finishes
20-30-03 General Cleaning Procedures
20-41-01 Decoding Table for Boeing Finish Codes
20-41-02 Application of Chemical and Solvent Resistant Finishes
20-41-04 Application and Repair of Interior Decorative Finishes
20-42-05 Bright Cadmium Plating
20-43-01 Chromic Acid Anodizing
20-50-03 Bearing Installation and Retention
20-50-08 Application of Dry Lubricants

3. Materials

NOTE: Equivalent substitutes may be used.

25-28-10

REPAIR-GENERAL

01

Page 601

Oct 10/84

- A. Lubricant, Dry Film -- BMS 3-8 (Ref 20-60-03)
- B. Primer -- BMS 10-11 Type 1 (Ref 20-60-02)
- C. Primer -- BMS 10-83 Type 1 (Ref 20-60-02)
- D. Enamel -- BMS 10-83 Type 2 (Ref 20-60-02)
- E. Enamel, Clear Baking -- BMS 10-78 (Ref 20-60-02)
- F. Enamel -- BMS 10-11 Type 2, gloss white (Ref 20-60-02)
- G. Water Emulsion Paint -- BMS 10-55 (Ref 20-60-02)
- | H. Sealant -- BMS 5-95 (Ref 20-60-04)
- | I. Enamel, Baking -- X75114 (Ref 20-60-02)

25-28-10

REPAIR-GENERAL

01.1

Page 602

Jan 10/87

4. Dimensioning Symbols

A. Standard True Position Dimensioning Symbols used in applicable repair procedures are shown in Fig. 601.

—	STRAIGHTNESS	\oplus	THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
\square	FLATNESS	\varnothing	DIAMETER
\perp	PERPENDICULARITY (OR SQUARENESS)	BASIC (BSC) OR	A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
//	PARALLELISM	DIM	
\bigcirc	ROUNDNESS	-A-	DATUM
\bigcirc	CYLINDRICITY	\textcircled{M}	MAXIMUM MATERIAL CONDITION (MMC)
\frown	PROFILE OF A LINE	\textcircled{S}	REGARDLESS OF FEATURE SIZE (RFS)
\triangle	PROFILE OF A SURFACE	\textcircled{P}	PROJECTED TOLERANCE ZONE
\odot	CONCENTRICITY		
\equiv	SYMMETRY		
\sphericalangle	ANGULARITY		
\nearrow	RUNOUT		

EXAMPLES

$\text{—} \quad 0.002$	STRAIGHT WITHIN 0.002	$\textcircled{\odot} \text{ C } \varnothing \quad 0.0005$	CONCENTRIC TO C WITHIN 0.0005 DIAMETER (FULL INDICATOR MOVEMENT)
$\perp \text{ B } \quad 0.002$	PERPENDICULAR TO B WITHIN 0.002	$\equiv \text{ A } \quad 0.010$	SYMMETRICAL WITH A WITHIN 0.010
// $\text{ A } \quad 0.002$	PARALLEL TO A WITHIN 0.002	$\sphericalangle \text{ A } \quad 0.005$	ANGULAR TOLERANCE 0.005 WITH A
$\bigcirc \quad 0.002$	ROUND WITHIN 0.002	$\oplus \text{ B } \varnothing \quad 0.002 \textcircled{S}$	LOCATED AT TRUE POSITION WITHIN 0.002 DIA IN RELATION TO DATUM B, REGARDLESS OF FEATURE SIZE
$\bigcirc \quad 0.010$	CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER	$\perp \text{ A } \varnothing \quad 0.010 \textcircled{M}$ $0.510 \textcircled{P}$	AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION
$\frown \text{ A } \quad 0.006$	EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART IN RELATION TO DATUM PLANE A	2.000	EXACT DIMENSION IS 2.000
$\triangle \text{ A } \quad 0.020$	SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE	OR 2.000 BSC	

True Position Dimensioning Symbols
Figure 601

25-28-10

REPAIR-GENERAL

01

Page 603

Oct 10/84

UPPER ARM ASSEMBLY - REPAIR 1-1

413T1020-1

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (IPL Fig. 1)

A. Remove bushings.

B. Install bushings (324) per 20-50-03.

- (1) Coat ID of hole and OD of bushing with BMS 10-11, type 1 primer and press bushings into arm (328) while primer is wet.
- (2) Fillet seal bushing flange to arm with BMS 5-95 sealant.
- (3) Fill gap between bushings with BMS 5-95 sealant. Clean excess sealant from inner surface of bushing.

25-28-10

REPAIR 1-1

01

Page 601

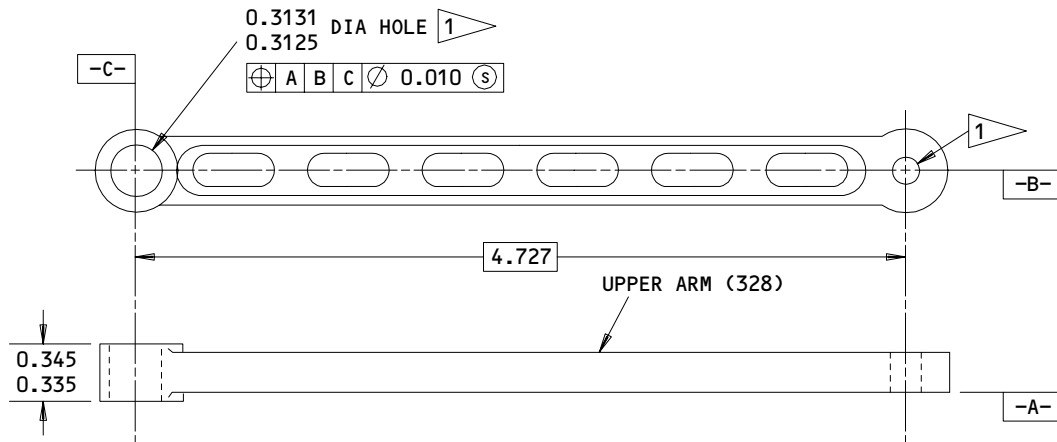
Oct 10/84

ARM - REPAIR 1-2

413T1020-2

1. Refinish

NOTE: Repair consists of stripping and restoring original finish. Refer to Fig. 601 for refinish procedures and to REPAIR-GEN for list of applicable standard practices.



REFINISH

CHEMICALLY TREAT SURFACES AND
APPLY 1 COAT BMS 10-11, TYPE 1 PRIMER (F-18.05).
APPLY BMS 10-83, TYPE 1 PRIMER AND TYPE 2
ENAMEL (F-22.05-7362).

MATERIAL: AL ALLOY

ALL DIMENSIONS ARE IN INCHES

1 OMIT PRIMER AND ENAMEL FROM HOLE.

Upper Arm Repair
Figure 601

143394

25-28-10

REPAIR 1-2

01

Page 601

Oct 10/84

LOWER ARM ASSEMBLY - REPAIR 2-1

413T1021-1

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement

- A. Remove bushings.
- B. Install bushings (338) per 20-50-03.
 - (1) Coat ID of hole and OD of bushings with BMS 10-11, type 1 primer. Press bushings (338) into end hole and bushing (340) into center hole of arm (342).
 - (2) Fillet seal bushing flange to arm with BMS 5-95 sealant.
 - (3) Fill gap between bushings with BMS 5-95 sealant. Remove excess sealant from inner surface of bushings.

25-28-10

REPAIR 2-1

01

Page 601

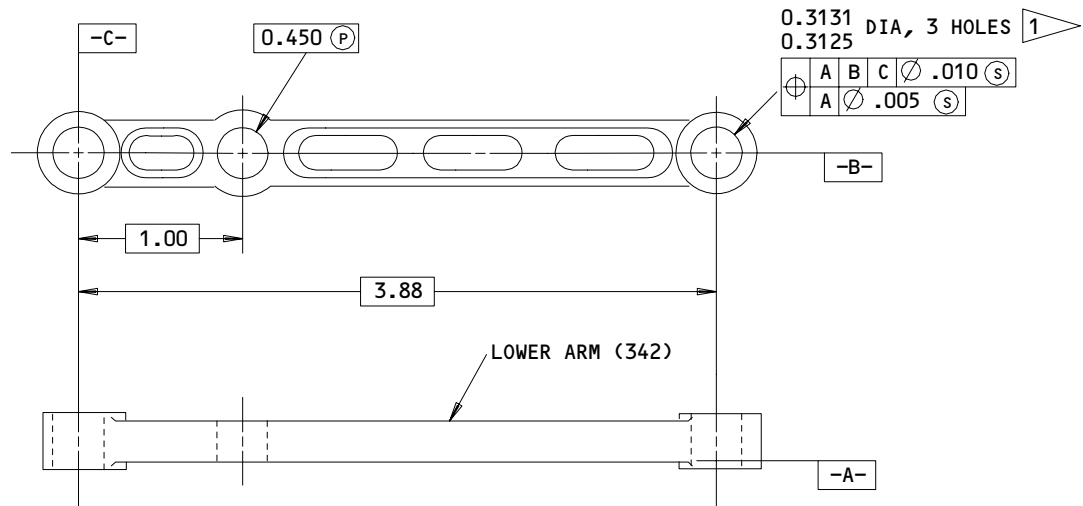
Oct 10/84

ARM - REPAIR 2-2

413T1021-2

1. Refinish

NOTE: Repair consists of stripping and restoring original finish. Refer to Fig. 601 for refinish procedures and to REPAIR-GEN for list of applicable standard practices.



REFINISH

CHEMICALLY TREAT SURFACES AND
APPLY 1 COAT BMS 10-11, TYPE 1 PRIMER (F-18.05).
APPLY BMS 10-83, TYPE 1 PRIMER AND TYPE 2
ENAMEL (F-22.05-7362).

METERIAL: AL ALLOY

ALL DIMENSIONS ARE IN INCHES

1 OMIT PRIMER AND ENAMEL FROM HOLE.

Lower Arm Repair
Figure 601

143395

25-28-10

REPAIR 2-2

01.101

Page 601

Apr 01/91

CAM FOLLOWER ASSEMBLY - REPAIR 3-1

413T1022-7, -8

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement

- A. Remove bushings.
- B. Coat ID of hole and OD of bushing (306) with BMS 10-11, type 1 primer and press bushing into cam follower (302, 304) per 20-50-03.

25-28-10

REPAIR 3-1

01

Page 601

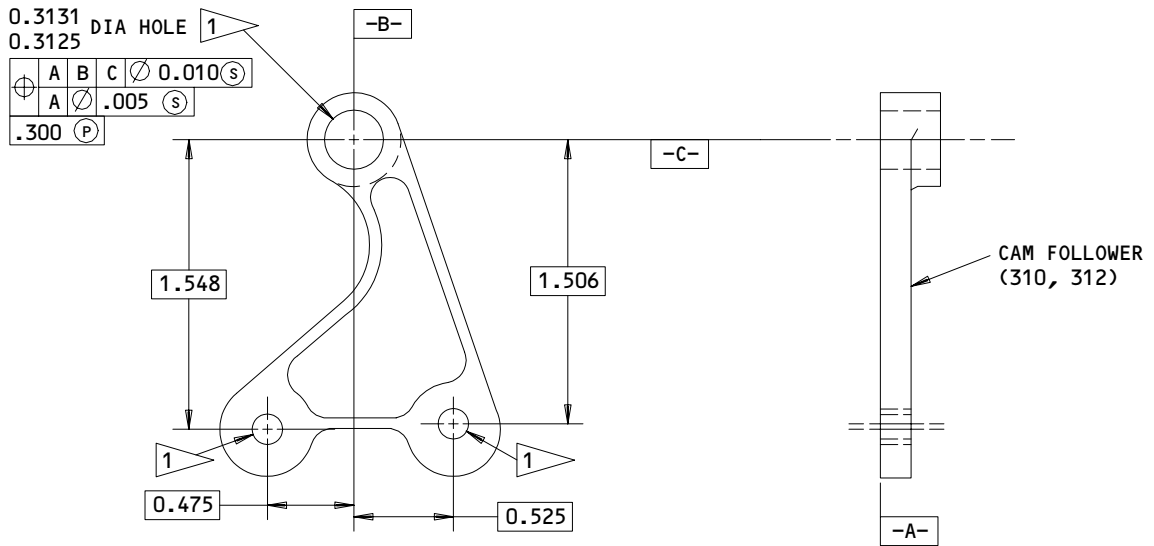
Oct 10/84

CAM FOLLOWER - REPAIR 3-2

413T1022-9, -10, -13, -14, -17, -18

1. Refinish

NOTE: Repair consists of stripping and restoring original finish. Refer to Fig. 601 for refinish procedures and to REPAIR-GEN for list of applicable standard practices.



REFINISH

CHEMICALLY TREAT SURFACES AND
APPLY 1 COAT BMS 10-11, TYPE 1 PRIMER (F-18.05).
APPLY BMS 10-23, TYPE 1 PRIMER AND TYPE 2
ENAMEL (F-22.05-7362).

MATERIAL: AL ALLOY
ALL DIMENSIONS ARE IN INCHES

1 OMIT PRIMER AND ENAMEL FROM HOLE.

Cam Follower Repair
Figure 601

143397

25-28-10

REPAIR 3-2

01.101

Page 601

Apr 01/91

ACTUATOR ASSEMBLY - REPAIR 4-1

413T1023-1, -2

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement

A. Remove bushings.

B. Install bushings (294, 296) per 20-50-03.

(1) Coat ID of hole and OD of bushing with BMS 10-11, type 1 primer.
Press bushings into actuator (298, 300) while primer is wet.

(2) Fillet seal bushing flange to actuator with BMS 5-95 sealant.

25-28-10

REPAIR 4-1

01

Page 601

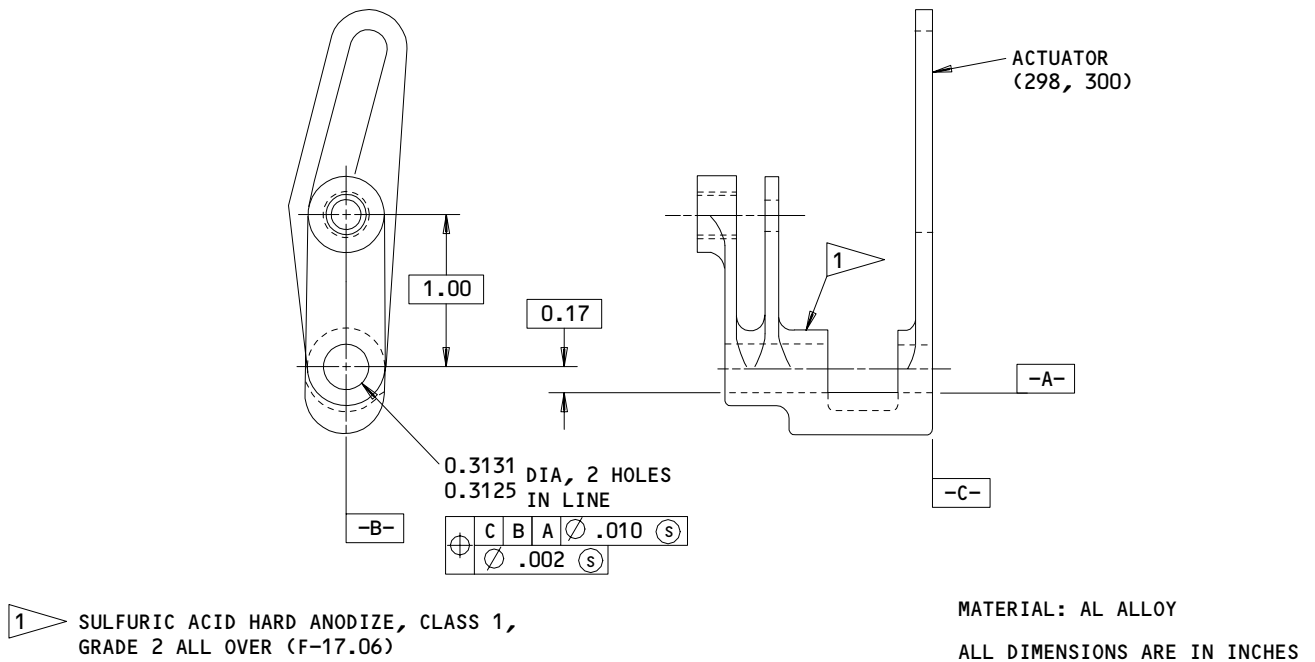
Oct 10/84

ACTUATOR - REPAIR 4-2

413T1023-3, -4

1. Refinish

NOTE: Repair consists of stripping and restoring original finish. Refer to Fig. 601 for refinish procedures and to REPAIR-GEN for list of applicable standard practices.



Actuator Repair
Figure 601

143398

25-28-10

REPAIR 4-2

01.101

Page 601

Apr 01/91

FITTING ASSEMBLY – REPAIR 5-1

412T2014-1

NOTE: Refer to REPAIR GEN for list of applicable standard practices.

1. Bushing Replacement

A. Remove bushing.

B. Coat ID of hole and OD of bushing (398B) with BMS 10-11, type 1 and press bushing into fitting (400) while primer is wet per 20-50-03.

C. Fillet seal bushing flange to fitting with BMS 5-95 sealant per 20-50-03.

25-28-10

REPAIR 5-1

01.1

Page 601

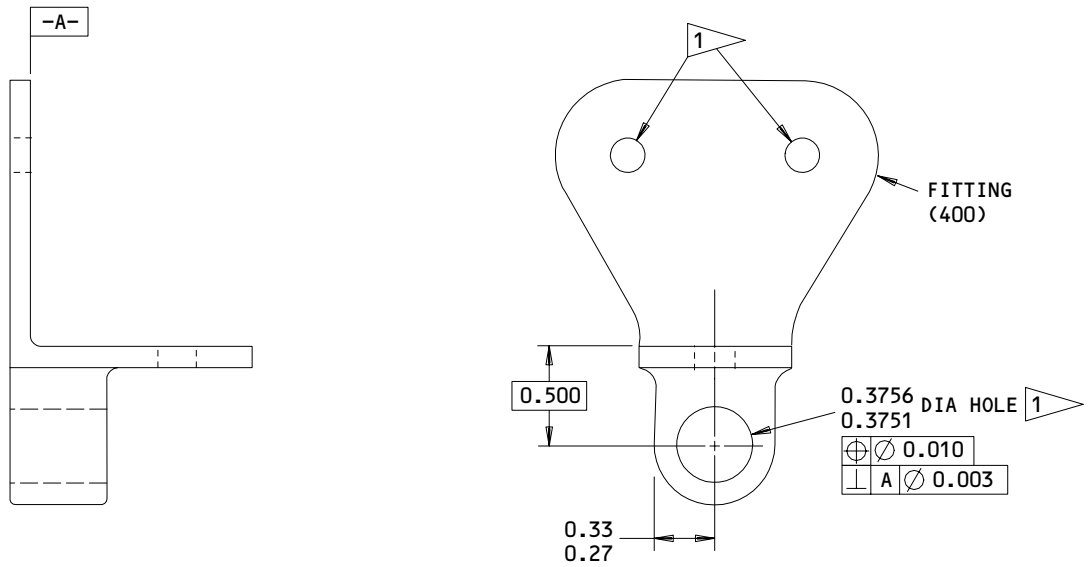
Apr 01/91

FITTING - REPAIR 5-2

412T2014-2

1. Refinish

NOTE: Repair consists of stripping and restoring original finish. Refer to Fig. 601 for refinish procedures and to REPAIR-GEN for list of applicable standard practices.



REFINISH

CHROMIC ACID ANODIZE PER MIL-A-8625, TYPE 1
 AND APPLY 1 COAT BMS 10-11, TYPE 1 PRIMER
 (F-18.13).

MATERIAL: AL ALLOY

ALL DIMENSIONS ARE IN INCHES

1 OMIT PRIMER FROM HOLE.

Fitting Repair
 Figure 601

143400

25-28-10

REPAIR 5-2

01

Page 601

Oct 10/84

FITTING ASSEMBLY – REPAIR 6-1

412T3108-1 thru -6
412T3109-1 thru -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement

A. Remove bushings.

B. Install bushings per 20-50-03.

(1) Coat ID of holes and OD of bushings with BMS 10-11, type 1 primer and install bushings while primer is wet.

(a) Press bushings (48A) into upper and lower holes respectively in fittings (50, 52, 54).

(b) Press bushings (86, 88) into upper and lower holes respectively in fittings (90, 92).

(c) Press bushing (528) into fitting (532, 534).

(d) Press bushing (540) into fitting (542, 544).

(2) Fillet seal bushing flange to fitting with BMS 5-95 sealant.

25-28-10

REPAIR 6-1

01.1

Page 601

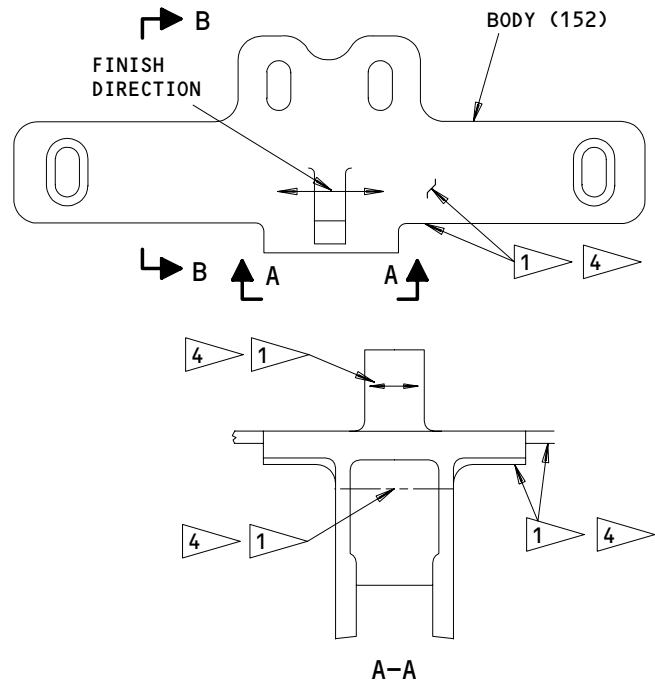
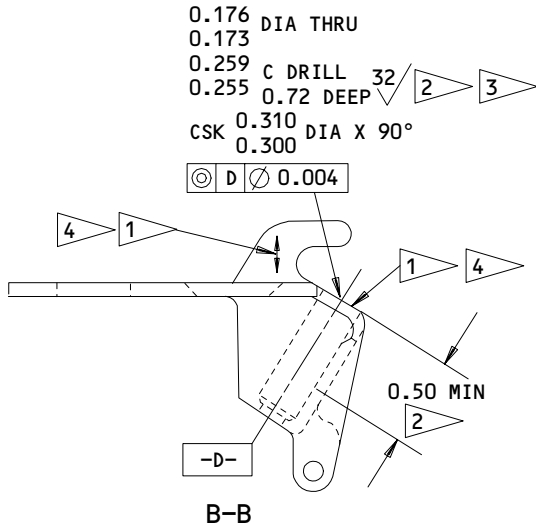
Apr 01/91

BODY - REPAIR 7-1

413T1030-3, -4

1. Refinish

A. Repair consists of stripping and restoring original finish. Refer to Fig. 601 for refinish procedures and to REPAIR-GEN for list of applicable standard practices.



1 413T1030-3
APPLY DIRECTIONAL COARSE GRAIN BUFF SATIN FINISH, AS SHOWN, USING L-LEA COMPOUND OF 120 GRIT ALUMINUM OXIDE OR EQUIVALENT. APPLY BMS 10-78 CLEAR BAKING ENAMEL (F-14.261)

2 SULFURIC ACID HARD ANODIZE, CLASS 1, GRADE 2 (F-17.06) AT LEAST 0.50 IN. DEEP

3 DIMENSION AFTER FINISHING

4 413T1030-4
15-SEC CAUSTIC ETCH, 30-SEC ACID ETCH, CLEAR CHEMICAL FILM PER 20-43-03 CLASS B. GLASS BEAD PEEN, BEAD SIZE 165-331, INTENSITY 0.004A-0.007A, APPLY ONE COAT OF CLEAR BAKING ENAMEL, X75114

ALL DIMENSIONS ARE IN INCHES

MATERIAL: AL ALLOY

413T1030-3,-4

Body Refinish
Figure 601

143401

25-28-10

REPAIR 7-1

01.101

Page 601

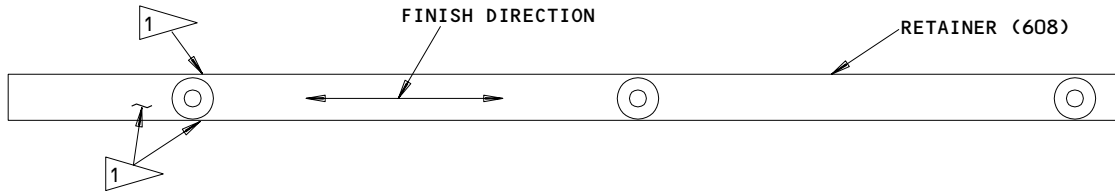
Apr 01/91

RETAINER - REPAIR 8-1

413T1095-3

1. Refinish

- A. Repair consists of stripping and restoring original finish. Refer to Fig. 601 for refinish procedures and to REPAIR-GEN for list of applicable standard practices.



1 APPLY DIRECTIONAL COARSE GRAIN BUFF SATIN FINISH USING L-LEA COMPOUND OF 120 GRIT ALUMINUM OXIDE OR EQUIV IN DIRECTION INDICATED, THEN SULFURIC ACID ANODIZE. MATERIAL: AL ALLOY (F-14.251)

413T1095-3
Retainer Refinish
Figure 601

143402

25-28-10

REPAIR 8-1

01.1

Page 601

Jan 10/87

MISCELLANEOUS PARTS REFINISH – REPAIR 9-1

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Repair of parts listed in Fig. 601 consists of restoration of original finish.

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 1</u> Doubler (46,530), Fitting (50,52,54, 54A,70,90,92,530, 532,532A,532C,534, 534A,542,544,544A, 568,586) Filler (65), Rail (386,386A, 386B,388,388A, 388B,486,488, 490,490A,490B, 510) Channel (416,444, 446,446A)	Al alloy	Chromic acid anodize per MIL-A-8625, type 1 and apply 1 coat BMS 10-11, type 1 primer (F-18.13).
Strike (108)	Al alloy	Apply directional coarse grain buff satin finish, direction optional. Apply BMS 10-78 clear baking enamel (F-14.26).
Pin (136,140), Roller (284,286) Screw (278,280, 330,344) Shaft (334) Bolt (150)	303 CRES	Prepare surface and passivate, method 2 (F-17.09). Apply thin coat of dry film lube per Fig. 602.
Arm (142)	Al alloy	Sulfuric acid hard anodize, class 1 grade 2 (F-17.06).
Bracket (154,160, 162)	Al alloy	Chromic acid anodize, type 1 and apply 1 coat BMS 10-11 type 1 primer (F-18.13). Apply BMS 10-83, type 1 primer and type 2 enamel (F-22.05-7362).

Refinish Details
Figure 601 (Sheet 1)

25-28-10

REPAIR 9-1

01.1

Page 601

Jan 10/87

IPL FIG. & ITEM	MATERIAL	FINISH
Support (216)	Al alloy	Chemical treat surfaces and apply one coat BMS 10-11, type 1 primer (F-18.06).
Bracket (238,238A, 239,239J,240)	Al alloy	Apply BMS 10-83, type 1 primer and type 2 enamel (F-22.05-7362).
Hinge Assy (258, 258A,258B,260)	Al alloy	On all exterior surfaces, including edges of cutouts, apply BMS 10-55, flat water emulsion paint (F-14.942-712) then apply BMS 10-83, type 1 primer and type 2 enamel (F-22.05-7362).
Bracket assy (448, 450)	Al alloy	Anodize (F-17.05) apply one coat of BMS 10-11, type 1 primer (F-20.02) after drilling holes but before nut installation.
Tube (574)	Al alloy	Chemical treat all surfaces (colored film) and apply one coat BMS 10-11, type 1 primer (F-18.07).
Bracket (320)	Al alloy	Treat all surfaces and apply one coat of BMS 10-11, type 1 primer (F-18.05). Apply BMS 10-28, type 1 primer and type 2 enamel (F-22.05-7362).
Bracket (178A, 180A) Doubler (564,566)	Al alloy	Chemical treat surfaces and apply one coat of BMS 10-11, type 1 primer (F18.06). Apply BMS 10-83, type 1 primer and type 2 enamel (F-22.05-7362). Fig. 603.
Nut (590) Sleeve (592)	4340 Steel 180-200 ksi	Cadmium plate (0.0002 to 0.0004 inch) per QQ-P-416, type 2, class 3 (F-15.02).

Refinish Details
Figure 601 (Sheet 2)

25-28-10

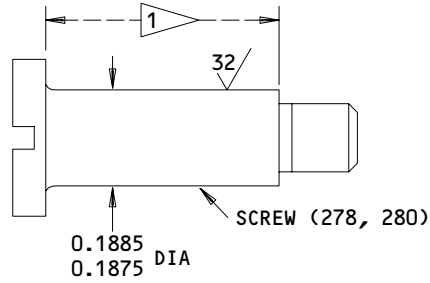
REPAIR 9-1

01.1

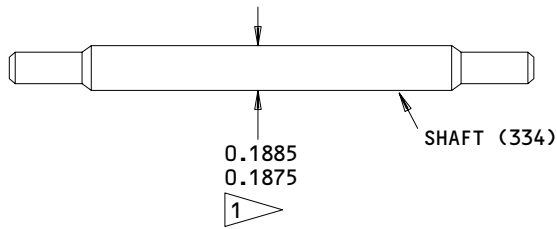
Page 602

Jan 10/87

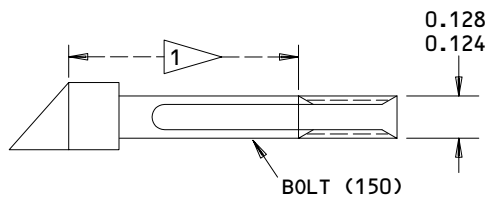
BOEING
COMPONENT
MAINTENANCE MANUAL



413T1083-2,-3,-9,-10



413T1084-1



413T1092-2

1 APPLY THIN COAT OF DRY FILM LUBRICANT.
SURFACE ROUGHNESS NO GREATER THAN 32AA.

MATERIAL: 303 CRES
ALL DIMENSIONS ARE IN INCHES

Miscellaneous Refinish
Figure 602

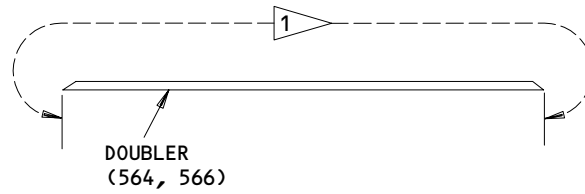
25-28-10

REPAIR 9-1

01

Page 603

Oct 10/84



412T2046-3, -4

MATERIAL: AL ALLOY

1 CHEMICAL TREAT SURFACE AND
APPLY 1 COAT BMS 10-11 TYPE 1 PRIMER
(F-18.05). APPLY BMS 10-83, TYPE 1
PRIMER AND TYPE 2 ENAMEL (F-22.05-7362).

Doubler Refinish
Figure 603

143407

25-28-10

REPAIR 9-1

Page 604

Oct 10/84

01

ASSEMBLY

1. Materials

NOTE: Equivalent substitutes may be used.

- A. Corrosion Preventive Compound -- MIL-C-16173, grade 2 (Ref 20-60-02).
- B. Corrosion Preventive Compound -- MIL-C-11796, class 3 (opt.) (Ref 20-60-02).
- C. Grease -- MIL-G-23827 (opt.) (Ref 20-60-03)
- D. Retaining Compound -- Loctite RC/688

2. Assemble stowage bin (IPL Fig. 1)

CAUTION: PARTS OF STOWAGE BIN ASSEMBLY ARE VISIBLE FROM CABIN INTERIOR.
SPECIAL CARE MUST BE TAKEN TO PREVENT MARRING VISIBLE SURFACES.

A. Use standard industry practices and the following steps for assembly.

B. Assemble tension tie assembly (570).

- (1) Apply a thin coat of corrosion preventative compound or grease to external and internal mating threads of tube (574), nuts (590, 594), and rod end bearing (588). Thread nut (590) into tube until nut head is snug against tube end.
- (2) Thread nut (594) onto rod end bearing.
- (3) Insert rod end bearing through sleeve (592) and thread into nut (590). Turn down until top of rod end bearing is 2.57 to 2.63 inches from end of tube (Fig. 701). Tighten nut (594).
- (4) Insert fitting assembly (578) into tube (574) such that shoulder of fitting (586) is flush within 0.02 inch of tube end. Secure fitting assembly with bolts (580).

C. Assemble latch assemblies (130).

NOTE: Bolt (150) has a dry film lubricated surface which must be protected from mechanical damage and kept clean.

- (1) Put spring (148) into body (152) and insert bolt (150) through body, spring, washer (146), and into nut (144).

25-28-10

01 ASSEMBLY
Page 701
Oct 10/84

- (2) Insert pin (136) through arm (142) and roller (138) and secure with retainers (134).
- (3) Slide arm (142) between washer (146) and body and secure arm to body with pin (140) and retainers (134) (Fig. 702).
- (4) Tighten nut (144) until proper bolt adjustment is made (Fig. 702).

D. Assemble hinge assemblies (248, 250)

- (1) Insert shaft (334) through actuator assembly (288)(290) and lower arm assembly (336).
- (2) Attach cam follower assembly (302)(304).

NOTE: Screws (278, 280, 330) must be retained in cam follower assembly.

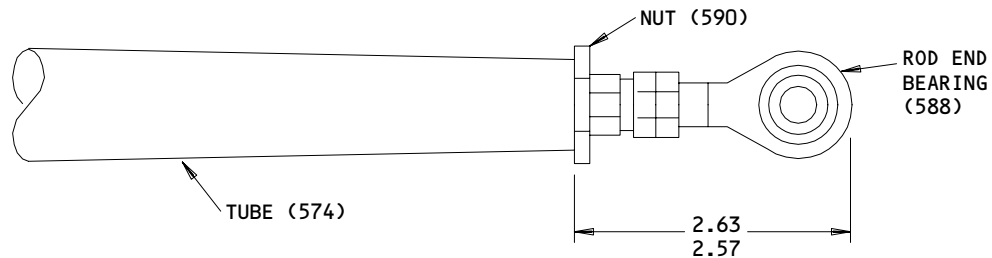
- (a) Retain screws (278, 280, 330) by applying retaining compound to threads before installation, then tightening to 14 to 17 lb-in.
 - (b) Insert screw (330) thru washers (332), lower arm assembly, and into cam follower assembly.
 - (c) Insert screw (278) thru roller (284), cam follower assembly, washer (282), and into upper arm assembly.
 - (d) Insert screw (280) thru roller (284), slot in actuator assembly, roller (286), washer (282), and into cam follower assembly.
 - (e) Retain screws (278, 280, 330) after assembly by center punching and swaging threaded end of screw. Apply loosening torque of 15 lb-in. to screws. If screw rotates, repeat retaining operation until a minimum 15 lb-in. removal torque is attained.
- (3) Attach bracket (320) to upper and lower arm assemblies with screws (314), washers (316), and nuts (318).
 - (4) Attach gas spring assembly (374) to actuator assembly with screw (344).
 - (5) Insert guide on gas spring assembly into slot in spring housing assembly (356) and insert end of shaft (334) into guide hole in spring housing assembly.

25-28-10

ASSEMBLY
Page 702
Apr 01/91

01.1

- (6) Insert pins of spring support assembly (346) into alignment holes in spring housing assembly, with slot in support assembly over guide on gas spring assembly.
 - (7) Attach receptacle assembly (368) to spring support assembly and spring housing assembly with screws (370).
 - (8) Lay housing (262) over spring housing assembly and ensure that rollers (284) fit properly into grooves. Insert bolt (264) through housing, spacer (270), door (272), and into spring housing. Insert bolts (266).
 - (9) Close door (272) by pushing stud (274) through door and into receptacle (368).
- E. Prepare faying surfaces of rail (486, 510) per 20-11-03, type 2 and Fig. 702. Maximum resistance to be 0.001 ohm.
- F. Adjust hinge assemblies to attain door panel alignment shown in Fig. 704.
- G. Align brackets (160, 170) per Fig. 704.



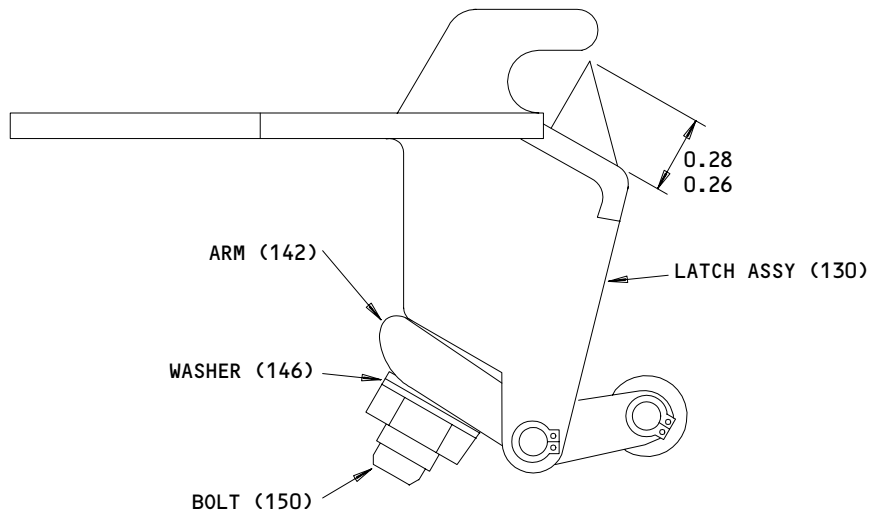
ALL DIMENSIONS ARE IN INCHES

Bearing Adjustment
Figure 701

25-28-10

ASSEMBLY
Page 703
Apr 01/91

01.1



ALL DIMENSIONS ARE IN INCHES

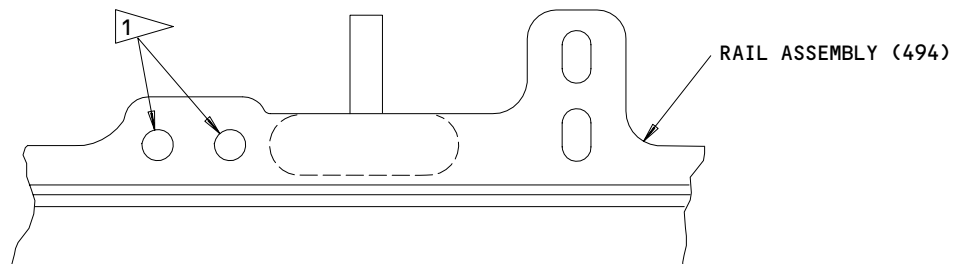
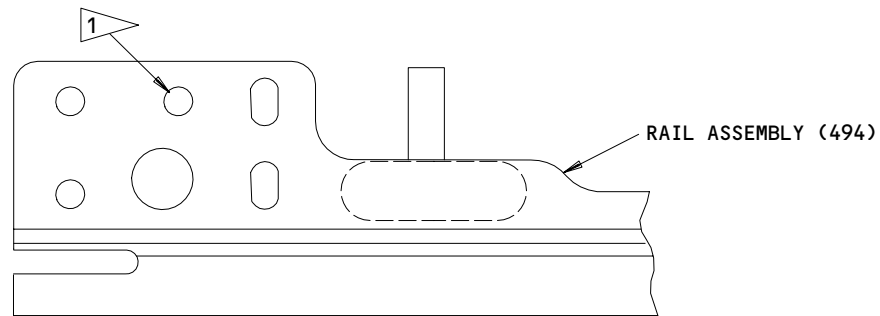
Latch Assembly
Figure 702

144199

25-28-10

ASSEMBLY
Page 704
Oct 10/84

01



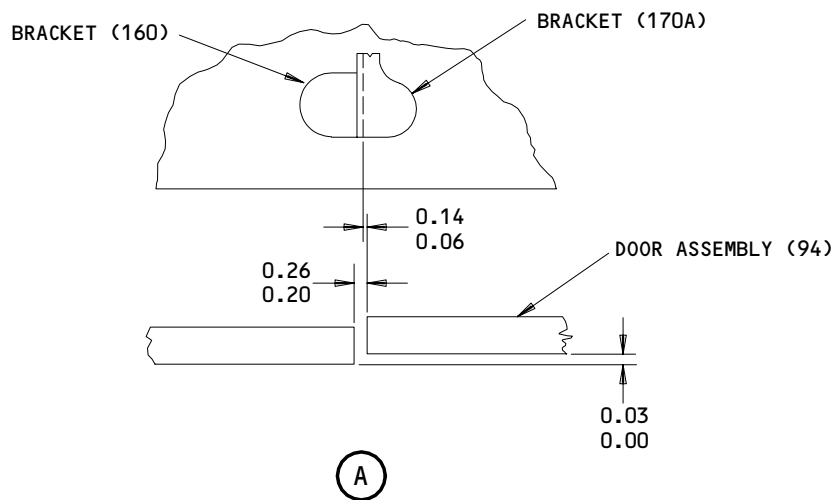
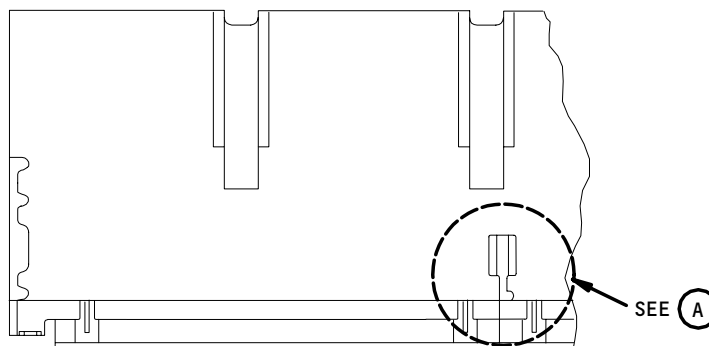
1 ELECTRICALLY BOND FASTENER ATTACH HOLE.
PREPARE FAYING SURFACES PER 20-11-03, TYPE 2.
MAXIMUM RESISTANCE TO BE 0.001 OHM.

Rail Assembly Preparation
Figure 703 (Sheet 1)

25-28-10

ASSEMBLY
Page 705
Oct 10/84

01



ALL DIMENSIONS ARE IN INCHES

Panel Alignment
 Figure 704

144201

25-28-10

ASSEMBLY
 Page 706
 Apr 01/91

01.1

ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.

2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.

4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.

5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.

A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.

B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

25-28-10

ILLUSTRATED PARTS LIST

01

Page 1001

Oct 10/84

VENDORS

01556 EMHART FASTENING SYSTEMS GROUP HELI-COIL DIVISION
SHELTER ROCK LANE
DANBURY, CONNECTICUT 06810

02758 NETWORKS ELECTRONIC CORP U S BEARING DIV
9750 DESOTO AVENUE
CHATSWORTH, CALIFORNIA 91311-4409

04169 WESTERN SKY INDUSTRIES A DIVISION OF ATLAS CORPORATION
21300 CLOUD WAY
HAYWARD, CALIFORNIA 94545-1217

06710 LAMSON AND SESSIONS CO THE VALLEY-TODECO
12975 BRADLEY AVENUE
SYLMAR, CALIFORNIA 91342-3830

06725 AIR INDUSTRIES CORPORATION
12570 KNOTT STREET
GARDEN GROVE, CALIFORNIA 92641-3932

06950 SCREWCORP VSI CORP AEROSPACE PRODUCTS DIV FAIRCHILD IND INC
13001 EAST TEMPLE AVE. PO BOX 730
CITY OF INDUSTRY, CALIFORNIA 91746-1417

07757 STANDARD INSERT COMPANY
419 SARGON WAY SUITE F
HORSHAM, PENNSYLVANIA 19044

08073 MAMCO MANUFACTURING CO INC
1411 NORTHWEST 50TH
SEATTLE, WASHINGTON 98107-5123

08524 DEUTSCH FASTENER CORP SEE CODE V97928

09455 BFM TRANSPORT DYNAMICS CORP
PO BOX 1953 3131 WEST SEGERSTROM STREET
SANTA ANA, CALIFORNIA 92702-1953

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1002
Apr 01/91

VENDORS

10630 ANILLO INDUSTRIES, INCORPORATED
2090 NORTH GLASSELL
ORANGE, CALIFORNIA 92667

11815 CHERRY AEROSPACE FASTENERS DIV OF TEXTRON
1224 EAST WARNER AVENUE PO BOX 2157
SANTA ANA, CALIFORNIA 92707

12324 DUPREE INC STAKE FASTENER CO
14395 RAMONA PO BOX 1797
CHINO, CALIFORNIA 91708

15653 KAYNAR MICRODOT AEROSPACE FASTENING SYSTEM
800 SOUTH COLLEGE BLVD PO BOX 3001
FULLERTON, CALIFORNIA 92634-3001

15860 NEW HAMPSHIRE BALL BEARINGS, INCORPORATED ASTRO DIVISION
155 LEXINGTON AVENUE
LACONIA, NEW HAMPSHIRE 03246-2937

17446 HUCK MFG CO GOV CONTRACTS LOS ANGELES DIV SUB OF FED-MOGUL
900 WATSON CENTER ROAD
CARSON, CALIFORNIA 90745

17943 FEDERAL MANUFACTURING CORPORATION
6910 FARMDALE AVENUE
NORTH HOLLYWOOD, CALIFORNIA 91605-6210

23294 AVALON MACHINE PRODUCTS INC
15337 ALLEN STREET
PARAMOUNT, CALIFORNIA 90723-4011

27624 PAUL R BRILES INC P.B. FASTENER DIV
1700 WEST 132ND STREET PO BOX 1157
GARDENA, CALIFORNIA 90249-2008

29666 HUCK MANUFACTURING CO SUB OF FEDERAL-MOGUL CORP
6 THOMAS
IRVINE, CALIFORNIA 92714

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1003
Apr 01/91

VENDORS

34742 TYEE AIRCRAFT INCORPORATED
SNOHOMISH COUNTY AIRPORT
EVERETT, WASHINGTON 98204

50294 NEW HAMPSHIRE BALL BEARINGS INC
9730 INDEPENDENCE AVENUE PO BOX 2515
CHATSWORTH, CALIFORNIA 91311-4323

52828 REPUBLIC FASTENER MFG CORP
1300 RANCHO CONEJO BLVD
NEWBURY PARK, CALIFORNIA 91320-1405

53551 ALLFAST FASTENING SYSTEMS INC
15200 EAST DON JELIAN ROAD PO BOX 3166
CITY OF INDUSTRY, CALIFORNIA 91745-1001

55787 GAS SPRING CORP
92 COUNTY LINE ROAD
COLMAR, PENNSYLVANIA 18915-9606

56644 AURORA BEARING CO
970 SOUTH LAKE STREET
AURORA, ILLINOIS 60506-5929

56878 SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV
HIGHLAND AVENUE
JENKINTOWN, PENNSYLVANIA 19046

60119 MONADNOCK CO THE
18301 ARENTH AVENUE PO BOX 1222
CITY OF INDUSTRY, CALIFORNIA 91749

60516 WEST COAST AEROSPACE INC
812 MIRAFLORES STREET
SAN PEDRO, CALIFORNIA 90731-1439

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1004
Apr 01/91

VENDORS

70265 ALL POWER MANUFACTURING COMPANY
13141 MOLETTE STREET
SANTA FE SPRINGS, CALIFORNIA 90670-5523

71087 BOOTS ACFT NUT DIV TOWNSEND CO SEE TEXTRON INC CHERRY
FASTENER TOWNSEND DIV V11815

71286 REXNORD INC SPECIALITY FASTENER DIV
601 ROUTE 46 WEST, PO BOX 601
HASBROUCK HEIGHTS, NEW JERSEY 07604-3118

72962 ELASTIC STOP NUT A DIV OF HARTFORD INDUSTRIES INC
2330 VAUXHALL ROAD
UNION, NEW JERSEY 07083-5038

73134 HEIM DIV INCOM INTERNATIONAL INC
60 ROUND HILL ROAD PO BOX 430
FAIRFIELD, CONNECTICUT 06430-5114

73197 HI-SHEAR TECHNOLOGY CORP
2600 SKYPARK DRIVE
TORRANCE, CALIFORNIA 90509

77896 REXNORD INC BEARING OPERATION
2400 CURTIS STREET
DOWNERS GROVE, ILLINOIS 60515-4005

80477 ADAMS RITE PRODUCTS INC DIV OF MZZM INC
540 WEST CHEVY CHASE DRIVE PO BOX 800
GLENDALE, CALIFORNIA 91204

80539 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV
2701 SOUTH HARBOR BOULEVARD PO BOX 1259
SANTA ANA, CALIFORNIA 92702-1259

81376 SOUTHWEST PRODUCTS COMPANY
2240 BUENA VISTA STREET
IRVINDALE, CALIFORNIA 91706

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1005
Apr 01/91

VENDORS

85495 BRILES MFG CO SEE OMARK INDUSTRIES
PRECISION FASTENING SUB OF OMARK IND INC SEE DEUTSCH
FASTENER CORP V08524
OMARK INDUSTRIES SEE PRECISION FASTENING

92215 VOI-SHAN DIV OF VSI CORP SUB OF FAIRCHILD INDUSTRIAL INC
8463 HIGUERA STREET
CULVER CITY, CALIFORNIA 90230

94892 MASTER MACHINE PRODUCTS CORPORATION
1551 SOUTH PRIMROSE AVE
MONROVIA, CALIFORNIA 91016-4542

97393 SHUR-LOK CORPORATION
2541 WHITE ROAD PO BOX 19584
IRVINE, CALIFORNIA 92713

97613 SARGENT INDUSTRIES KAHR BEARING DIVISION
3010 NORTH SAN FERNANDO ROAD
BURBANK, CALIFORNIA 91504-2524

97928 DEUTSCH FASTENER CORP
3969 PARAMONT BOULEVARD
LAKEWOOD, CALIFORNIA 90712-4193

98996 OLYMPIC FASTENING SYSTEMS INC SUB OF ARMCO INC
11445 SOUTH DOLAN STREET
DOWNEY, CALIFORNIA 90241-4986

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1006
Apr 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
ABW4V5		1	584	1
AB4VCRG		1	584	1
AF5171-3-2		1	414A	52
AN960C516		1	560	1
AN960C8		1	146	2
AN960D10L		1	482	8
		1	506	8
AN960JD10LL		1	42A	12
		1	82A	12
		1	382B	22
AN960KD10L		1	644	12
		1	652	4
AN960PD10		1	432	2
		1	454	12
AN960PD10L		1	42	12
		1	82	12
		1	104	4
		1	200A	8
		1	382A	22
		1	550	9
AN960PD8L		1	436	2
A11330-8-3		1	214	8
BACB10AB4		1	584	1
BACB28AR06A024A		1	528	1
BACB28X4C005		1	528A	1
		1	540	1
BACB28X4C009		1	49	1
		1	86	1
BACB28X4C024		1	49G	1
		1	88	1
BACB28X4M050		1	398B	2
BACB28X6M024		1	48A	2
BACB28Z5-025		1	556	1
BACB30FN10-24		1	554	1
BACB30GW6-16		1	580	2
BACB30LH3PU22		1	266	8
BACB30LH3PU28		1	264	4
BACB30LU3-10		1	62	2
BACB30LU3-8		1	240A	6
BACB30LU3-9		1	546	8
BACC30K6		1	582	2
BACN10FX21		1	214	8
BACN10GH3A8		1	474	6
		1	474A	4
		1	498	6
BACN10JC08		1	144	2
		1	438	2

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1007
Apr 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACN10JC3		1	44	6
		1	66	2
		1	84	6
		1	240C	6
		1	552	9
BACN10JC5CM		1	562	1
BACN10JP3B		1	440	2
BACN10JP3C		1	456	12
BACN10JR3F		1	412	22
BACN10KB3F		1	410	4
BACR15BA3AD		1	442	4
		1	458	24
BACR15BA5KE		1	385	2
BACR15BB4AD		1	476	12
		1	476A	8
		1	500	12
BACR15DR3-2		1	414A	52
BACS12FA3C5		1	252	24
BACS18K10-15		1	606A	1
BACS18K10-15W		1	606	1
BACS18K10-18		1	602A	1
BACS18K10-18W		1	602	1
BACS18K10-23		1	604A	1
BACS18K10-23W		1	604	1
BACW10P183AL		1	212	8
		1	256A	16
BACW10P44AL		1	240B	6
BAC27TPPS0246		1	678	1
BAC29PPS0554		1	680	1
BAC29PPS0555		1	681	1
BAC29PPS0556		1	682	1
		1	690	1
BAC29PPS0557		1	680A	1
		1	682A	1
BAC29PPS0558		1	684	1
BAC29PPS1281		1	686	1
BAC29PPS2562		1	682B	1
BAC29PPS2563		1	692	1
BAC29PPS3210		1	688A	1
BMS8-133		1	122	2
BRC500-8-3		1	214	8
BRF100A3		1	410	4

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1008
 Apr 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BRF200A3		1	412	22
BRH10A08		1	144	2
		1	438	2
BRH10A3		1	44	6
		1	66	2
		1	84	6
		1	240C	6
		1	552	9
BRM100A3		1	440	2
BRM300A3		1	456	12
BSSR4804		1	584	1
CCR264SS3-2		1	414A	52
F1313		1	374	4
		1	410	4
F49322-3-21		1	214	8
HL19PB10-24		1	554	1
HU4-134		1	584	1
H01-5BAC		1	562	1
H10-08BAC		1	144	2
		1	438	2
H10-3BAC		1	44	6
		1	66	2
		1	84	6
		1	240C	6
		1	552	9
KWB4-20CRG		1	584	1
MK2000-3BAC		1	440	2
MK3000-3BAC		1	456	12
MS1209C0615		1	326	4
MS16624-5012		1	134	8
MS16632-4037		1	512	1
MS20253-2-083		1	110	2
MS21042L3		1	44A	6
		1	84A	6
MS21209C0610		1	308	4
MS21209F4-10		1	292	4
MS24585C93		1	148	2
MS35338-136		1	316	8
MS35338-43		1	480	4
		1	504	4
MS35650-305S		1	484	4
		1	508	4
MS51859-1		1	107	4
NAS1056C3-056		1	106A	2
NAS1352C04LB4		1	370	8

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1009
Apr 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS1515M3L		1	282	8
		1	332	8
NAS1801-3-12		1	478	4
		1	502	4
NAS1801-3-5		1	210	8
		1	422	12
NAS1801-3-6		1	96	16
		1	254	16
NAS1833-3-400		1	662	1
NAS1834-3-310		1	245A	6
NAS1834-3-350		1	245	6
NAS1834-3-400		1	624	3
		1	624G	7
		1	624P	11
		1	632	3
		1	664	17
NAS1834-4-400		1	666	8
NAS1834A3-400		1	624A	3
		1	624H	7
		1	624Q	11
		1	632A	3
		1	664A	17
NAS1834A4-400		1	666A	8
NAS1834C4-400		1	668	1
NAS1834C5-400		1	670	1
NAS1836-08-11		1	672	6
NAS1836-3-07		1	618	10
NAS1836-3-09		1	218	20
		1	222	4
		1	224	3
		1	246	7
		1	247	9
NAS1836-3-11		1	128	20
		1	222A	4
		1	224A	3
		1	626A	16
		1	626B	18
		1	626C	22
		1	626D	24
		1	634	24
NAS1836-3-11		1	636	4
		1	638	2
		1	654	100
		1	656	3
		1	658	5
		1	660	1
		1	661	5

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1010
 Apr 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS42DD6-6		1	177	2
NAS43DD3-30		1	270	4
NAS514P1032-18		1	548	1
NAS514P1032-4		1	68	2
NAS514P1032-5		1	60	1
		1	132	4
		1	164	3
		1	174	1
		1	240D	6
		1	241	12
NAS514P1032-6		1	114	4
NAS514P1032-9		1	598A	1
NAS601-3		1	314	8
NAS603-4P		1	190	8
		1	642	12
		1	650	4
NAS620A10L		1	36	6
		1	38	4
		1	58	2
		1	64	2
		1	78	4
		1	98	16
		1	158	8
		1	168	1
		1	186	8
		1	192	8
		1	230	7
		1	236	18
		1	237	18
		1	241B	12
		1	396	4
		1	408	40
		1	424	12
		1	524	11
		1	539G	9

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1011
Apr 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS623-2-2		1	434	2
NAS623-3-1		1	30	6
		1	32	2
NAS623-3-1		1	76	4
		1	156	8
		1	166	1
		1	184	8
		1	228	7
		1	234	18
		1	235	18
		1	241A	12
		1	404	38
		1	520	11
		1	539	9
NAS623-3-1W		1	102	4
NAS623-3-2		1	56	2
		1	394	2
NAS623-3-3		1	34	2
		1	406	2
NAS623-3-7		1	198	8
NAS6603-2		1	380	22
NAS6603-3		1	430	2
		1	452	12
NAS6603-9		1	40	6
		1	80	6
NAS76A3-007N		1	340	4
NAS76A3-009N		1	306	4
NAS77A3-15N		1	324	8
		1	338	16
NAS77A3-24N		1	294	4
NAS77A3-68N		1	296	4
NS103198-02		1	440	2
NS103199-02		1	456	12
NS103203-02		1	412	22
NS202101-02		1	44	6
		1	66	2
		1	84	6
		1	240C	6
		1	552	9
NS202101-82		1	144	2
		1	438	2
PSFW10F6DS05WH		1	252A	24
RMA9205M3		1	456	12
RMA9207-3		1	440	2

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1012
 Apr 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
RMF9201-3		1	412	22
RMF9207-3		1	410	4
RMLH9075-3W		1	44	6
		1	66	2
		1	84	6
		1	240C	6
		1	552	9
RMLH9075-82W		1	144	2
		1	438	2
RV571A3-2		1	414A	52
SALPYT6-16		1	580	2
SL6161-08-4		1	176	2
		1	220	24
		1	226	4
		1	247A	5
		1	674	15
		1	676	10
S413T301-2		1	374	4
T6C524JM		1	562	1
T6S1032J		1	44	6
		1	66	2
		1	84	6
		1	240C	6
		1	552	9
T6S832J		1	144	2
		1	438	2
T8077S1032		1	440	2
T8078S1032		1	456	12
T8091S1032		1	412	22
T8114S1032S		1	410	4
UI19136-2B8		1	350	4
		1	360	4
UI19136-6B8		1	362	12
VN151A1-02		1	410	4
VN152A1-02		1	412	22
VN201A1-02		1	440	2
VN203A1-02		1	456	12
VN303A02		1	44	6
		1	66	2
		1	84	6
VN303A02		1	240C	6
		1	552	9
VN303A82		1	144	2
		1	438	2
WC2510-24		1	554	1

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1013
Apr 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
WC4G1		1	584	1
WG4E		1	584	1
WS1-332A8		1	474	6
		1	474A	4
		1	498	6
10-60779-112L		1	588	1
109LH9075-5W		1	562	1
1281-1		1	572	1
130061		1	214	8
2DCC6		1	582	2
2055051		1	384J	1
		1	390	10
2055144		1	464	14
		1	466	16
		1	466A	15
		1	467	7
412T1000-1SP		1	418	1
412T1000-2SP		1	420	1
412T1000-33SP		1	418A	1
412T1000-34SP		1	420A	1
412T1000-35SP		1	418B	1
412T1000-38SP		1	420B	1
412T1000-39SP		1	418C	1
412T1001-1		1	426	1
412T1001-11		1	446A	1
412T1001-2		1	428	1
412T1001-5		1	428A	1
412T1001-7		1	444	1
412T1001-8		1	446	1
412T1002-1SP		1	468	1
		1	494	1
412T1002-10		1	490	1
412T1002-103SP		1	468A	1
412T1002-104SP		1	470A	1
412T1002-105		1	488	1
412T1002-106		1	490A	1
412T1002-107SP		1	472A	1
412T1002-109SP		1	492	1
412T1002-112SP		1	470B	1
412T1002-114		1	490B	1
412T1002-115SP		1	468B	1
412T1002-117		1	489	1
412T1002-17SP		1	472	1
		1	496	1
412T1002-2SP		1	470	1
412T1002-34SP		1	472C	1

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1014
 Apr 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
412T1002-44SP		1	472B	1
412T1002-9		1	486	1
		1	510	1
412T1003-1		1	450	6
412T1003-2		1	448	6
412T1003-3		1	462A	6
412T1003-4		1	460A	6
412T1004-1SP		1	376	1
412T1004-17SP		1	384	1
412T1004-36SP		1	384B	1
412T1004-89SP		1	376A	1
412T1004-9		1	386	1
412T1004-90SP		1	378A	1
412T1004-91		1	386A	1
412T1004-92		1	388A	1
412T1004-93SP		1	384A	1
412T1004-95SP		1	376B	1
412T1004-96SP		1	378B	1
412T1004-97		1	386B	1
412T1004-98		1	388B	1
412T1006-1		1	514	1
412T1008-4		1	385J	1
412T2010-1		1	570	1
412T2010-2		1	574	1
412T2010-3		1	576	1
412T2011-1		1	578	1
412T2011-2		1	586	1
412T2012-1		1	592	1
412T2012-2		1	590	1
412T2013-21		1	240E	1
		1	241G	1
412T2013-22		1	241H	1
412T2013-3		1	568	1
412T2013-4		1	70	1
412T2014-1		1	392	1
		1	393	1
412T2014-2		1	400	2
412T2046-3		1	564	1
412T2046-4		1	566	1
412T2047-1		1	558	1
412T3108-1		1	24	1
412T3108-10		1	54A	1
412T3108-11		1	90	1
412T3108-12		1	92	1
412T3108-13		1	26A	1
412T3108-14		1	28B	1

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1015
Apr 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
412T3108-15		1	53	1
412T3108-16		1	55	1
412T3108-17		1	46	1
412T3108-2		1	28	1
412T3108-3		1	26	1
412T3108-4		1	28A	1
412T3108-5		1	72	1
412T3108-6		1	74	1
412T3108-7		1	50	1
412T3108-8		1	54	1
412T3108-9		1	52	1
412T3109-1		1	516	1
412T3109-11		1	532	1
412T3109-12		1	534	1
412T3109-13		1	532A	1
412T3109-14		1	534A	1
412T3109-15		1	542	1
412T3109-16		1	534B	1
		1	544	1
412T3109-17		1	532C	1
412T3109-18		1	544A	1
412T3109-2		1	518	1
412T3109-21		1	530	1
412T3109-3		1	516A	1
412T3109-4		1	518A	1
412T3109-5		1	536	1
412T3109-6		1	518B	1
		1	538	1
412T3109-7		1	516C	1
412T3109-8		1	538A	1
413T1002-137SP		1	1	RF
413T1002-139SP		1	1A	RF
413T1002-141SP		1	1B	RF
413T1002-143SP		1	1C	RF
413T1002-144SP		1	5	RF
413T1002-151SP		1	1D	RF
413T1002-152SP		1	5A	RF
413T1002-157SP		1	1E	RF
413T1002-163SP		1	1F	RF
413T1002-164SP		1	5B	RF
413T1002-181SP		1	1G	RF
413T1002-183SP		1	1H	RF
413T1002-187SP		1	1K	RF
413T1002-188SP		1	5C	RF
413T1002-19		1	65	4

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1016
 Apr 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
413T1002-193SP		1	1J	RF
413T1007-10SP		1	124A	2
413T1007-63SP		1	94	2
413T1007-83SP		1	94A	2
413T1010-1		1	116	4
413T1011-1		1	640	3
		1	641	2
413T1011-2		1	641A	1
413T1011-3		1	646	1
413T1011-4		1	648	1
413T1012-11		1	242A	1
413T1012-13		1	242B	1
413T1012-14		1	242C	1
413T1012-31		1	242D	1
413T1012-33		1	242E	1
413T1012-35		1	242F	1
413T1012-44		1	242H	1
413T1012-7		1	242	1
413T1013-1		1	610E	1
413T1013-101		1	620A	1
413T1013-109		1	628	1
413T1013-110		1	630A	1
413T1013-15		1	653D	1
413T1013-179		1	204	2
413T1013-180		1	206	1
413T1013-181		1	208	2
413T1013-201		1	194J	1
413T1013-203		1	194E	1
413T1013-204		1	196A	1
413T1013-21		1	614	1
413T1013-22		1	616	1
413T1013-23		1	620	1
		1	622E	1
413T1013-24		1	622	1
413T1013-247		1	653B	1
413T1013-248		1	653M	1
413T1013-25		1	628B	1
		1	630C	1
413T1013-26		1	630B	1
413T1013-29		1	628A	1
413T1013-30		1	630	1
413T1013-339		1	610	1
413T1013-343		1	610B	1
413T1013-351		1	653	1
413T1013-361		1	194A	1

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1017
Apr 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
413T1013-367		1	194C	1
413T1013-369		1	610A	1
413T1013-371		1	653A	1
413T1013-373		1	610D	1
413T1013-374		1	612A	1
413T1013-379		1	653C	1
413T1013-380		1	653N	1
413T1013-385		1	194G	1
413T1013-386		1	196C	1
413T1013-389		1	610C	1
413T1013-390		1	612	1
413T1013-391		1	620B	1
413T1013-392		1	622A	1
413T1013-403		1	610F	1
413T1013-404		1	612B	1
413T1013-407		1	620C	1
413T1013-408		1	622B	1
413T1013-451		1	653F	1
413T1013-452		1	653Q	1
413T1013-455		1	612C	1
413T1013-457		1	653R	1
413T1013-459		1	612D	1
413T1013-461		1	653S	1
413T1013-463		1	622C	1
413T1013-475		1	612F	1
413T1013-476		1	612E	1
413T1013-477		1	653V	1
413T1013-478		1	653U	1
413T1013-625		1	610G	1
413T1013-627		1	653T	1
413T1013-629		1	620D	1
413T1014-1		1	154	1
413T1014-2		1	182	1
413T1014-3		1	188	2
413T1014-5		1	216	8

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1018
 Apr 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
413T1015-11		1	160	1
413T1015-12		1	162	1
413T1015-21		1	170A	1
413T1015-22		1	172A	1
413T1015-23		1	178A	1
413T1015-24		1	180A	1
413T1017-10		1	260	2
413T1017-15		1	248A	2
413T1017-16		1	250A	2
413T1017-19		1	258A	2
413T1017-20		1	260A	2
413T1017-23		1	248B	2
413T1017-24		1	250B	2
413T1017-27		1	258B	2
413T1017-28		1	260B	2
413T1017-3		1	368	4
413T1017-7		1	248	2
413T1017-8		1	250	2
413T1017-9		1	258	2
413T1020-1		1	322	4
413T1020-2		1	328	4
413T1020-4		1	322B	4
413T1020-5		1	328A	4
413T1021-1		1	336	4
413T1021-2		1	342	4
413T1022-10		1	312	2
413T1022-11		1	302B	2
413T1022-12		1	304B	2
413T1022-13		1	310A	2
413T1022-14		1	312A	2
413T1022-17		1	310B	2
413T1022-18		1	312B	2
413T1022-19		1	302E	2
413T1022-20		1	304E	2
413T1022-7		1	302	2

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1019
Apr 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
413T1022-8		1	304	2
413T1022-9		1	310	2
413T1023-1		1	288	2
413T1023-2		1	290	2
413T1023-3		1	298	2
413T1023-4		1	300	2
413T1024-2		1	130	2
413T1028-2		1	108	2
413T1028-4		1	100	2
413T1028-5		1	100A	2
413T1030-3		1	152	2
413T1030-4		1	152A	2
413T1081-1		1	402	1
413T1081-6		1	416	1
413T1083-10		1	278A	4
413T1083-11		1	330A	4
413T1083-2		1	280	4
413T1083-3		1	278	4
413T1083-5		1	318	8
413T1083-6		1	330	4
413T1083-8		1	344	4
413T1083-9		1	280A	4
413T1084-1		1	334	4
413T1085-3		1	286	4
413T1085-4		1	284	8
413T1086-1		1	269	2
413T1086-10		1	348	2
413T1086-11		1	352	2
413T1086-12		1	354	2
413T1086-13		1	262	2
413T1086-14		1	262B	2
413T1086-15		1	356A	2
413T1086-16		1	358A	2
413T1086-17		1	364A	2
413T1086-18		1	366A	2

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1020
 Apr 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
413T1086-19		1	262A	2
413T1086-2		1	269A	2
413T1086-20		1	262C	2
413T1086-21		1	268	4
413T1086-3		1	356	2
413T1086-31		1	262F	2
413T1086-32		1	262H	2
413T1086-35		1	346B	2
413T1086-36		1	348C	2
413T1086-37		1	352A	2
413T1086-38		1	354A	2
413T1086-4		1	358	2
413T1086-5		1	364	2
413T1086-6		1	366	2
413T1086-7		1	272	4
413T1086-9		1	346	2
413T1087-1		1	320	4
413T1090-1		1	140	2
413T1090-3		1	136	2
413T1091-1		1	142	2
413T1092-2		1	150	2
413T1093-2		1	138	2
413T1093-3		1	106	2
413T1095-10		1	608A	1
413T1095-3		1	608	1
413T1095-5		1	600	1
413T1095-6		1	596	1
413T1095-8		1	596A	1
413T1098-1		1	232	7
413T1098-10		1	241K	1
413T1098-3		1	238	1
413T1098-4		1	239J	1
		1	240	1
413T1098-5		1	238A	1
413T1098-8		1	239	1
413T1098-9		1	241J	1
413T1118-3		1	118	2
413T1118-4		1	120	2
413T1132-1		1	112	2
413T1136-1		1	194H	1
413T1136-10		1	196B	1
413T1136-15		1	194D	1
413T1136-16		1	196	1
413T1136-19		1	194B	1
413T1136-61		1	202	1

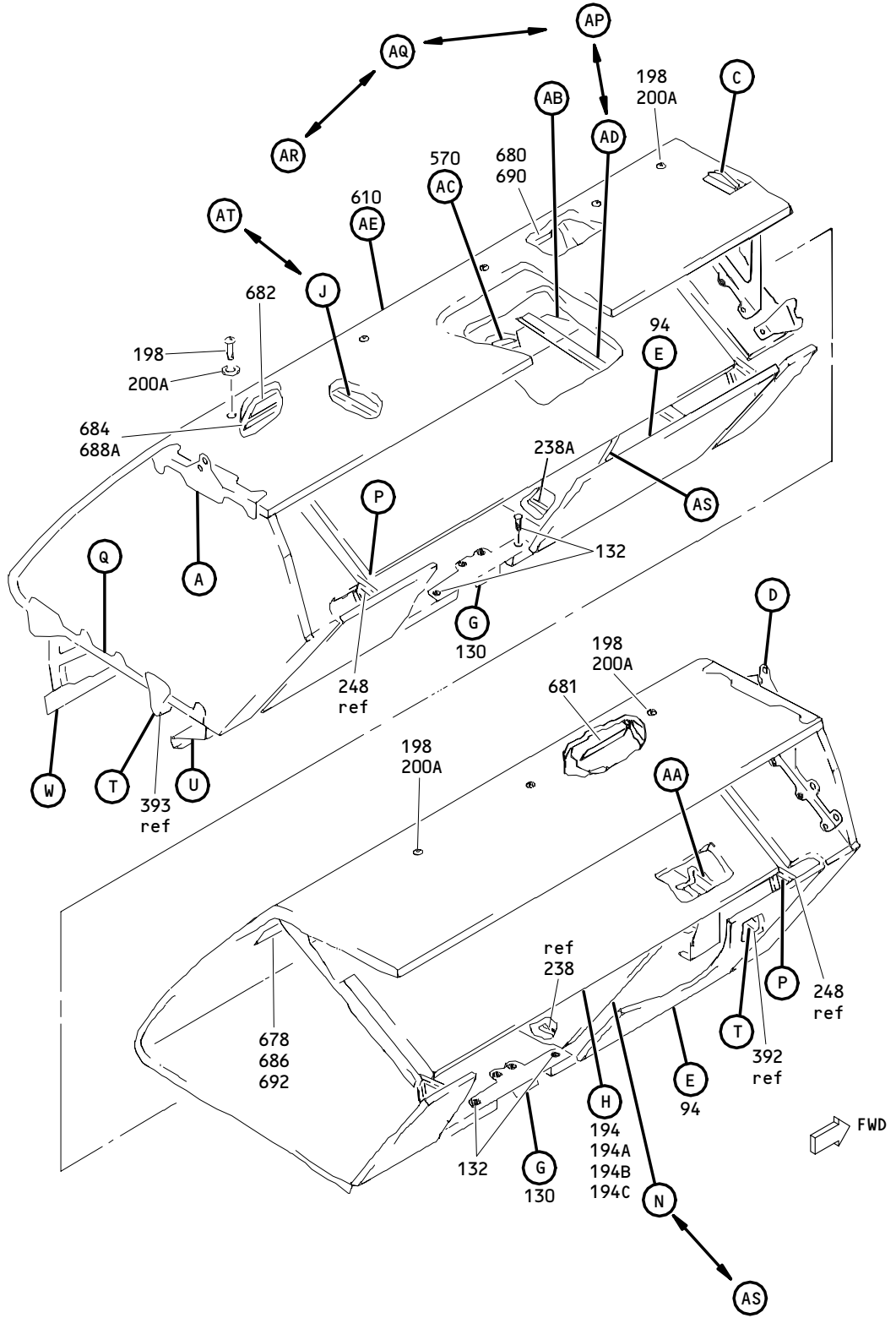
25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1021
Apr 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
413T1136-67		1	194K	1
413T1136-68		1	196D	1
413T1136-7		1	194	1
413T1136-75		1	194L	1
413T1136-89		1	196F	1
413T1136-9		1	194F	1
413T1136-90		1	196E	1
413T1136-91		1	194M	1
5R3-1		1	372	4
5S1-6		1	274	4
5S3-2		1	276	4
55282		1	584	1
6035-04BR0219		1	350A	4
		1	360A	4
6041-3BR0375		1	362A	12
96-02		1	44	6
		1	66	2
		1	84	6
		1	240C	6
		1	552	9
96-82		1	144	2
		1	438	2
97E054		1	562	1
9994		1	248D	2
		1	250D	2

25-28-10

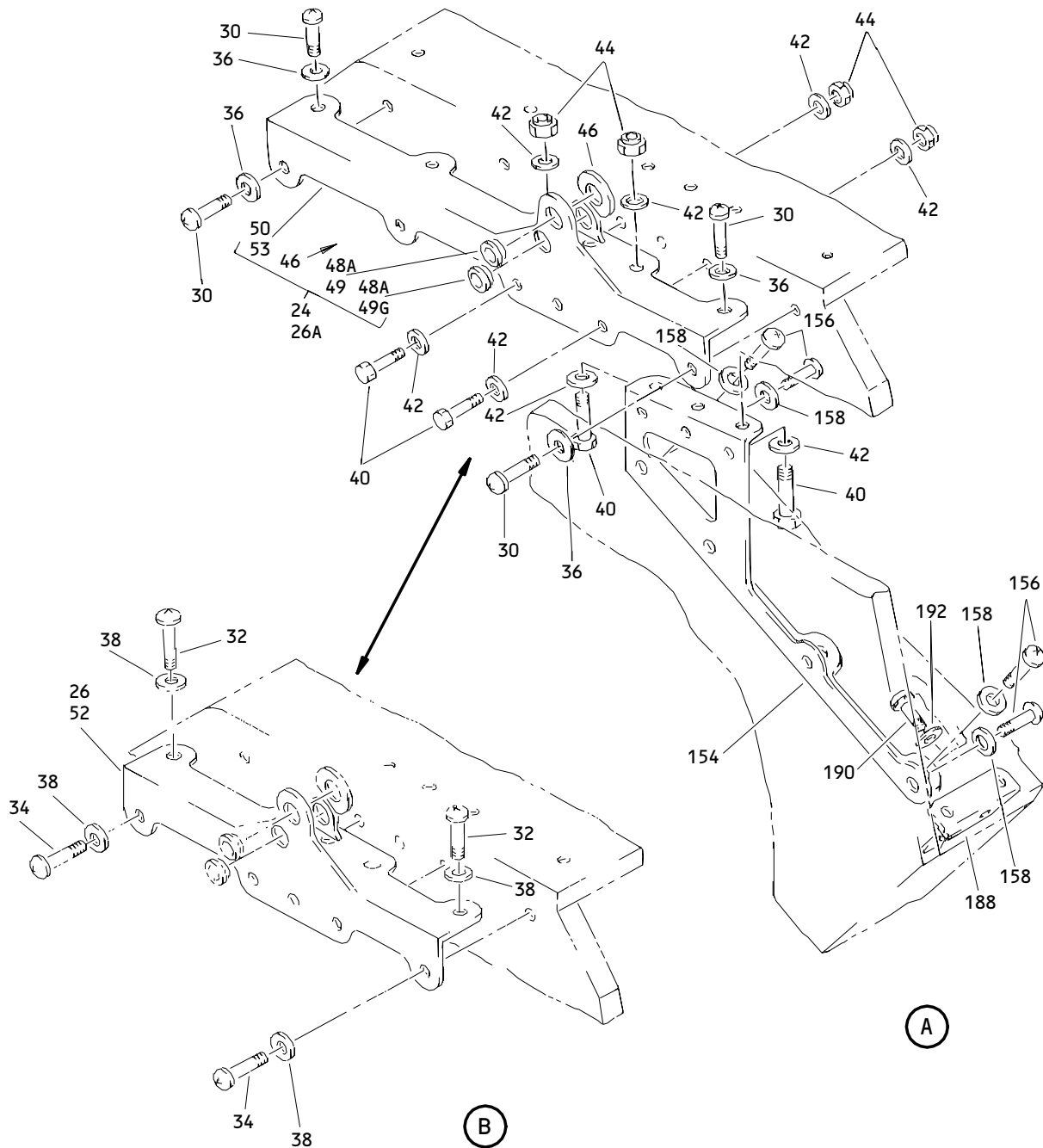
 ILLUSTRATED PARTS LIST
 01.1 Page 1022
 Apr 01/91



Outboard Overhead Storage 88 Inch Standard (LH) Bin Assembly
Figure 1 (Sheet 1)

25-28-10

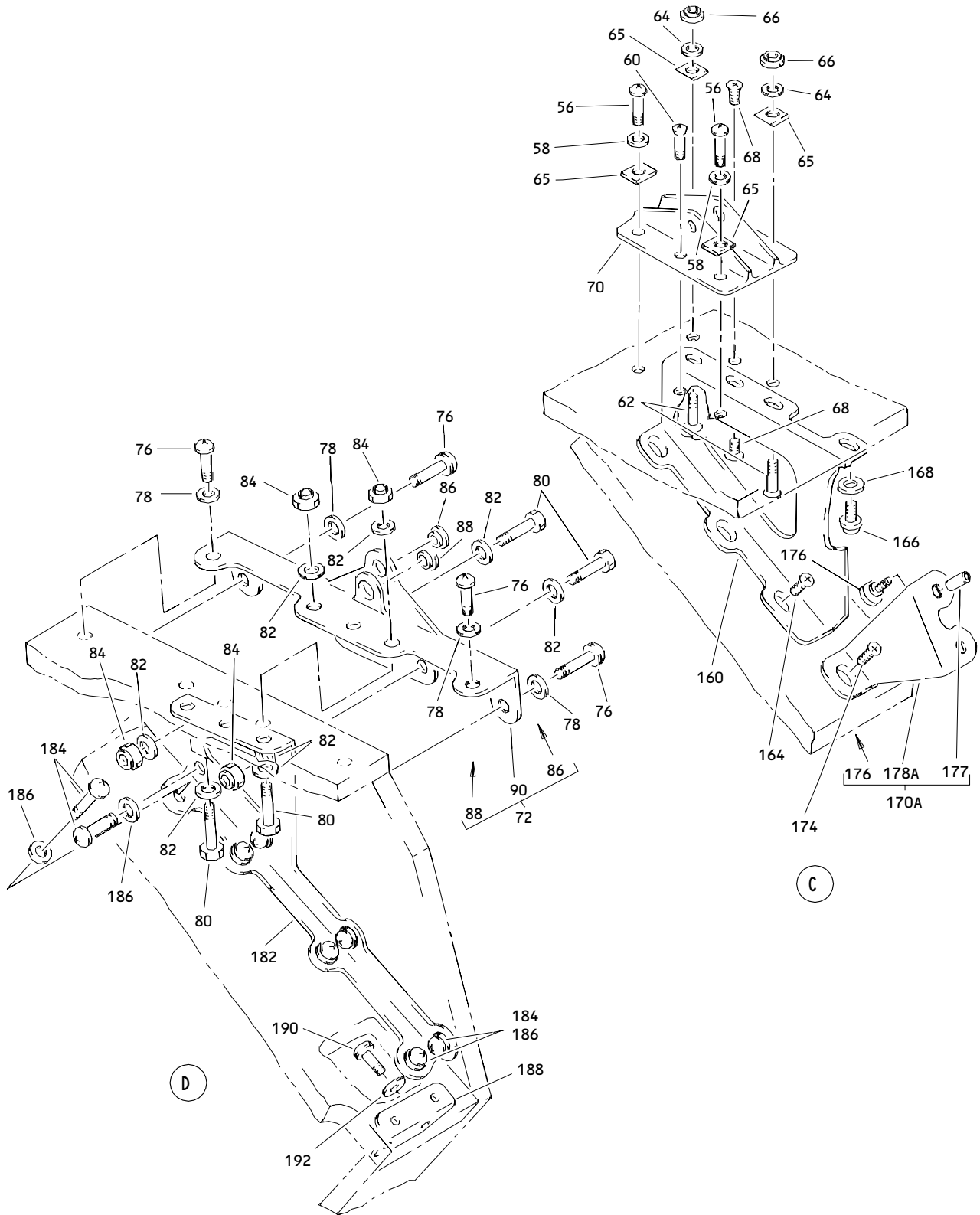
ILLUSTRATED PARTS LIST
01.1 Page 1023
Apr 01/91



Outboard Overhead Stowage 88 Inch Standard (LH) Bin Assembly
 Figure 1 (Sheet 2)

25-28-10

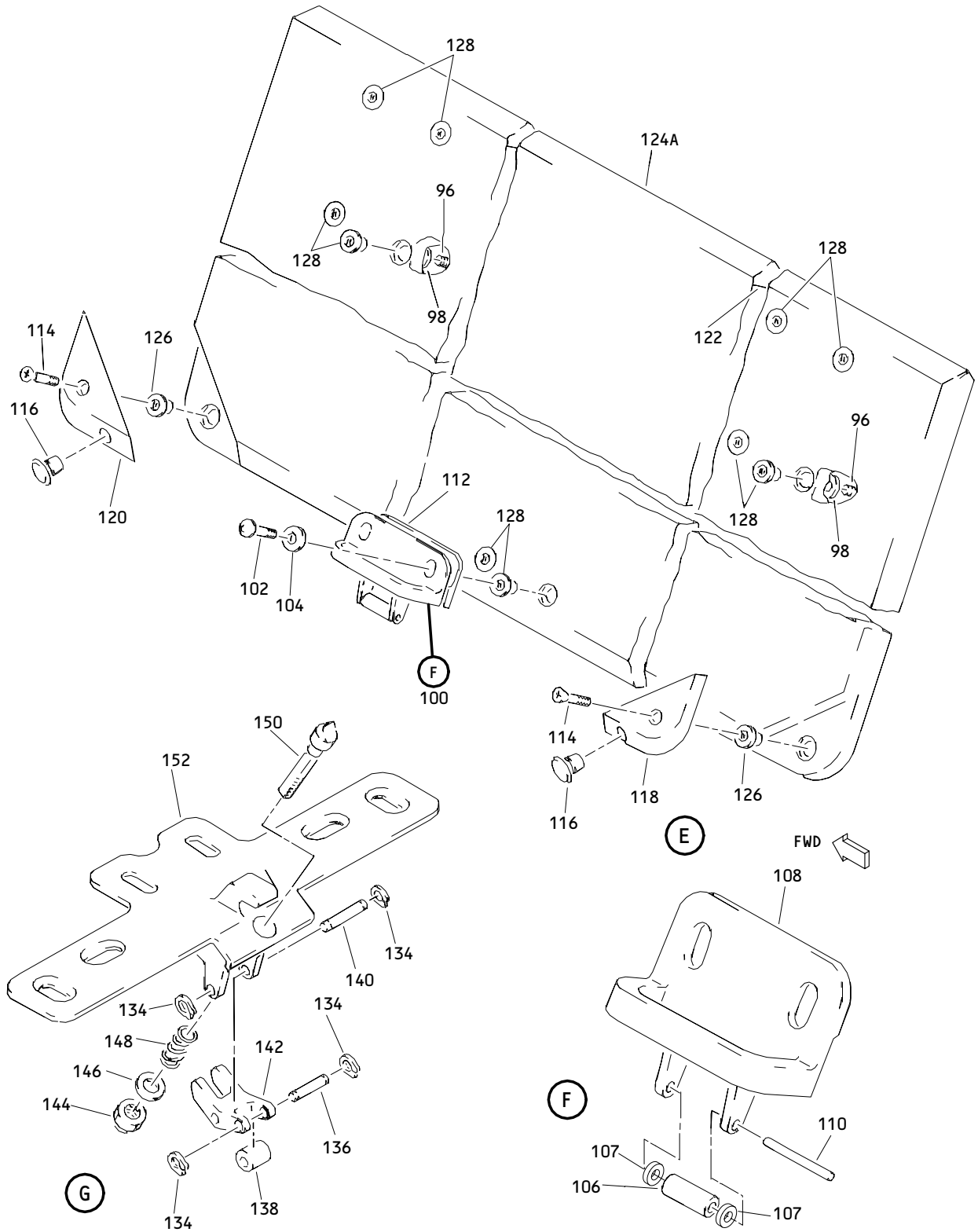
ILLUSTRATED PARTS LIST
 01.1 Page 1024
 Apr 01/91



Outboard Overhead Stowage 88 Inch Standard (LH) Bin Assembly
Figure 1 (Sheet 3)

25-28-10

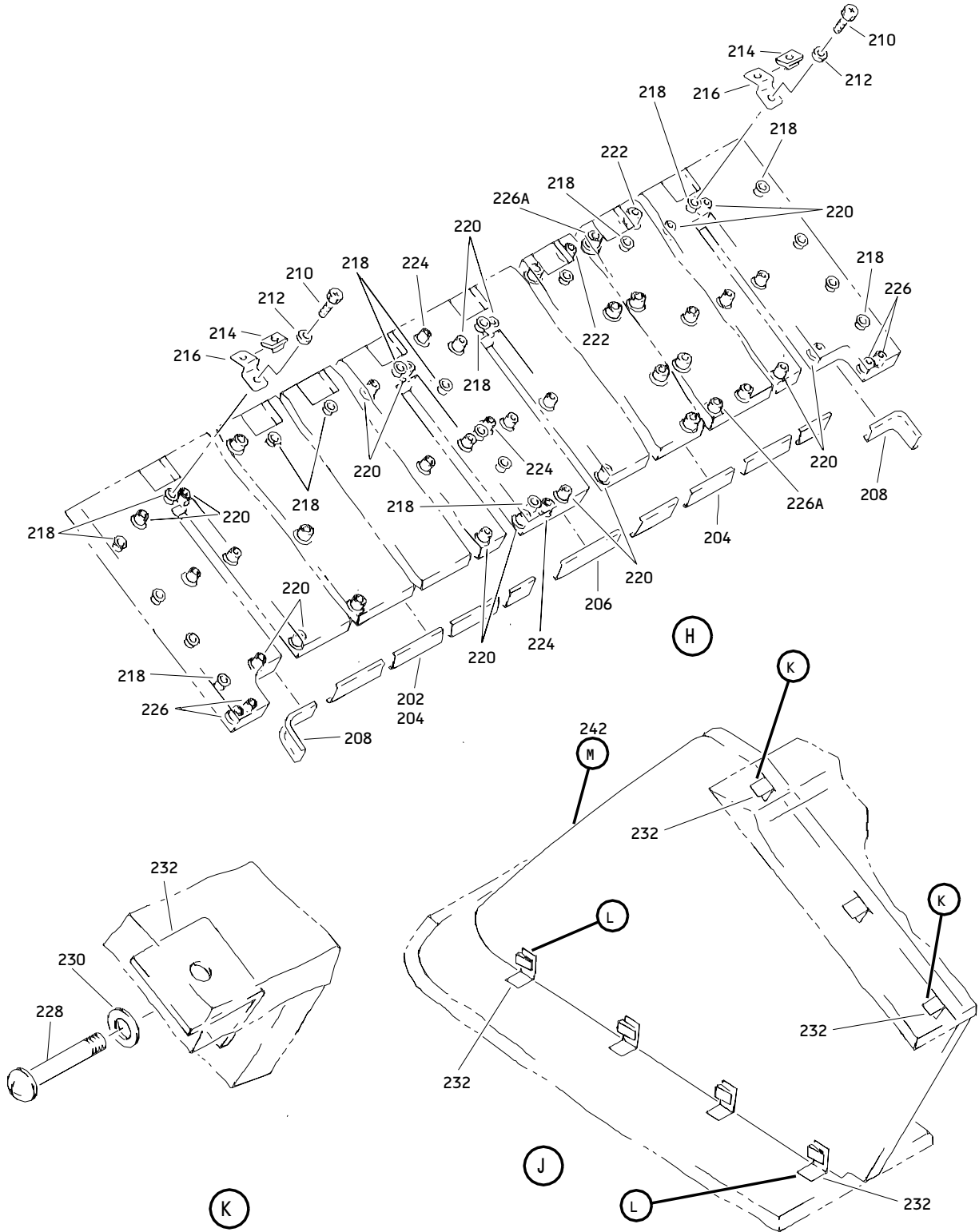
ILLUSTRATED PARTS LIST
01.1 Page 1025
Apr 01/91



Outboard Overhead Stowage 88 Inch Standard (LH) Bin Assembly
 Figure 1 (Sheet 4)

25-28-10

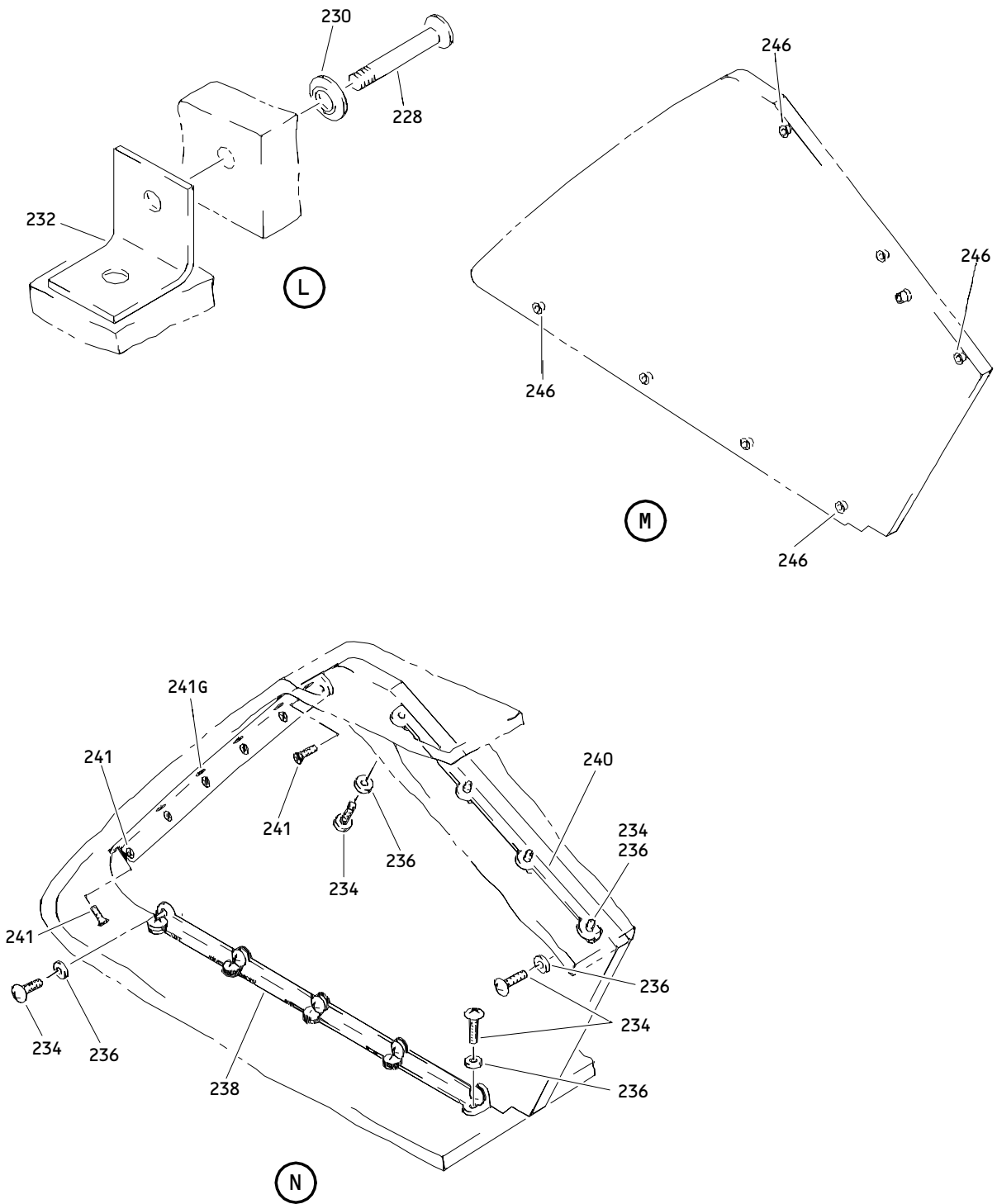
ILLUSTRATED PARTS LIST
 01.1 Page 1026
 Apr 01/91



Outboard Overhead Storage 88 Inch (LH) Bin Assembly
Figure 1 (Sheet 5)

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1027
Apr 01/91

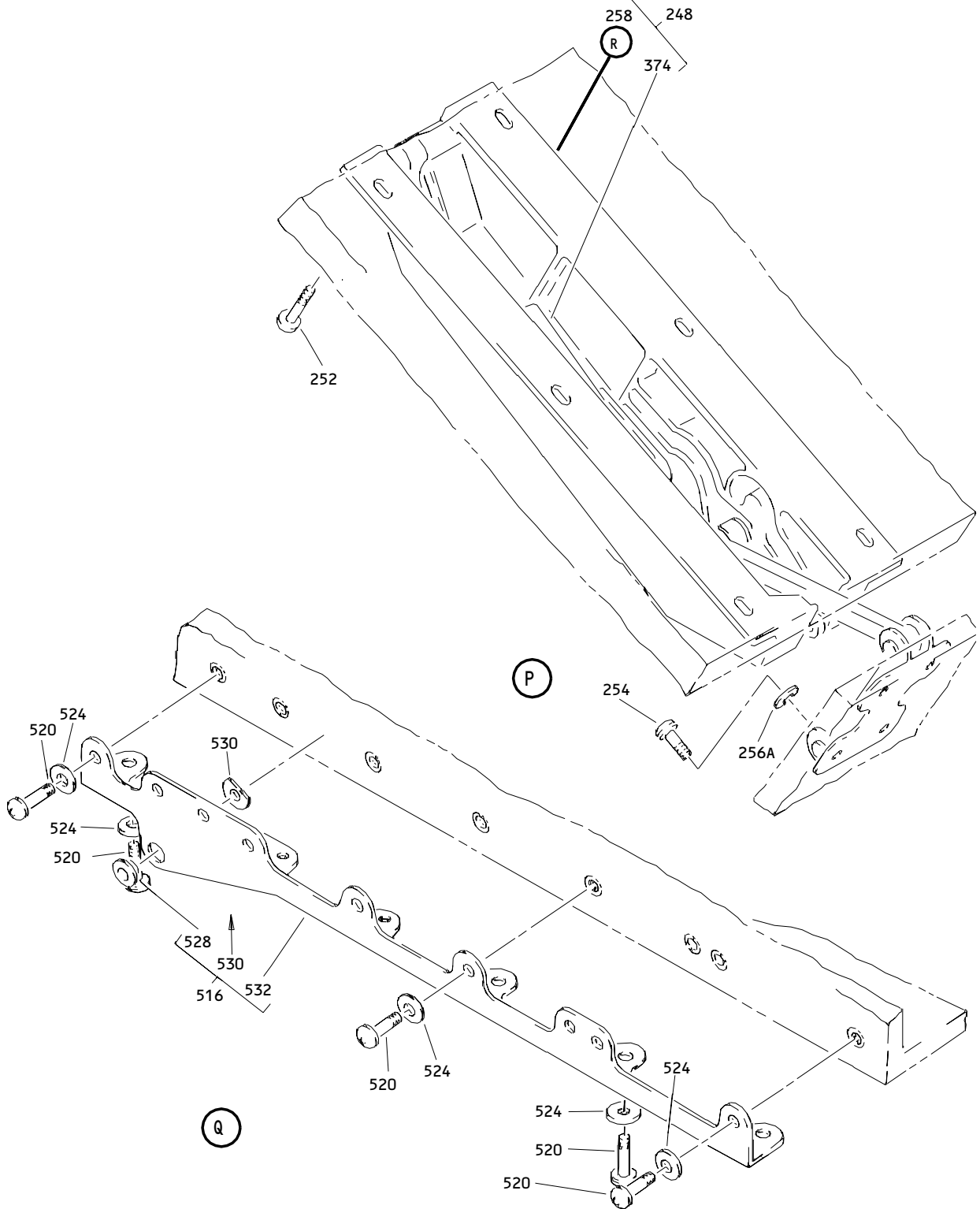


Outboard Overhead Stowage 88 Inch Standard (LH) Bin Assembly
 Figure 1 (Sheet 6)

25-28-10

ILLUSTRATED PARTS LIST
 01.1 Page 1028
 Apr 01/91

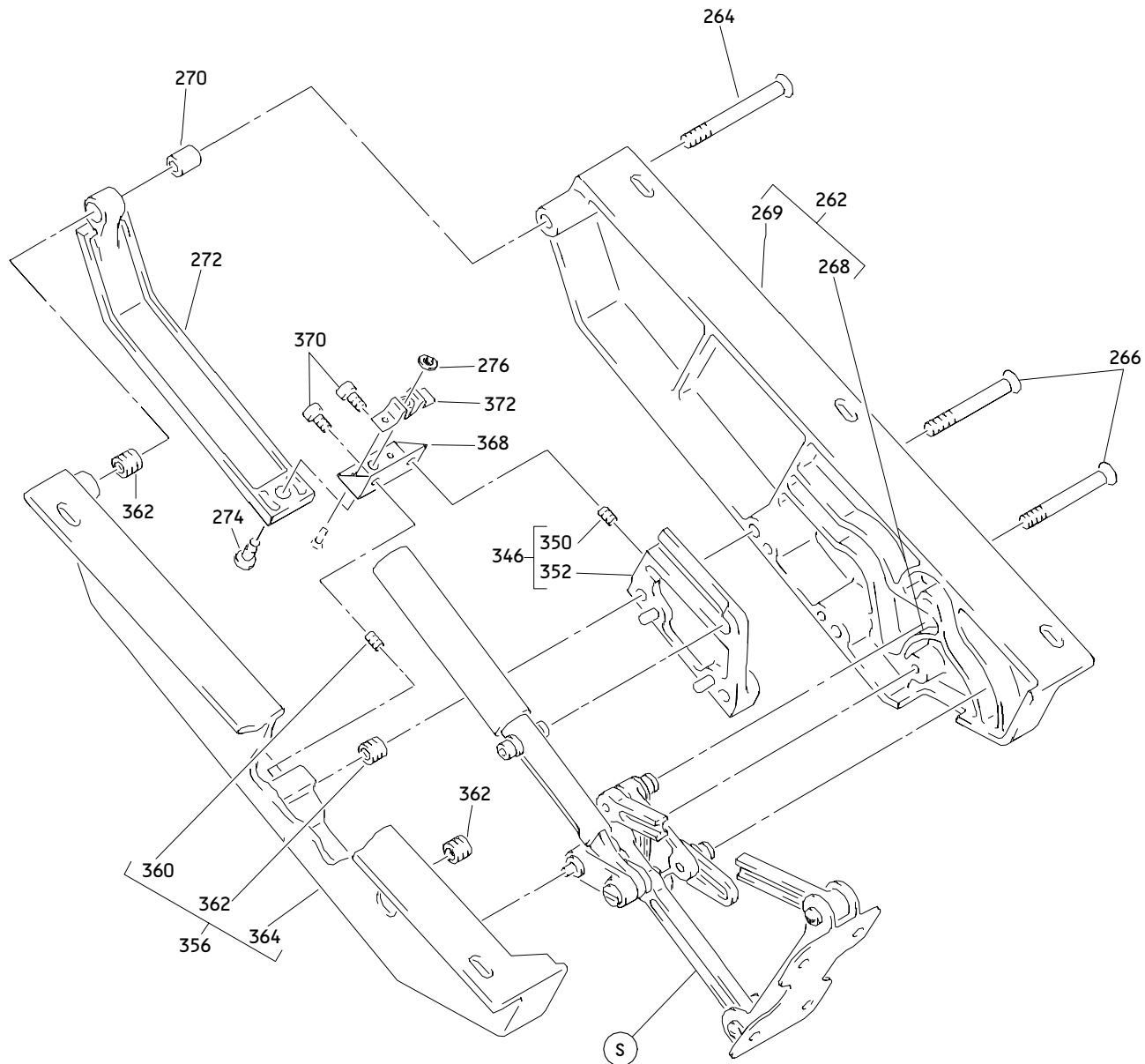
T93484



Outboard Overhead Storage 88 Inch Standard (LH) Bin Assembly
Figure 1 (Sheet 7)

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1029
Apr 01/91

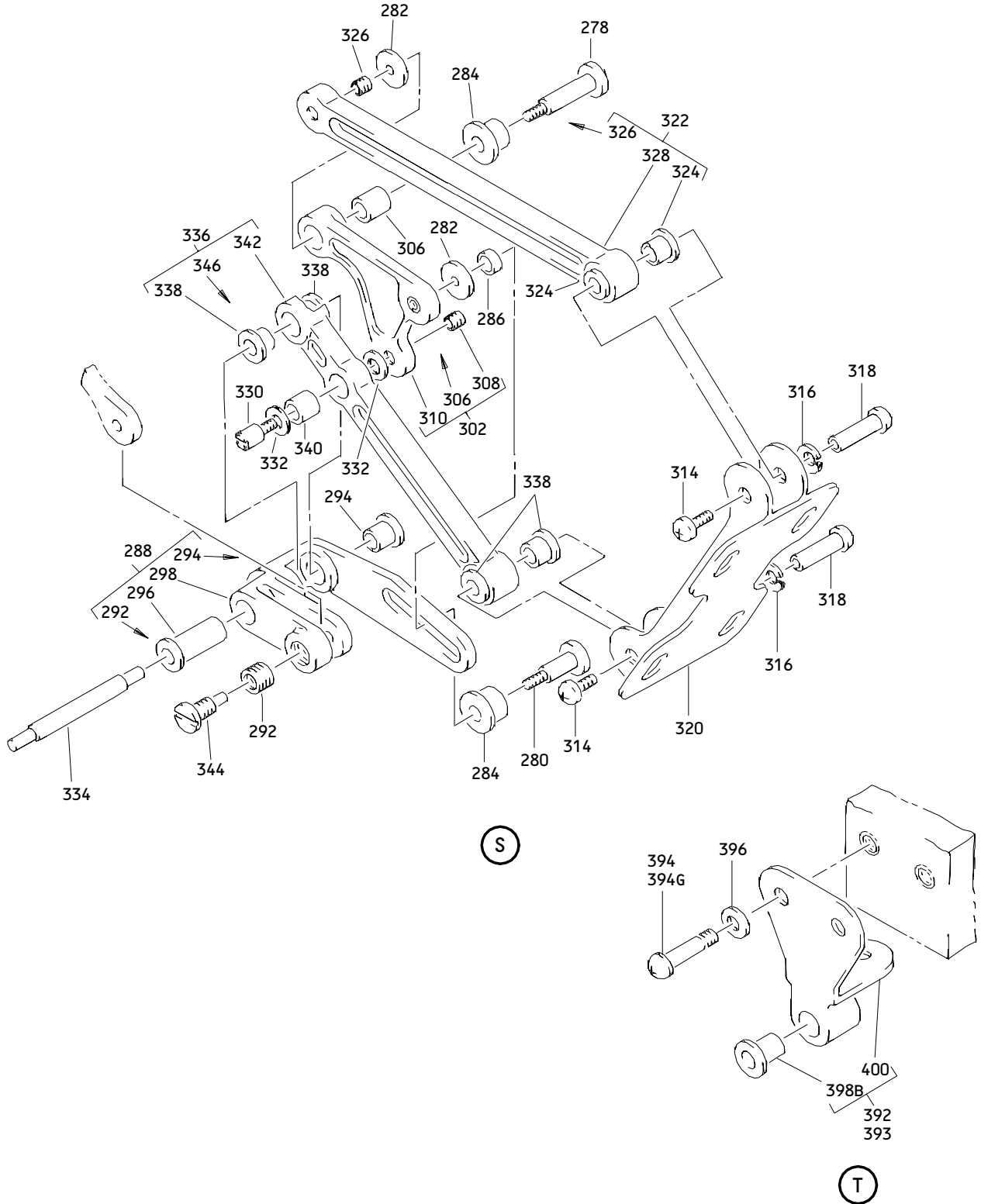


(R)

Outboard Overhead Stowage 88 Inch Standard (LH) Bin Assembly
Figure 1 (Sheet 8)

25-28-10

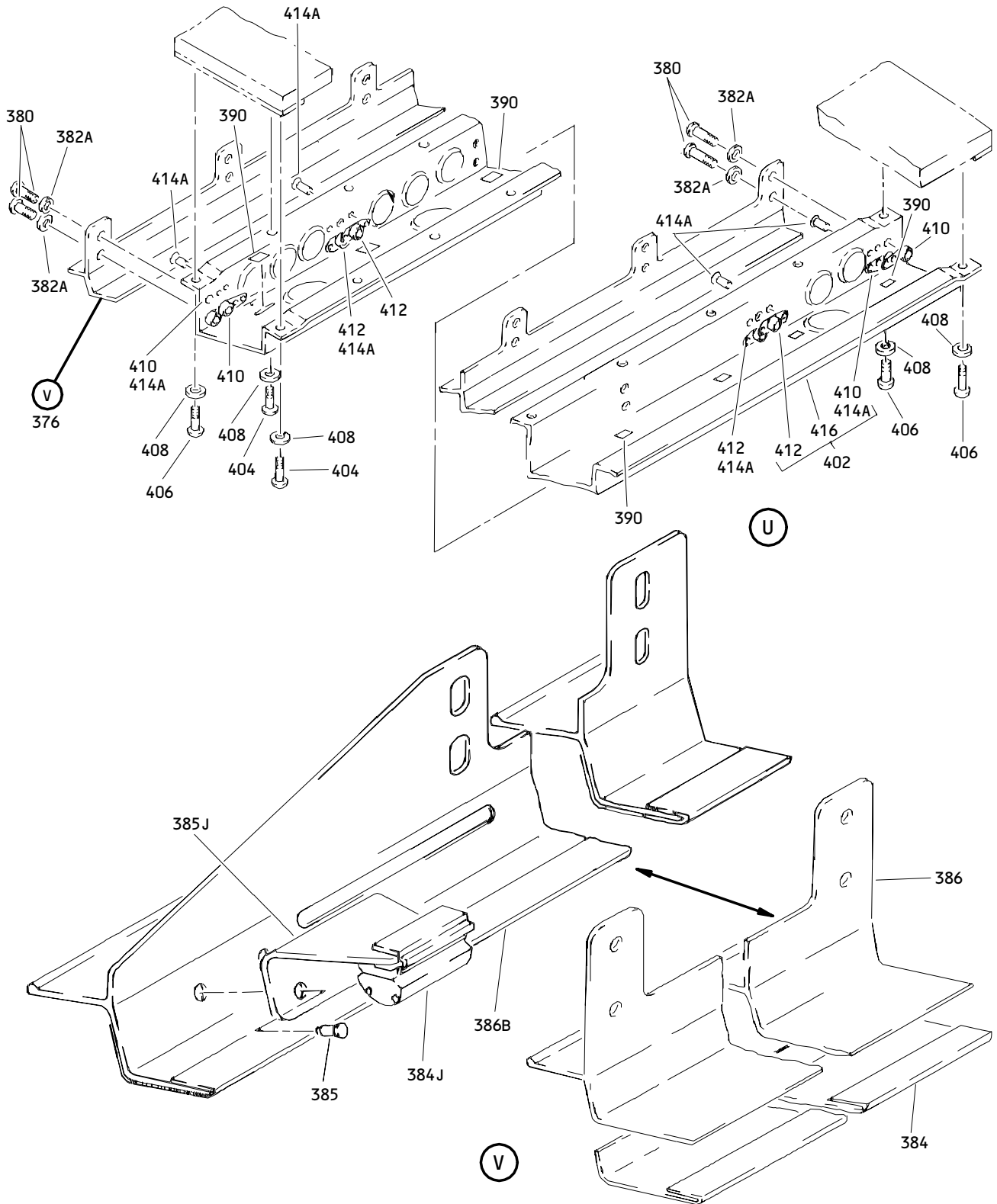
ILLUSTRATED PARTS LIST
01.1 Page 1030
Apr 01/91



Outboard Overhead Stowage 88 Inch Standard (LH) Bin Assembly
Figure 1 (Sheet 9)

25-28-10

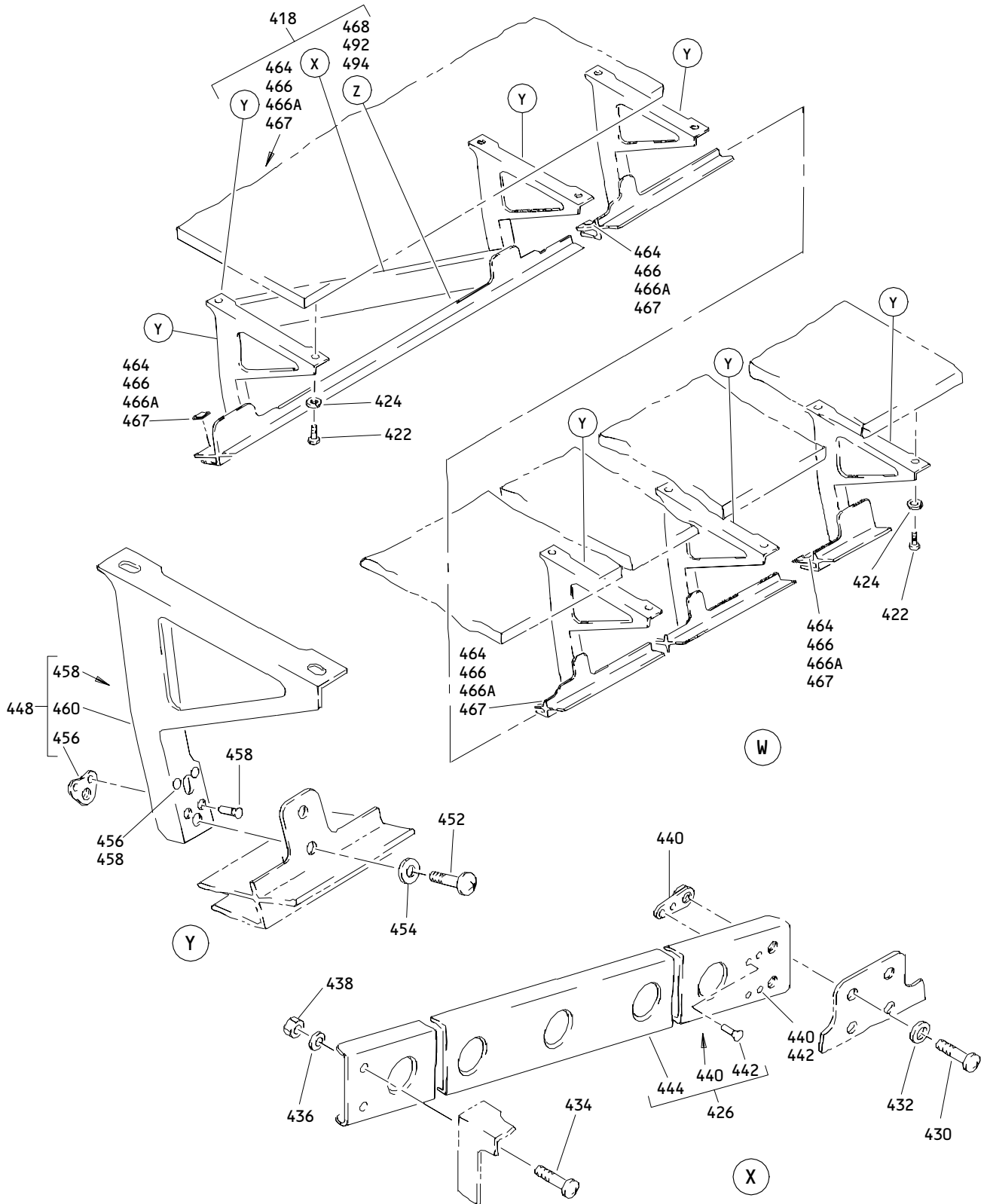
ILLUSTRATED PARTS LIST
01.1 Page 1031
Apr 01/91



Outboard Overhead Stowage 88 Inch Standard (LH) Bin Assembly
 Figure 1 (Sheet 10)

25-28-10

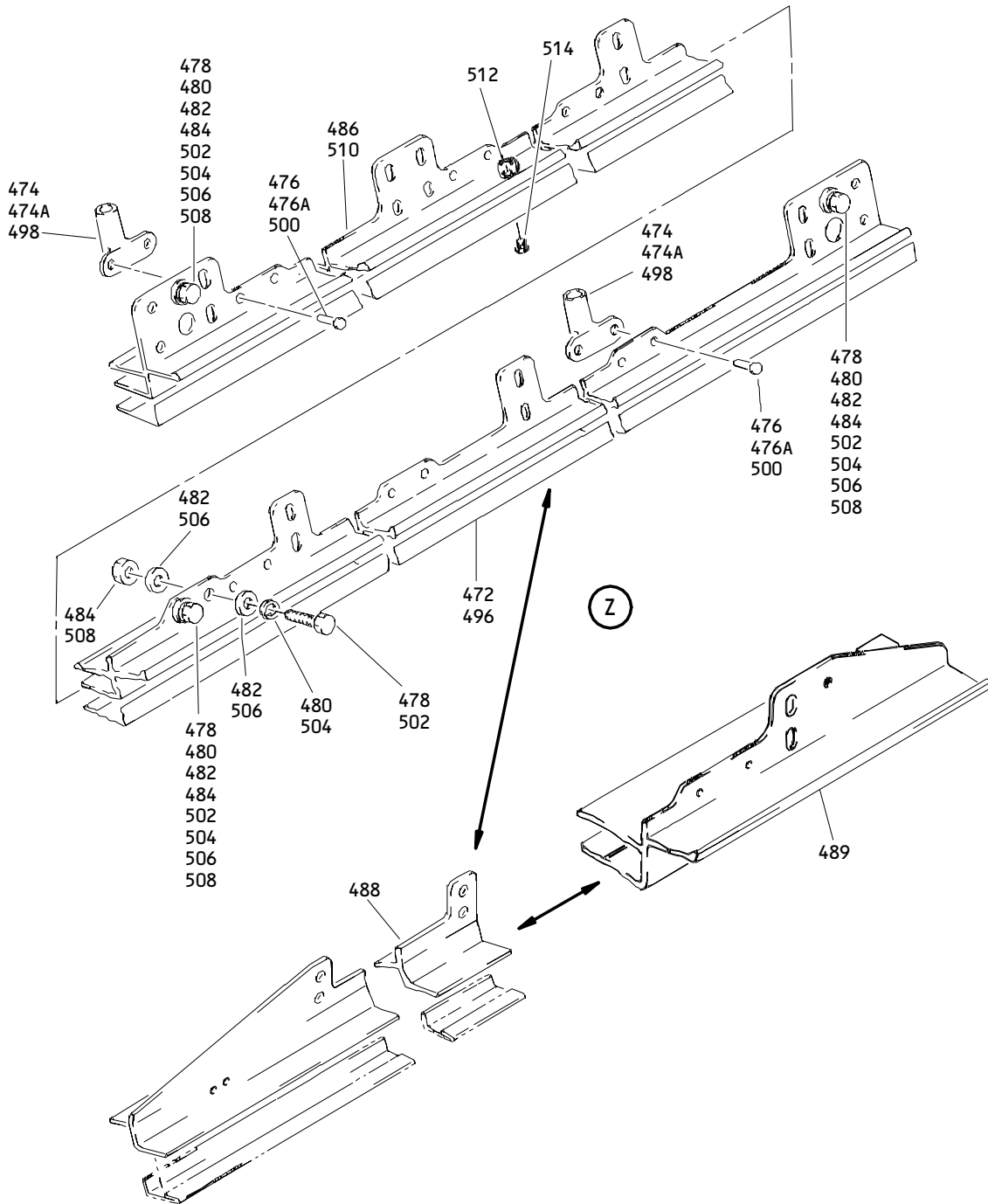
ILLUSTRATED PARTS LIST
 01.1 Page 1032
 Apr 01/91



Outboard Overhead Storage 88 Inch Standard (LH) Bin Assembly
 Figure 1 (Sheet 11)

25-28-10

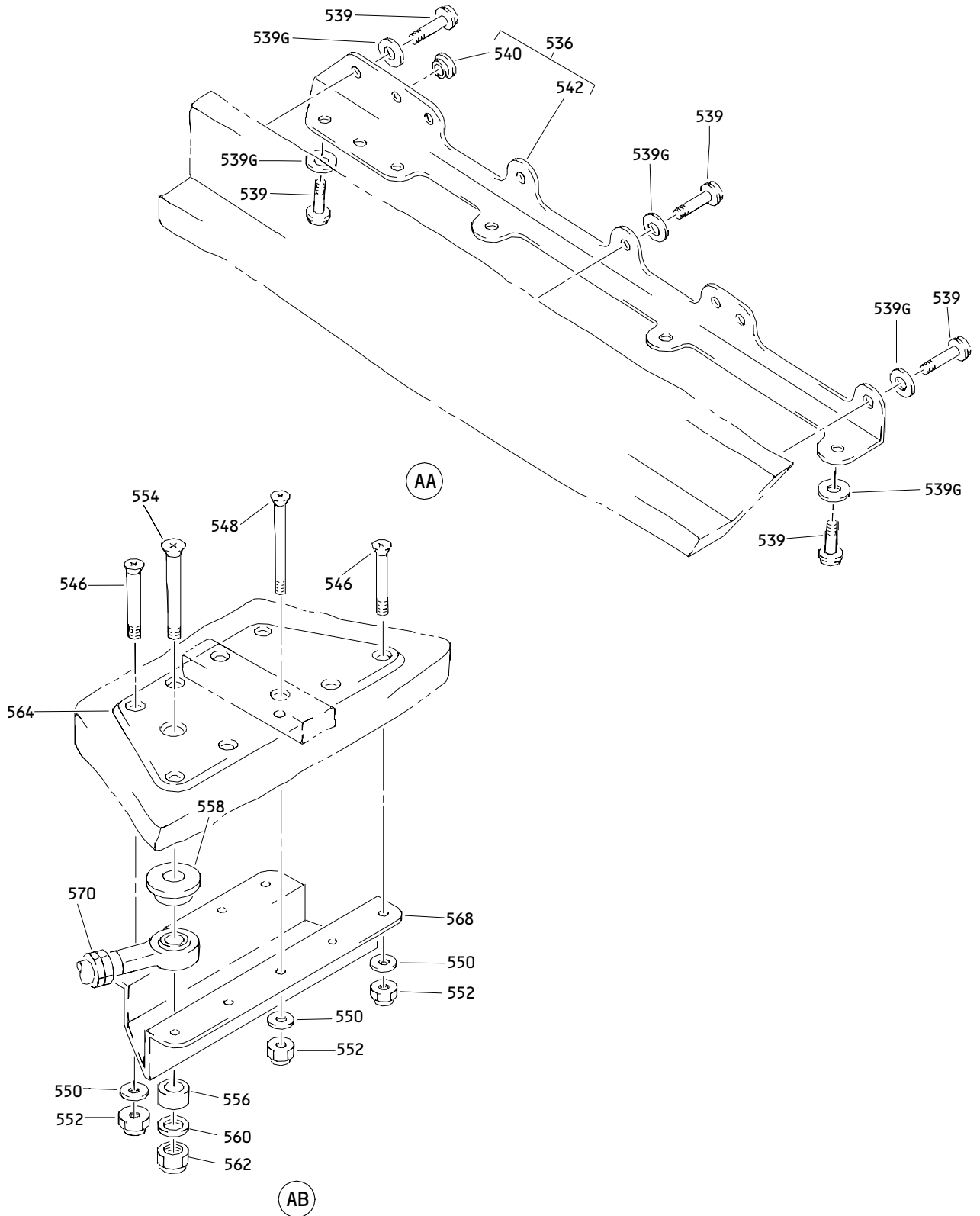
ILLUSTRATED PARTS LIST
 01.1 Page 1033
 Apr 01/91



Outboard Overhead Stowage 88 Inch Standard (LH) Bin Assembly
 Figure 1 (Sheet 12)

25-28-10

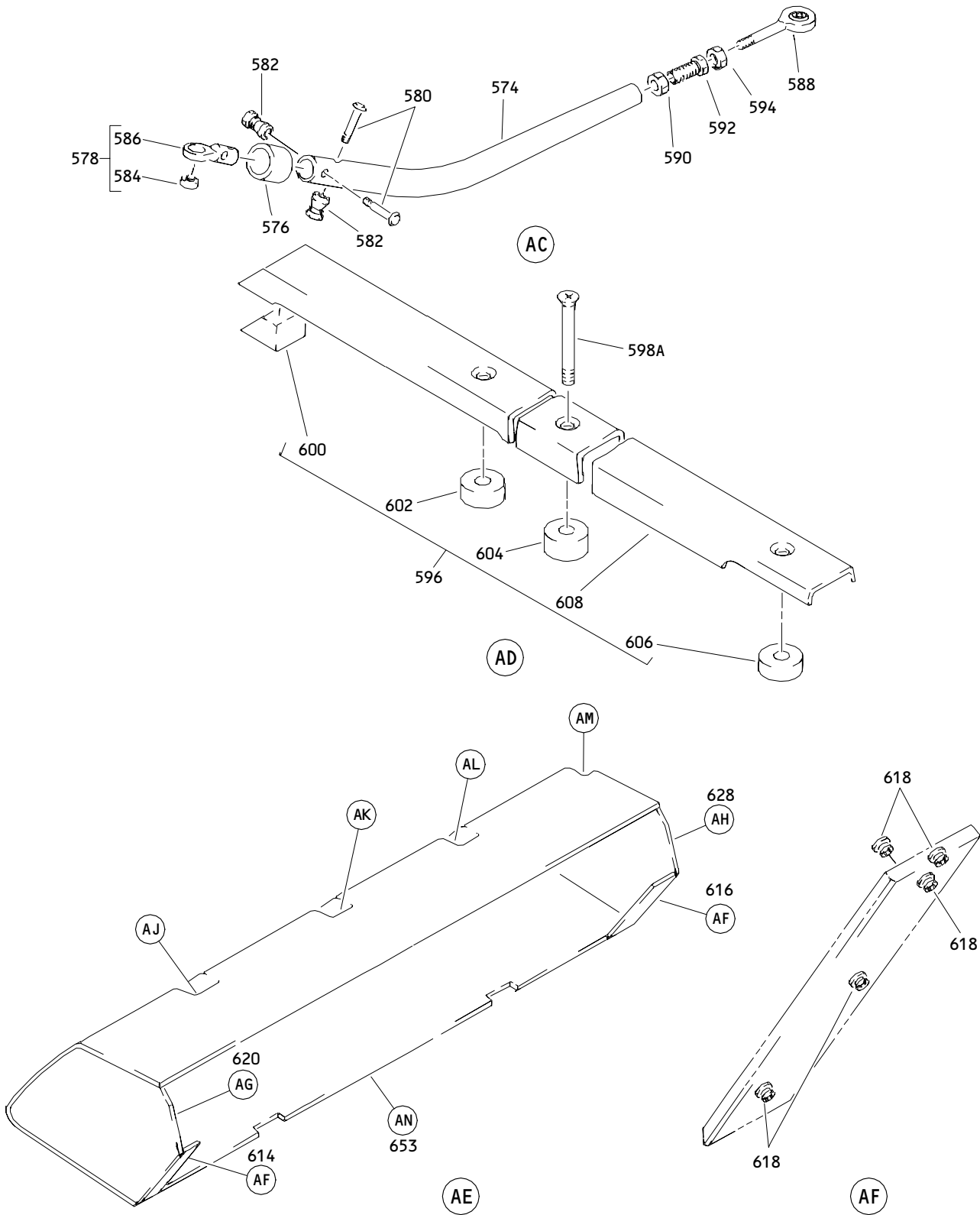
ILLUSTRATED PARTS LIST
 01.1 Page 1034
 Apr 01/91



Outboard Overhead Stowage 88 Inch Standard (LH) Bin Assembly
Figure 1 (Sheet 13)

25-28-10

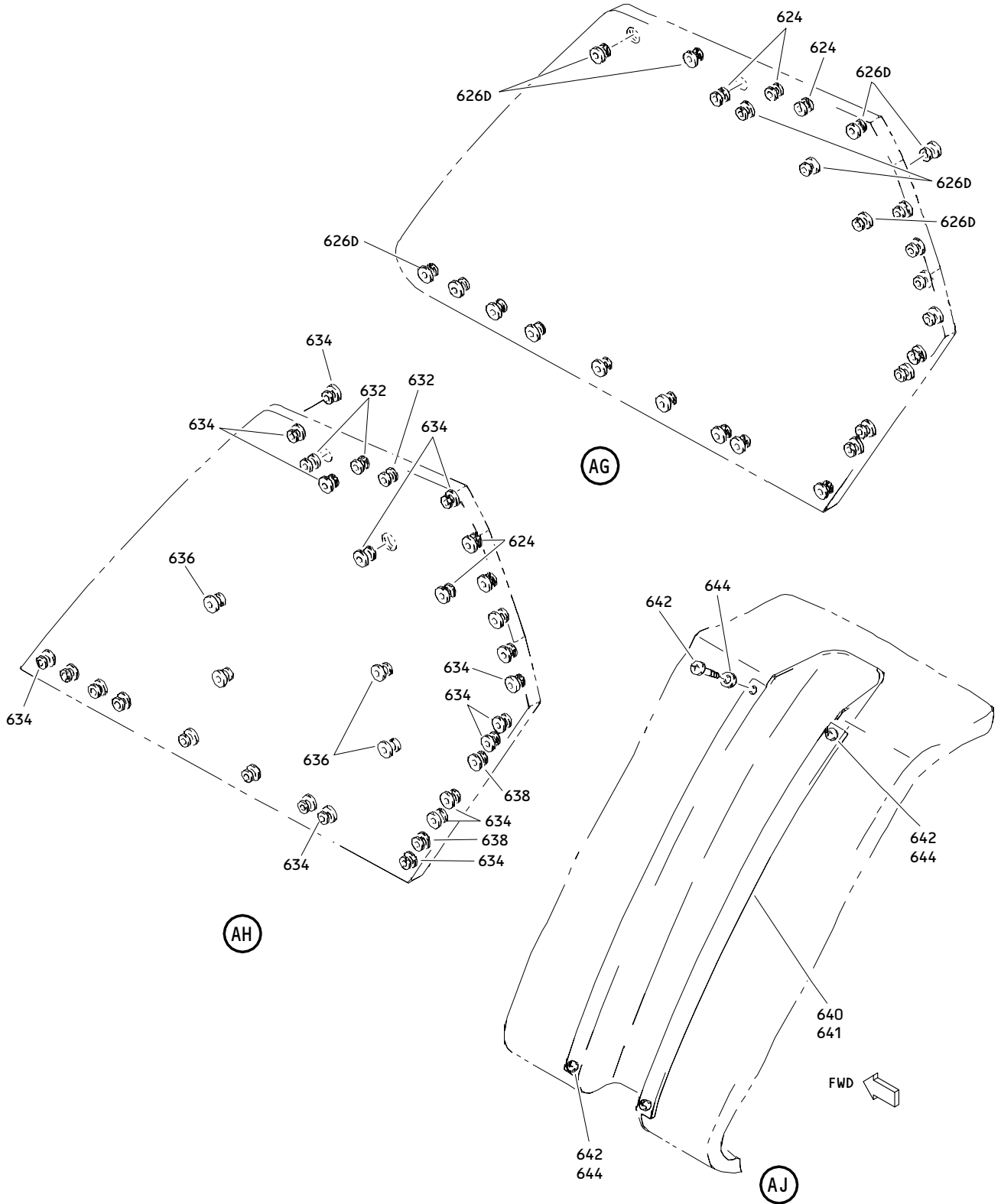
ILLUSTRATED PARTS LIST
01.1 Page 1035
Apr 01/91



Outboard Overhead Stowage 88 Inch Standard (LH) Bin Assembly
 Figure 1 (Sheet 14)

25-28-10

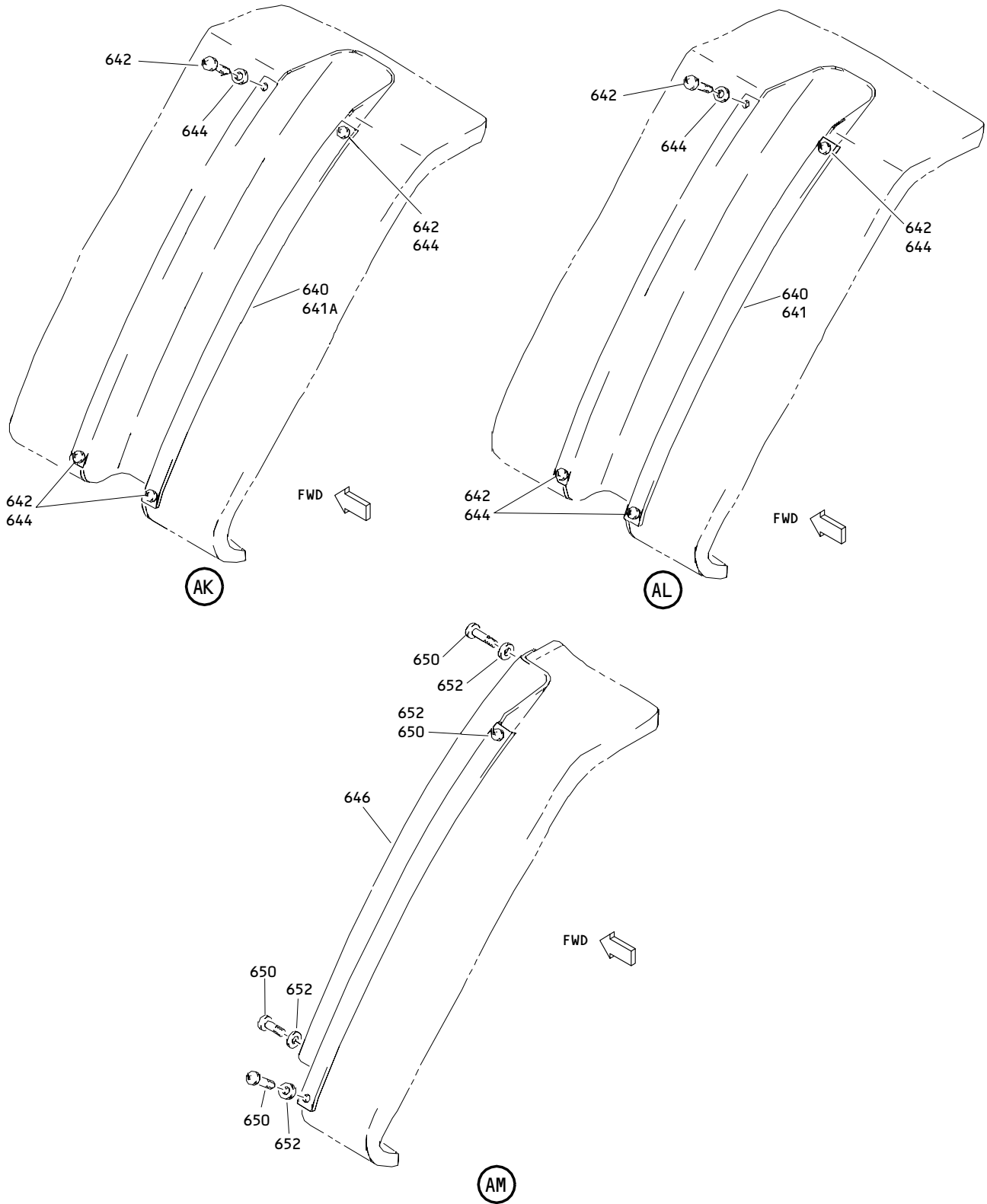
ILLUSTRATED PARTS LIST
 01.1 Page 1036
 Apr 01/91



Outboard Overhead Storage 88 Inch Standard (LH) Bin Assembly
Figure 1 (Sheet 15)

25-28-10

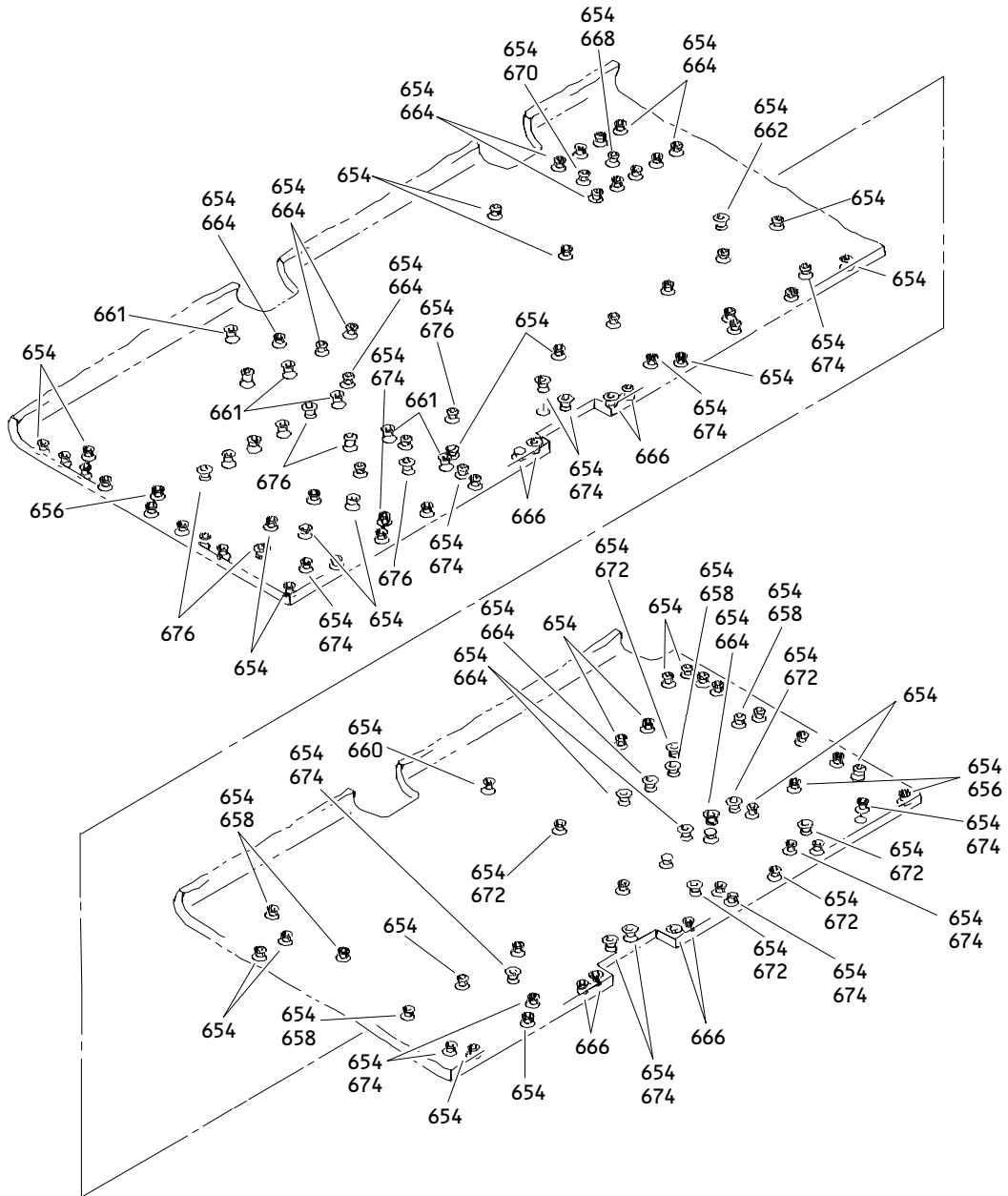
ILLUSTRATED PARTS LIST
01.1 Page 1037
Apr 01/91



Outboard Overhead Stowage 88 Inch Standard (LH) Bin Assembly
 Figure 1 (Sheet 16)

25-28-10

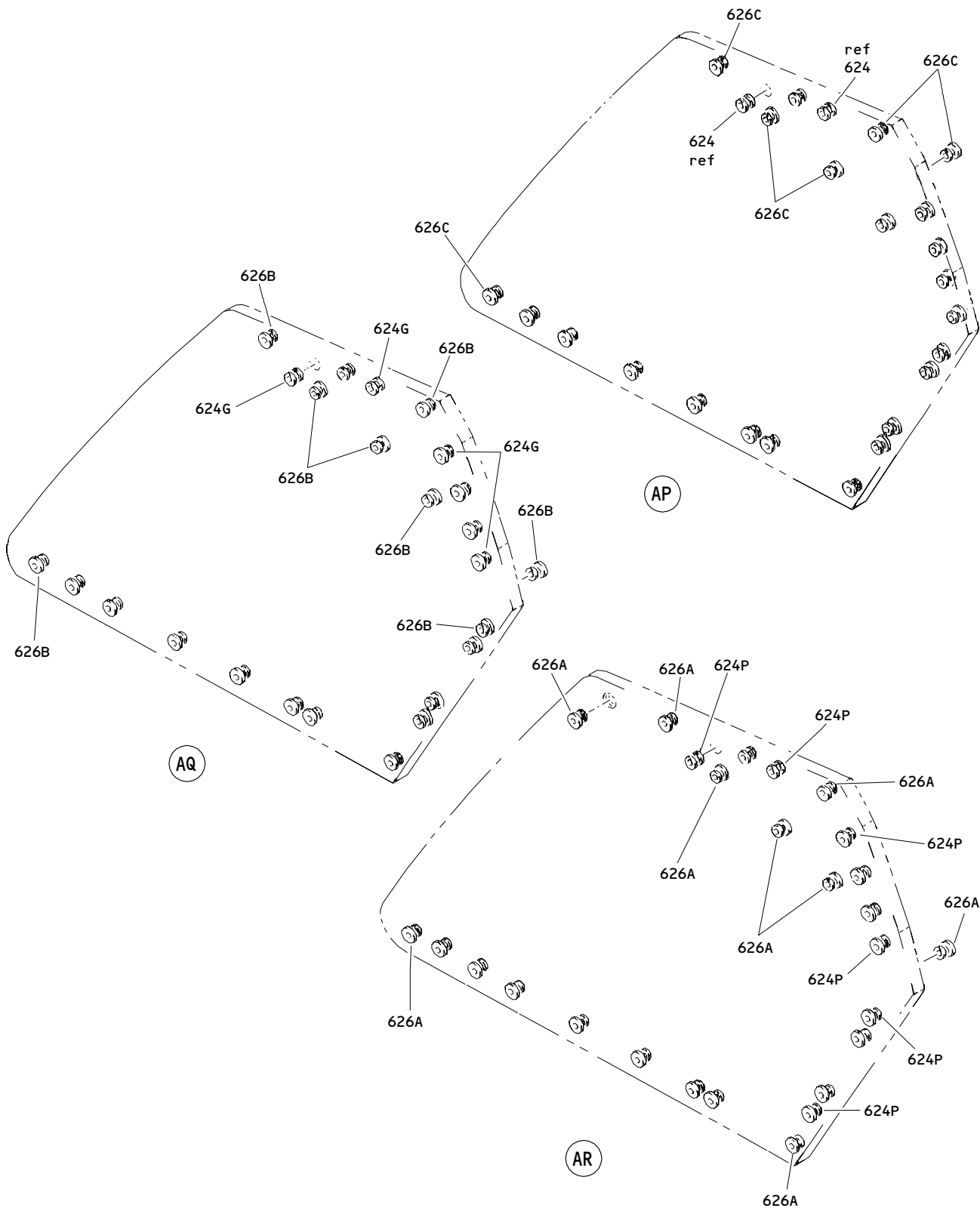
ILLUSTRATED PARTS LIST
 01.1 Page 1038
 Apr 01/91



Outboard Overhead Stowage 88 Inch Standard (LH) Bin Assembly
Figure 1 (Sheet 17)

25-28-10

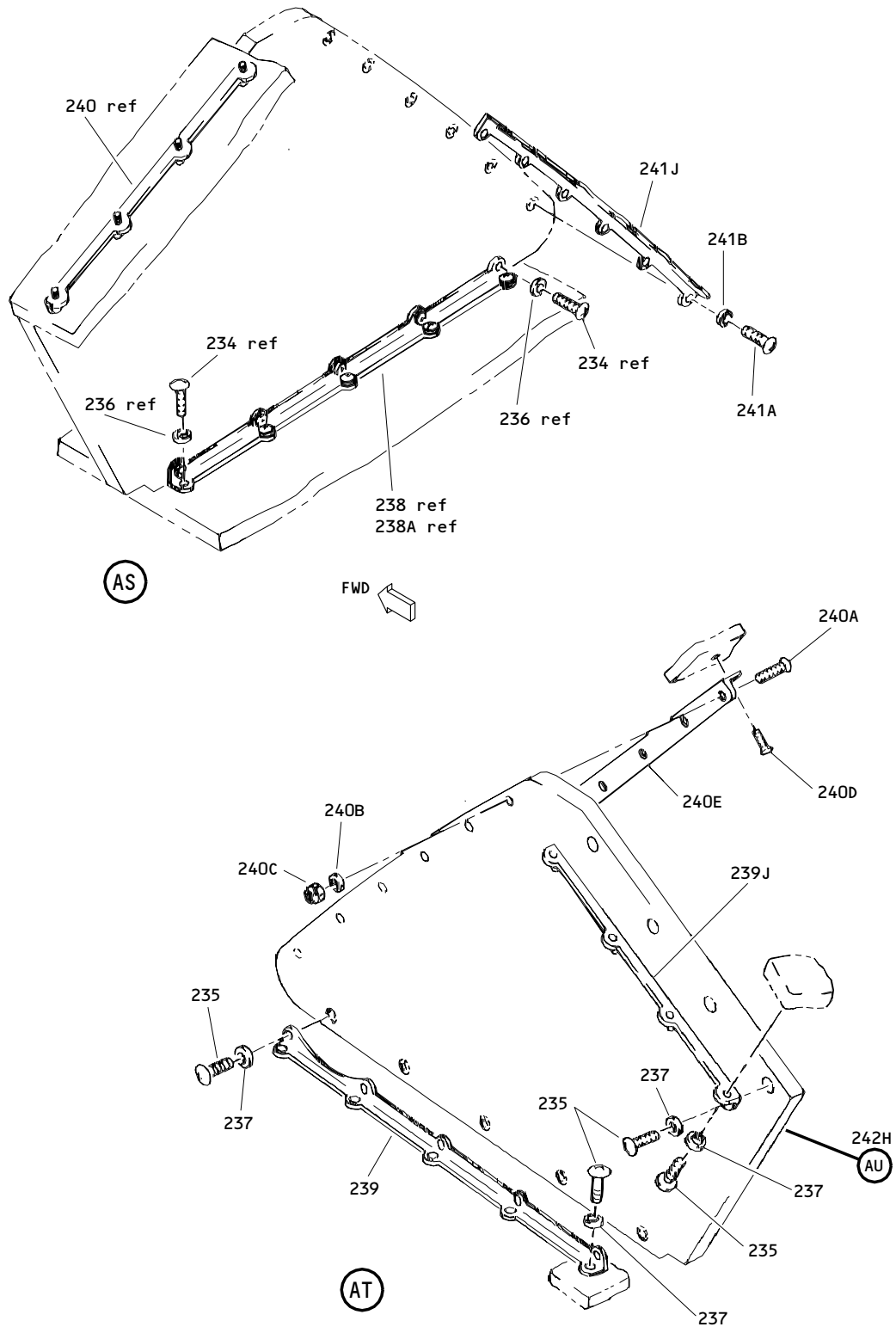
ILLUSTRATED PARTS LIST
01.1 Page 1039
Apr 01/91



Outboard Overhead Stowage 88 Inch Standard (LH) Bin Assembly
 Figure 1 (Sheet 18)

25-28-10

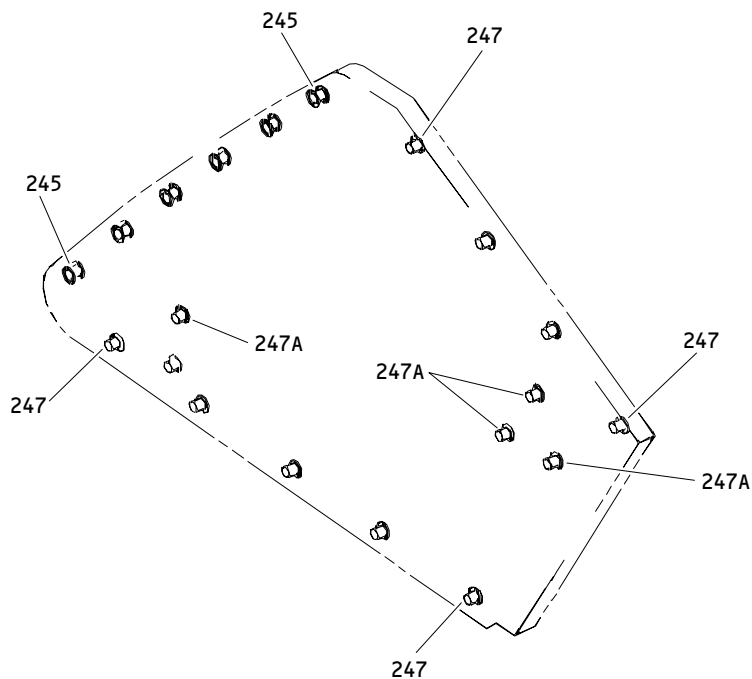
ILLUSTRATED PARTS LIST
 01.1 Page 1040
 Apr 01/91



Outboard Overhead Storage 88 Inch Standard (LH) Bin Assembly
Figure 1 (Sheet 19)

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1041
Apr 01/91



(AU)

Outboard Overhead Stowage 88 Inch Standard (LH) Bin Assembly
Figure 1 (Sheet 20)

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1042
Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -1	413T1002-137SP		BIN ASSY-OUTBD OVERHEAD STOWAGE STD (LH)	A	RF
-1A	413T1002-139SP		BIN ASSY-OUTBD OVERHEAD STOWAGE SHALLOW (LH)	B	RF
-1B	413T1002-141SP		BIN ASSY-OUTBD OVERHEAD STOWAGE STD (LH)	C	RF
-1C	413T1002-143SP		BIN ASSY-OUTBD OVERHEAD STOWAGE SHALLOW (LH)	D	RF
-1D	413T1002-151SP		BIN ASSY-OUTBD OVERHEAD STOWAGE STD (LH)	E	RF
-1E	413T1002-157SP		BIN ASSY-OUTBD OVERHEAD STOWAGE STD (LH)	F	RF
-1F	413T1002-163SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (LH)	J	RF
-1G	413T1002-181SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (LH)	L	RF
-1H	413T1002-183SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (LH)	M	RF
R -1J	413T1002-193SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (LH)	N	RF
R -1K	413T1002-187SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (LH)	Q	RF
-5	413T1002-144SP		BIN ASSY-OUTBD OVERHEAD STOWAGE SHALLOW (RH)	G	RF
-5A	413T1002-152SP		BIN ASSY-OUTBD OVERHEAD STOWAGE STD (RH)	H	RF
-5B	413T1002-164SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (RH)	K	RF
R -5C	413T1002-188SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (RH)	P	RF

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1043
Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-24	412T3108-1		.FITTING ASSY	A,C,E F L-N,Q	1
	26	412T3108-3	.FITTING ASSY	B,D	1
	26A	412T3108-13	.FITTING ASSY	J	1
R -28	412T3108-2		.FITTING ASSY	H,P	1
-28A	412T3108-4		.FITTING ASSY	G	1
-28B	412T3108-14		.FITTING ASSY	K	1
			ATTACHING PARTS		
R 30	NAS623-3-1		.SCREW	A,C,E F H-Q	6
	32	NAS623-3-1	.SCREW	B,D,G	2
	34	NAS623-3-3	.SCREW	B,D,G	2
R 36	NAS620A10L		.WASHER	A,C,E F H-Q	6
	38	NAS620A10L	.WASHER	B,D,G	4
R 40	NAS6603-9		.BOLT		6
R 42	AN960PD10L		.WASHER	A,C,E F H-Q	12
R -42A	AN960JD10LL		.WASHER	B,D,G	12
R 44	H10-3BAC		.NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))	A,C,E F H-Q	6

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1044
 Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-44A	MS21042L3		.NUT -----*-----	B,D,G	6
R 46	412T3108-17		..DOUBLER	A-H, L-Q	1
R 48 48A	BACB28AR06A024A BACB28X6M024		DELETED ..BUSHING- (V23294) (SPEC BACB28X6M024) (OPT BACB28X6M024 (V70265)) (OPT BACB28X6M024 (V94892))	A-H, L-Q	2
49	BACB28X4C009		..BUSHING- (V23294) (SPEC BACB28X4C009) (OPT BACB28X4C009 (V70265)) (OPT BACB28X4C009 (V94892))	J,K	1
49G	BACB28X4C024		..BUSHING- (V23294) (SPEC BACB28X4C024) (OPT BACB28X4C024 (V70265)) (OPT BACB28X4C024 (V94892))	J,K	1
R 50	412T3108-7		..FITTING	A,C,E F, L-N,Q	1
52	412T3108-9		..FITTING	B,D	1
53	412T3108-15		..FITTING	J	1
R -54	412T3108-8		..FITTING	H,P	1
-54A	412T3108-10		..FITTING	G	1
-55	412T3108-16		..FITTING	K	1
R 56	NAS623-3-2		.SCREW		2
R 58	NAS620A10L		.WASHER		2

25-28-10

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- R 60 R 62	NAS514P1032-5 BACB30LU3-10		.SCREW .BOLT- (V06710) (SPEC BACB30LU3-10) (OPT BACB30LU3-10 (V06725)) (OPT BACB30LU3-10 (V06950)) (OPT BACB30LU3-10 (V17943)) (OPT BACB30LU3-10 (V27624)) (OPT BACB30LU3-10 (V56878)) (OPT BACB30LU3-10 (V80539)) (OPT BACB30LU3-10 (V85495)) (OPT BACB30LU3-10 (V92215)) (OPT BACB30LU3-10 (V97928))		1 2
R 64 R 65 R 66	NAS620A10L 413T1002-19 H10-3BAC		.WASHER .FILLER .NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))		2 4 2
R 68 R 70 R 72	NAS514P1032-4 412T2013-4 412T3108-5		.SCREW .FITTING .FITTING ASSY	A-F, J L-N, Q	2 1 1

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1046
 Apr 01/91

BOEING
COMPONENT
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -74	412T3108-6		.FITTING ASSY	G,H,K ,P	1
R 76	NAS623-3-1		ATTACHING PARTS .SCREW		4
R 78	NAS620A10L		.WASHER		4
R 80	NAS6603-9		.BOLT		6
R 82	AN960PD10L		.WASHER	A,C,E ,F, H-Q	12
R -82A	AN960JD10LL		.WASHER	B,D,G	12
R 84	H10-3BAC		.NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))	A,C,E ,F, H-Q	6
R -84A	MS21042L3		.NUT	B,D,G	6
R 86	BACB28X4C009		-----*----- .BUSHING- (V23294) (SPEC BACB28X4C009) (OPT BACB28X4C009 (V70265)) (OPT BACB28X4C009 (V94892))		1

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1047
Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-88	BACB28X4C024		..BUSHING- (V23294) (SPEC BACB28X4C024) (OPT BACB28X4C024 (V70265)) (OPT BACB28X4C024 (V94892))		1
R 90	412T3108-11		..FITTING	A-F, J L-N, Q	1
R -92	412T3108-12		..FITTING	G, H, K P	1
94	413T1007-63SP		.DOOR ASSY- (OPT ITEM 94A)	A-H	2
-94A	413T1007-83SP		.DOOR ASSY- (OPT ITEM 94)	A-H	2
R -94B	413T1007-83SP		.DOOR ASSY ATTACHING PARTS	J-Q	2
R 96	NAS1801-3-6		.SCREW		16
R 98	NAS620A10L		.WASHER -----*		16
R 100	413T1028-4		..STRIKE ASSY- (OPT ITEM 100A)		1
R -100A	413T1028-5		..STRIKE ASSY- (OPT ITEM 100) ATTACHING PARTS		1
102	NAS623-3-1W		..SCREW		2
104	AN960PD10L		..WASHER -----*		2

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1048
 Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-106	413T1093-3		...ROLLER- (USED ON ITEM 100)		1
R -106A	NAS1056C3-056		...ROLLER- (USED ON ITEM 100A)		1
R 107	MS51859-1		...BUSHING- (USED ON ITEM 100A)		2
108	413T1028-2		...STRIKE		1
110	MS20253-2-083		...PIN-HINGE		1
112	413T1132-1		..SHIM- (USED ON ITEM 94)	A-H	1
114	NAS514P1032-6		..SCREW		2
116	413T1010-1		..BUMPER		2
118	413T1118-3		..COVER		1
120	413T1118-4		..COVER		1
122	BMS8-133		..EDGING		1
124	413T1007-10		DELETED		
124A	413T1007-10SP		..COVER-DECORATIVE		1
126	SL618-3A		..INSERT- (V97393)		2
128	NAS1836-3-11		..INSERT		10
R 130	413T1024-2		.LATCH ASSY ATTACHING PARTS		2
R 132	NAS514P1032-5		.SCREW -----*-----		4
134	MS16624-5012		..RING		4
136	413T1090-3		..PIN		1
138	413T1093-2		..ROLLER		1

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1049
Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
140	413T1090-1		..PIN		1
142	413T1091-1		..ARM		1
144	H10-08BAC		..NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) (OPT T6S832J (V11815))		1
146	AN960C8		..WASHER		1
148	MS24585C93		..SPRING		1
150	413T1092-2		..BOLT		1
152	413T1030-3		..BODY- (OPT ITEM 152A)		1
-152A	413T1030-4		..BODY- (OPT ITEM 152)		1
R 154	413T1014-1		.BRACKET ATTACHING PARTS		1
R 156	NAS623-3-1		.SCREW		8
R 158	NAS620A10L		.WASHER -----*		8
R 160	413T1015-11		.BRACKET	A-F,J ,L-N, Q	1
R -162	413T1015-12		.BRACKET ATTACHING PARTS	G,H,K ,P	1
R 164	NAS514P1032-5		.SCREW		3
R 166	NAS623-3-1		.SCREW		1
R 168	NAS620A10L		.WASHER -----*		1
170	413T1015-17		DELETED		
R 170A	413T1015-21		.BRACKET ASSY	A-F,J ,L-N, Q	1

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1050
 Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
R -172	413T1015-18		DELETED		
R -172A	413T1015-22		.BRACKET ASSY	G,H,K P	1
			ATTACHING PARTS		
R 174	NAS514P1032-5		.SCREW -----*-----		1
R 176	SL6161-08-4		..STUD- (V97393)		2
R 177	NAS42DD6-6		..SPACER		2
R 178	413T1015-19		DELETED		
R 178A	413T1015-23		..BRACKET	A-F,J L-N, Q	1
R -180	413T1015-20		DELETED		
R -180A	413T1015-24		..BRACKET	G,H,K P	1
R 182	413T1014-2		.BRACKET		1
			ATTACHING PARTS		
R 184	NAS623-3-1		.SCREW		8
R 186	NAS620A10L		.WASHER -----*-----		8
R 188	413T1014-3		.BRACKET		2
			ATTACHING PARTS		
R 190	NAS603-4P		.SCREW		8
R 192	NAS620A10L		.WASHER -----*-----		8
	194	413T1136-7	.PANEL ASSY-HINGE (OPT ITEM 194A)	A,C	1
	194A	413T1013-361	.PANEL ASSY-HINGE (OPT ITEM 194)	A,C	1

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1051
Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
194B	413T1136-19		.PANEL ASSY-HINGE (OPT ITEM 194C)	B	1
194C	413T1013-367		.PANEL ASSY-HINGE (OPT ITEM 194B)	B	1
-194D	413T1136-15		.PANEL ASSY-HINGE (OPT ITEM 194E)	D	1
-194E	413T1013-203		.PANEL ASSY-HINGE (OPT ITEM 194D)	D	1
-194F	413T1136-9		.PANEL ASSY-HINGE (OPT ITEM 194G)	E	1
-194G	413T1013-385		.PANEL ASSY-HINGE (OPT ITEM 194F)	E	1
-194H	413T1136-1		.PANEL ASSY-HINGE (OPT ITEM 194J)	F	1
-194J	413T1013-201		.PANEL ASSY-HINGE (OPT ITEM 194H)	F	1
-194K	413T1136-67		.PANEL ASSY-HINGE	J	1
-194L	413T1136-75		.PANEL ASSY-HINGE	L,M	1
R -194M	413T1136-91		.PANEL ASSY-HINGE	N	1
-196	413T1136-16		.PANEL ASSY-HINGE (OPT ITEM 196A)	G	1
-196A	413T1013-204		.PANEL ASSY-HINGE (OPT ITEM 196)	G	1
-196B	413T1136-10		.PANEL ASSY-HINGE (OPT ITEM 196C)	H	1
-196C	413T1013-386		.PANEL ASSY-HINGE (OPT ITEM 196B)	H	1
-196D	413T1136-68		.PANEL ASSY-HINGE	K	1
R -196E	413T1136-90		.PANEL ASSY-HINGE	P	1
R -196F	413T1136-89		.PANEL ASSY-HINGE	Q	1
			ATTACHING PARTS		

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1052
 Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-198	NAS623-3-7		.SCREW		8
R 200	AN960KD10L		DELETED		
R 200A	AN960PD10L		.WASHER		8
			-----*		
R 202	413T1136-61		..TRIM-EDGE (USED ON ITEMS 194, 194B, 194D, 194F, 194H, 194M, 196, 196B, 196E)		AR
	204	413T1013-179	..TRIM-EDGE (USED ON ITEMS 194A, 194C, 194E, 194G, 194J, 196A, 196C)	A-H	2
	206	413T1013-180	..TRIM-EDGE (USED ON ITEMS 194A, 194C, 194E, 194G, 194J, 196A, 196C)	A-H	1
	208	413T1013-181	..TRIM-EDGE (USED ON ITEMS 194A, 194C, 194E, 194G, 194J, 196A, 196C)	A-H	2
R 210	NAS1801-3-5		..SCREW		8
R 212	BACW10P183AL		..WASHER- (V10630) (SPEC BACW10P183AL)		8
R 214	A11330-8-3		..NUT- (V72962) (SPEC BACN10FX21) (OPT BRC500-8-3 (V52828)) (OPT F49322-3-21 (V15653)) (OPT SL240-3-1 (V97393)) (OPT 130061 (V60119))		8

25-28-10

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
R 216	413T1014-5		..SUPPORT		8
R 218	NAS1836-3-09		..INSERT		20
R 220	SL618-3A		..INSERT- (V97393)		24
R 222	NAS1836-3-09		..INSERT- (USED ON ITEMS 194, 194B, 194D, 194F, 194H, 194M, 196, 196B, 196E)		4
-222A	NAS1836-3-11		..INSERT- (USED ON ITEMS 194A, 194C, 194E, 194G, 194J, 196A, 196C)	A-H	4
R 224	NAS1836-3-09		..INSERT- (USED ON ITEMS 194, 194B)	A-C	3
R -224A	NAS1836-3-11		..INSERT- (USED ON ITEMS 194A, 194C)	A-C	3
	226	SL618-3A	..INSERT- (V97393) (USED ON ITEMS 194F, 194G, 196B, 196C)	E,H,L ,M	4
R 226A	SL618-3A		..INSERT- (V97393)	J,K,Q	4
R 228	NAS623-3-1		.SCREW	A-C	7
R 230	NAS620A10L		.WASHER	A-C	7
R 232	413T1098-1		.BRACKET	A-C	7
R 234	NAS623-3-1		.SCREW	E,H-Q	18
R 235	NAS623-3-1		.SCREW	N	18
R 236	NAS620A10L		.WASHER	E,H-Q	18
R 237	NAS620A10L		.WASHER	N	18
R 238	413T1098-3		.BRACKET	E,H-M ,P,Q	1
R 238A	413T1098-5		.BRACKET	N	1

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1054
 Apr 01/91

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
R 239	413T1098-8		.BRACKET	N	1
R 239J	413T1098-4		.BRACKET	N	1
R 240	413T1098-4		.BRACKET	E,H-Q	1
R 240A	BACB30LU3-8		.BOLT- (V06710) (SPEC BACB30LU3-8) (OPT BACB30LU3-8 (V06725)) (OPT BACB30LU3-8 (V06950)) (OPT BACB30LU3-8 (V17943)) (OPT BACB30LU3-8 (V27624)) (OPT BACB30LU3-8 (V56878)) (OPT BACB30LU3-8 (V80539)) (OPT BACB30LU3-8 (V85495)) (OPT BACB30LU3-8 (V92215)) (OPT BACB30LU3-8 (V97928))	N	6
R 240B	BACW10P44AL		.WASHER- (V10630) (SPEC BACW10P44AL)	N	6
R 240C	H10-3BAC		.NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))	N	6
R 240D	NAS514P1032-5		.SCREW	N	6
R 240E	412T2013-21		.ANGLE	N	1

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1055
Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
R 241	NAS514P1032-5		.SCREW	E,H-M	12
R 241A	NAS623-3-1		.SCREW	N,P,Q	12
R 241B	NAS620A10L		.WASHER	N,P,Q	12
241G	412T2013-21		.ANGLE	E,J	1
-241H	412T2013-22		.ANGLE	H-M	1
R 241J	413T1098-9		.BRACKET	N,Q	1
R -241K	413T1098-10		.BRACKET	P	1
242	413T1012-7		.PANEL ASSY-DIVIDER	A,C	1
-242A	413T1012-11		.PANEL ASSY-DIVIDER	B	1
R -242B	413T1012-13		.PANEL ASSY-DIVIDER	E,J,Q	1
R -242C	413T1012-14		.PANEL ASSY-DIVIDER	H,K,P	1
-242D	413T1012-31		.PANEL ASSY-DIVIDER	L	1
-242E	413T1012-33		.PANEL ASSY-DIVIDER	M	1
R -242F	413T1012-35		.PANEL ASSY-DIVIDER	N	1
242G	413T1012-38		DELETED		
R 242H	413T1012-44		.PANEL ASSY-DIVIDER	N	1
244	413T1012-5		DELETED		
R 245	NAS1834-3-350		..INSERT-	N	6
			(OPT ITEM 245A)		
R -245A	NAS1834-3-310		..INSERT-	N	6
			(OPT ITEM 245)		
R 246	NAS1836-3-09		..INSERT	A-C,E H-M, Q	7
R 247	NAS1836-3-09		..INSERT	N	9
R 247A	SL618-3A		..INSERT-	N	5
			(V97393)		
248	413T1017-7		.HINGE ASSY (PRE SB 25-78)	A-H	2
			(OPT ITEMS 248A, 248B)		
-248A	413T1017-15		.HINGE ASSY (PRE SB 25-78)	A-H	2
			(OPT ITEMS 248, 248B)		
-248B	413T1017-23		.HINGE ASSY (PRE SB 25-78)	A-H	2
			(OPT ITEMS 248, 248A)		
R -248C	413T1017-23		.HINGE ASSY (PRE SB 25-78)	J-Q	2
-248D	9994		.HINGE ASSY (POST SB 25-78)	A-Q	2
			(V80477)		

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1056
 Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-250	413T1017-8		.HINGE ASSY (PRE SB 25-78) (OPT ITEMS 250A, 250B)	A-H	2
-250A	413T1017-16		.HINGE ASSY (PRE SB 25-78) (OPT ITEMS 250, 250B)	A-H	2
-250B	413T1017-24		.HINGE ASSY (PRE SB 25-78) (OPT ITEMS 250, 250A)	A-H	2
R -250C	413T1017-24		.HINGE ASSY (PRE SB 25-78) ATTACHING PARTS	J-Q	2
-250D	9994		.HINGE ASSY (POST SB 25-78) (V80477)	A-Q	2
252	BACS12FA3C5		.SCREW- (OPT ITEM 252A)	A-H	24
-252A	PSFW10F6DS05WH		.SCREW- (V12324) (OPT ITEM 252)	A-H	24
R -252B	PSFW10F6DS05WH		.SCREW- (V12324)	J-Q	24
R 254	NAS1801-3-6		.SCREW		16
R 256A	NAS620A10L		DELETED		
R 256A	BACW10P183AL		.WASHER- (V10630) (SPEC BACW10P183AL)		16
			-----*		
258	413T1017-9		..HINGE ASSY- (USED ON ITEM 248)	A-H	1
-258A	413T1017-19		..HINGE ASSY- (USED ON ITEM 248A)	A-H	1
R -258B	413T1017-27		..HINGE ASSY- (USED ON ITEMS 248B, 248C)		1
-260	413T1017-10		..HINGE ASSY- (USED ON ITEM 250)	A-H	1
-260A	413T1017-20		..HINGE ASSY- (USED ON ITEM 250A)	A-H	1
R -260B	413T1017-28		..HINGE ASSY- (USED ON ITEMS 250B, 250C)		1

25-28-10

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-262	413T1086-13		...HOUSING-CAM (USED ON ITEMS 258, 258B) (OPT ITEM 262F)		1
-262A	413T1086-19		...HOUSING ASSY-CAM (USED ON ITEM 258) (OPT ITEM 262G)		1
-262B	413T1086-14		...HOUSING-CAM (USED ON ITEMS 260, 260B) (OPT ITEM 262H)		1
-262C	413T1086-20		...HOUSING ASSY-CAM (USED ON ITEM 260) (OPT ITEM 262J)		1
-262D	413T1086-19		...HOUSING ASSY-CAM (USED ON ITEM 258A)		1
-262E	413T1086-20		...HOUSING ASSY-CAM (USED ON ITEM 260A)		1
-262F	413T1086-31		...HOUSING-CAM (USED ON ITEMS 258, 258B) (OPT ITEM 262)		1
-262G	413T1086-31		...HOUSING-CAM (USED ON ITEM 258) (OPT ITEM 262A)		1
-262H	413T1086-32		...HOUSING-CAM (USED ON ITEMS 260, 260B) (OPT ITEM 262B)		1
-262J	413T1086-32		...HOUSING-CAM (USED ON ITEM 260) (OPT ITEM 262C)		1

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1058
 Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 264	BACB30LH3PU28		ATTACHING PARTS ...BOLT- (V06710) (SPEC BACB30LH3PU28) (OPT BACB30LH3PU28 (V06725)) (OPT BACB30LH3PU28 (V06950)) (OPT BACB30LH3PU28 (V08524)) (OPT BACB30LH3PU28 (V17943)) (OPT BACB30LH3PU28 (V27624)) (OPT BACB30LH3PU28 (V80539)) (OPT BACB30LH3PU28 (V92215)) (OPT BACB30LH3PU28 (V97928))		1
266	BACB30LH3PU22		...BOLT- (V06710) (SPEC BACB30LH3PU22) (OPT BACB30LH3PU22 (V06725)) (OPT BACB30LH3PU22 (V06950)) (OPT BACB30LH3PU22 (V08524)) (OPT BACB30LH3PU22 (V17943)) (OPT BACB30LH3PU22 (V27624)) (OPT BACB30LH3PU22 (V80539)) (OPT BACB30LH3PU22 (V92215)) (OPT BACB30LH3PU22 (V97928)) -----*		2
268	413T1086-21	DOUBLER- (USED ON ITEMS 262A, 262C, 262D, 262E)		1

25-28-10

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-269	413T1086-1	HOUSING-CAM (USED ON ITEMS 262A, 262D)		1
-269A	413T1086-2	HOUSING-CAM (USED ON ITEMS 262C, 262E)		1
270	NAS43DD3-30		...SPACER		1
272	413T1086-7		...DOOR ATTACHING PARTS		1
274	5S1-6		...STUD- (V71286)		1
276	5S3-2		...WASHER- (V71286) -----*-----		1
278	413T1083-3		...SCREW- (USED ON ITEMS 258, 260)		1
-278A	413T1083-10		...SCREW- (USED ON ITEMS 258A, 258B, 260A, 260B)		1
280	413T1083-2		...SCREW- (USED ON ITEMS 258, 260)		1
-280A	413T1083-9		...SCREW- (USED ON ITEMS 258A, 258B, 260A, 260B)		1
282	NAS1515M3L		...WASHER		2
284	413T1085-4		...ROLLER		2
286	413T1085-3		...ROLLER		1
288	413T1023-1		...ACTUATOR ASSY- (USED ON ITEMS 258, 258A, 258B)		1
-290	413T1023-2		...ACTUATOR ASSY- (USED ON ITEMS 260, 260A, 260B)		1

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1060
 Apr 01/91

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
292	MS21209F4-10	INSERT		1
294	NAS77A3-24N	BUSHING		1
296	NAS77A3-68N	BUSHING		1
298	413T1023-3	ACTUATOR-		1
			(USED ON ITEM 288)		
-300	413T1023-4	ACTUATOR-		1
			(USED ON ITEM 290)		
302	413T1022-7		...FOLLOWER ASSY-CAM	A-H	1
			(USED ON ITEM 258)		
-302A	413T1022-7		...FOLLOWER ASSY-CAM	A-H	1
			(OPT ITEM 302B)		
-302B	413T1022-11		...FOLLOWER ASSY-CAM	A-H	1
			(USED ON ITEM 258A)		
			(OPT ITEM 302A)		
-302C	413T1022-7		...FOLLOWER ASSY-CAM		1
			(USED ON ITEM 258B)		
			(OPT ITEM 302E)		
-302D	413T1022-11		...FOLLOWER ASSY-CAM		1
			(USED ON ITEM 258B)		
			(OPT ITEM 302E)		
-302E	413T1022-19		...FOLLOWER ASSY-CAM		1
			(OPT ITEMS 302C, 302D)		
			(USED ON ITEM 258B)		
-304	413T1022-8		...FOLLOWER ASSY-CAM	A-H	1
			(USED ON ITEM 260)		
-304A	413T1022-8		...FOLLOWER ASSY-CAM	A-H	1
			(OPT ITEM 304B)		
			(USED ON ITEM 260A)		
-304B	413T1022-12		...FOLLOWER ASSY-CAM	A-H	1
			(OPT ITEM 304A)		
			(USED ON ITEM 260A)		
-304C	413T1022-8		...FOLLOWER ASSY-CAM		1
			(OPT ITEM 304E)		
			(USED ON ITEM 260B)		
-304D	413T1022-12		...FOLLOWER ASSY-CAM		1
			(OPT ITEM 304E)		
			(USED ON ITEM 260B)		
-304E	413T1022-20		...FOLLOWER ASSY-CAM		1
			(OPT ITEMS 304C, 304D)		
			(USED ON ITEM 260B)		

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1061
Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
306	NAS76A3-009N	BUSHING		1
308	MS21209C0610	INSERT- (USED ON ITEMS 302, 302A, 304, 304A)		1
310	413T1022-9	FOLLOWER- (USED ON ITEMS 302, 302A, 302C)		1
-310A	413T1022-13	FOLLOWER- (USED ON ITEMS 302B, 302D)		1
-310B	413T1022-17	FOLLOWER- (USED ON ITEM 302E)		1
-312	413T1022-10	FOLLOWER- (USED ON ITEMS 304, 304A, 304C)		1
-312A	413T1022-14	FOLLOWER- (USED ON ITEMS 304B, 304D)		1
-312B	413T1022-18	FOLLOWER- (USED ON ITEM 304E)		1
314	NAS601-3		...SCREW		2
316	MS35338-136		...WASHER		2
318	413T1083-5		...NUT		2
320	413T1087-1		...BRACKET		1
322	413T1020-1		...ARM ASSY-UPR (USED ON ITEMS 258, 260)		1
-322A	413T1020-1		...ARM ASSY-UPR (OPT ITEM 322B) (USED ON ITEMS 258A, 258B, 260A, 260B)		1
-322B	413T1020-4		...ARM ASSY-UPR (OPT ITEM 322A) (USED ON ITEMS 258A, 258B, 260A, 260B)		1

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1062
 Apr 01/91

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
324	NAS77A3-15N	BUSHING		2
326	MS1209C0615	INSERT- (USED ON ITEMS 322, 322A)		1
328	413T1020-2	ARM- (USED ON ITEMS 322, 322A)		1
-328A	413T1020-5	ARM- (USED ON ITEMS 322B)		1
330	413T1083-6		...SCREW- (USED ON ITEMS 258, 260)		1
-330A	413T1083-11		...SCREW- (USED ON ITEMS 258A, 258B, 260A, 260B)		1
332	NAS1515M3L		...WASHER		2
334	413T1084-1		...SHAFT		1
336	413T1021-1		...ARM ASSY-LWR		1
338	NAS77A3-15N	BUSHING		4
340	NAS76A3-007N	BUSHING		1
342	413T1021-2	ARM		1
344	413T1083-8		...SCREW		1
346	413T1086-9		...SUPPORT ASSY-SPR (USED ON ITEMS 258, 258A)	A-H	1
-346A	413T1086-9		...SUPPORT ASSY-SPR (OPT ITEM 346B) (USED ON ITEM 258B)		1
-346B	413T1086-35		...SUPPORT ASSY-SPR (OPT ITEM 346A) (USED ON ITEM 258B)		1
-348	413T1086-10		...SUPPORT ASSY-SPR (USED ON ITEMS 260, 260A)	A-H	1
-348A	413T1086-10		...SUPPORT ASSY-SPR (OPT ITEM 348C) (USED ON ITEM 260B)		1
-348C	413T1086-36		...SUPPORT ASSY-SPR (OPT ITEM 348B) (USED ON ITEM 260B)		1

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1063
Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-350	UI19136-2B8	INSERT- (V07757) (OPT ITEM 350A)		1
-350A	6035-04BR0219	INSERT- (V01556) (OPT ITEM 350)		1
352	413T1086-11	SUPPORT- (USED ON ITEMS 346, 346A)	A-H	1
-352A	413T1086-37	SUPPORT- (USED ON ITEM 346B)		1
-354	413T1086-12	SUPPORT- (USED ON ITEMS 348, 348A)	A-H	1
-354A	413T1086-38	SUPPORT- (USED ON ITEM 348B)		1
356	413T1086-3		...HOUSING ASSY-SPR (OPT ITEM 356A) (USED ON ITEMS 258, 258A, 258B)		1
-356A	413T1086-15		...HOUSING ASSY-SPR (OPT ITEM 356) (USED ON ITEMS 258, 258A, 258B)		1
-358	413T1086-4		...HOUSING ASSY-SPR (OPT ITEM 358A) (USED ON ITEMS 260, 260A, 260B)		1
-358A	413T1086-16		...HOUSING ASSY-SPR (OPT ITEM 358) (USED ON ITEMS 260, 260A, 260B)		1
360	UI19136-2B8	INSERT- (V07757) (OPT ITEM 360A)		1
-360A	6035-04BR0219	INSERT- (V01556) (OPT ITEM 360)		1
362	UI19136-6B8	INSERT- (V07757) (OPT ITEM 362A)		3

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1064
 Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -362A	6041-3BR0375	INSERT- (V01556) (OPT ITEM 362)		3
364	413T1086-5	HOUSING- (USED ON ITEM 356)		1
-364A	413T1086-17	HOUSING- (USED ON ITEM 356A)		1
-366	413T1086-6	HOUSING- (USED ON ITEM 358)		1
-366A	413T1086-18	HOUSING- (USED ON ITEM 358A)		1
368	413T1017-3		...RECEPTACLE ASSY ATTACHING PARTS		1
370	NAS1352C04LB4		...SCREW -----*-----		2
372	5R3-1	RECEPTACLE- (V71286)		1
R 374	F1313		..SPRING ASSY-GAS (V55787) (SPEC S413T301-2)		1
R 376	412T1004-1SP		.RAIL ASSY	A-C, E F, H, L-Q	1
-376A	412T1004-89SP		.RAIL ASSY	D	1
-376B	412T1004-95SP		.RAIL ASSY	J	1
-378	412T1004-2SP		DELETED		
-378A	412T1004-90SP		.RAIL ASSY	G	1
-378B	412T1004-96SP		.RAIL ASSY ATTACHING PARTS	K	1

25-28-10

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-380	NAS6603-2		.BOLT		22
R 382	AN960KD10L		DELETED		
R 382A	AN960PD10L		.WASHER	A,C,E F H-Q	22
R -382B	AN960JD10LL		.WASHER -----*-----	B,D,G	22
R 384	412T1004-17SP		..SURFACE-DECORATIVE	A-C,E F,H L-Q	1
-384A	412T1004-93SP		..SURFACE-DECORATIVE	D,G	1
-384B	412T1004-36SP		..SURFACE-DECORATIVE	J,K	1
384J	2055051		..RETAINER- (V04169)	J,K	1
385	BACR15BA5KE		..RIVET- (SIZE DETERMINE ON INST)	J,K	2
R 385J	412T1008-4		..ANGLE	J,K	1
R 386	412T1004-9		..RAIL	A-C,E F,H L-Q	1
-386A	412T1004-91		..RAIL	D	1
386B	412T1004-97		..RAIL	J	1
-388	412T1004-10		DELETED		
-388A	412T1004-92		..RAIL	G	1
-388B	412T1004-98		..RAIL	K	1
R 390	2055051		..RETAINER- (V04169)		10
R 392	412T2014-1		.FITTING ASSY		1
R 393	412T2014-1		.FITTING ASSY	A-H, L-Q	1
R 394	NAS623-3-2		ATTACHING PARTS .SCREW		2

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1066
 Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
R 394A	NAS623-3-1		DELETED		
R 394G	NAS623-3-2		.SCREW	A-H, L-Q	2
R 396	NAS620A10L		.WASHER -----*		4
R 398	BACB28AR04A050A		DELETED		
R 398A	BCREFA0486		DELETED		
R 398B	BACB28X4M050		..BUSHING- (V23294) (SPEC BACB28X4M050) (OPT BACB28X4M050 (V70265)) (OPT BACB28X4M050 (V94892))		1
R 400	412T2014-2		..FITTING		1
R 402	413T1081-1		.CHANNEL ASSY ATTACHING PARTS		1
R 404	NAS623-3-1		.SCREW		38
R 406	NAS623-3-3		.SCREW		2
R 408	NAS620A10L		.WASHER -----*		40
R 410	BRF100A3		..NUTPLATE- (V52828) (SPEC BACN10KB3F) (OPT F2000-3 (V15653)) (OPT RMF9207-3 (V72962)) (OPT T8114S1032S (V11815)) (OPT VN151A1-02 (V92215)) (OPT F2000-3 (V15653))		4

25-28-10

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
R 01-412	F5000-3BAC		..NUTPLATE- (V15653) (SPEC BACN10JR3F) (OPT NS103203-02 (V80539)) (OPT RMF9201-3 (V72962)) (OPT T8091S1032 (V11815)) (OPT VN152A1-02 (V92215)) (OPT BRF200A3 (V52828)) ATTACHING PARTS DELETED		22
R 414	BACR15BA3AD		DELETED		
R 414A	AF5171-3-2		..RIVET- (V53551) (SPEC BACR15DR3-2) (OPT CCR264SS3-2 (V11815)) (OPT RV571A3-2 (V98996)) -----*		52
R 416	413T1081-6		..CHANNEL		1
R 418	412T1000-1SP		.RAIL AND BRACKET ASSY- PASS. SVCE UNIT/SIDEWALL SPRT	A-C,E L-N, Q	1
-418A	412T1000-33SP		.RAIL AND BRACKET ASSY- PASS. SVCE UNIT/SIDEWALL SPRT	D	1
-418B	412T1000-35SP		.RAIL AND BRACKET ASSY- PASS. SVCE UNIT/SIDEWALL SPRT	F	1
-418C	412T1000-39SP		.RAIL AND BRACKET ASSY- PASS. SVCE UNIT/SIDEWALL SPRT	J	1

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1068
 Apr 01/91

BOEING
COMPONENT
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-420	412T1000-2SP		.RAIL AND BRACKET ASSY- PASS. SVCE UNIT/SIDEWALL SPRT	H,P	1
-420A	412T1000-34SP		.RAIL AND BRACKET ASSY- PASS. SVCE UNIT/SIDEWALL SPRT	G	1
-420B	412T1000-38SP		.RAIL AND BRACKET ASSY- PASS. SVCE UNIT/SIDEWALL SPRT	K	1
R 422	NAS1801-3-5		ATTACHING PARTS .SCREW		12
R 424	NAS620A10L		.WASHER		12
			-----*-----		
R 426	412T1001-1		..CHANNEL ASSY	A-F,J L-N, Q	1
R -428	412T1001-2		..CHANNEL ASSY	G,H,P	1
-428A	412T1001-5		..CHANNEL ASSY ATTACHING PARTS	K	1
R 430	NAS6603-3		..BOLT		2
R 432	AN960PD10		..WASHER		2
R 434	NAS623-2-2		..SCREW		2
R 436	AN960PD8L		..WASHER		2
R 438	H10-08BAC		..NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) (OPT T6S832J (V11815)) -----*-----		2

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1069
Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-440	BRM100A3		...NUTPLATE- (V52828) (SPEC BACN10JP3B) (OPT MK2000-3BAC (V15653)) (OPT NS103198-02 (V80539)) (OPT RMA9207-3 (V72962)) (OPT T8077S1032 (V11815)) (OPT VN201A1-02 (V92215)) ATTACHING PARTS		2
	442	BACR15BA3AD	...RIVET- (SIZE DETERMINE ON INST) -----*-----		4
R 444	412T1001-7		...CHANNEL	A-F, J ,L-N, Q	1
R -446	412T1001-8		...CHANNEL	G, H, P	1
R -446A	412T1001-11		...CHANNEL	K	1
R 448	412T1003-2		..BRACKET ASSY	A-F, J ,L-N, Q	6
R -450	412T1003-1		..BRACKET ASSY ATTACHING PARTS	G, H, K ,P	6
R 452	NAS6603-3		..BOLT		12
R 454	AN960PD10		..WASHER -----*-----		12
R 456	BRM300A3		...NUTPLATE- (V52828) (SPEC BACN10JP3C) (OPT MK3000-3BAC (V15653)) (OPT NS103199-02 (V80539)) (OPT RMA9205M3 (V72962)) (OPT T8078S1032 (V11815)) (OPT VN203A1-02 (V92215)) ATTACHING PARTS		2

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1070
 Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-458	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST) -----*-----		4
R 460	413T1003-4		DELETED		
R 460A	412T1003-4		...BRACKET-CASTING	A-F, J ,L-N, Q	1
-462	413T1003-3		DELETED		
R -462A	412T1003-3		...BRACKET-CASTING	G, H, K ,P	1
R 464	2055144		..RETAINER- (V04169)	A-C, E ,F, H, L-Q	14
466	2055144		..RETAINER- (V04169)	D, G	16
466A	2055144		..RETAINER- (V04169)	K	15
467	2055144		..RETAINER- (V04169)	J	7
R 468	412T1002-1SP		..RAIL ASSY	A-C, E ,L-N, Q	1
-468A	412T1002-103SP		..RAIL ASSY	D	1
-468B	412T1002-115SP		..RAIL ASSY	J	1
R -470	412T1002-2SP		..RAIL ASSY	H, P	1
-470A	412T1002-104SP		..RAIL ASSY	G	1
-470B	412T1002-112SP		..RAIL ASSY	K	1
R 472	412T1002-17SP		...SURFACE-DECORATIVE	A-C, E ,H, L-Q	1
-472A	412T1002-107SP		...SURFACE-DECORATIVE	D, G	1
-472B	412T1002-44SP		...SURFACE-DECORATIVE	J	1
-472C	412T1002-34SP		...SURFACE-DECORATIVE	K	1

25-28-10

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-474	WS1-332A8		...NUTPLATE- (V04169) (SPEC BACN10GH3A8)	A-E, G-M,Q	6
474A	WS1-332A8		...NUTPLATE- (V04169) (SPEC BACN10GH3A8) ATTACHING PARTS	J	4
476	BACR15BB4AD		...RIVET- (SIZE DETERMINE ON INST)	A-E, G-P	12
476A	BACR15BB4AD		...RIVET- (SIZE DETERMINE ON INST) -----*-----	J	8
R 478	NAS1801-3-12		...SCREW	A-E, G-Q	4
R 480	MS35338-43		...WASHER	A-E, G-Q	4
R 482	AN960D10L		...WASHER	A-E, G-Q	8
R 484	MS35650-305S		...NUT	A-E, G-Q	4
R 486	412T1002-9		...RAIL	A-C,E ,L-N, Q	1
488	412T1002-105		...RAIL	D	1
489	412T1002-117		...RAIL	J	1
R -490	412T1002-10		...RAIL	H,P	1
-490A	412T1002-106		...RAIL	G	1
-490B	412T1002-114		...RAIL	K	1
492	412T1002-109SP		..RAIL ASSY	F	1
494	412T1002-1SP		...RAIL ASSY	F	1
496	412T1002-17SP	SURFACE-DECORATIVE	F	1
498	WS1-332A8	NUT- (V04169) (SPEC BACN10GH3A8) ATTACHING PARTS	F	6
500	BACR15BB4AD	RIVET- (SIZE DETERMINE ON INST) -----*-----	F	12
502	NAS1801-3-12	SCREW	F	4

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1070B
 Apr 01/91

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
504	MS35338-43	WASHER	F	4
506	AN960D10L	WASHER	F	8
508	MS35650-305S	NUT	F	4
510	412T1002-9	RAIL-PASS. SVCE UNIT	F	1
512	MS16632-4037		...RING-RETAINING	F	1
514	412T1006-1		...BUSHING	F	1
R 516	412T3109-1		.FITTING ASSY	A,C,E F L-N,Q	1
-516A	412T3109-3		.FITTING ASSY	B,D	1
516B	412T3109-5		DELETED		
-516C	412T3109-7		.FITTING ASSY	J	1
R -518	412T3109-2		.FITTING ASSY	H,P	1
-518A	412T3109-4		.FITTING ASSY	G	1
-518B	412T3109-6		.FITTING ASSY ATTACHING PARTS	K	1
R 520	NAS623-3-1		.SCREW		11
522	NAS623-3-1		DELETED		
R 524	NAS620A10L		.WASHER		11
526	NAS620A10L		DELETED		
R 528	BACB28AR06A024A		..BUSHING- (V09455) (SPEC BACB28AR06A024A) (OPT BACB28AR06A024A (V15860)) (OPT BACB28AR06A024A (V50294)) (OPT BACB28AR06A024A (V73134)) (OPT BACB28AR06A024A (V77896)) (OPT BACB28AR06A024A (V97613))	A-H, L-Q	1
-528A	BACB28X4C005		..BUSHING- (V23294) (SPEC BACB28X4C005) (OPT BACB28X4C005 (V70265)) (OPT BACB28X4C005 (V94892))	J,K	1
R 530	412T3109-21		..DOUBLER		1
R 532	412T3109-11		..FITTING	A,C,E F L-N,Q	1
-532A	412T3109-13		..FITTING	B,D	1

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1070C
Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
	532B	412T3109-15	DELETED		
	-532C	412T3109-17	..FITTING	J	1
R	-534	412T3109-12	..FITTING	H,P	1
	-534A	412T3109-14	..FITTING	G	1
	-534B	412T3109-16	..FITTING	K	1
R	536	412T3109-5	.FITTING ASSY	A-F, L-N,Q	1
	-536A	412T3109-7	DELETED		
R	-538	412T3109-6	.FITTING ASSY	G,H,P	1
	-538A	412T3109-8	.FITTING ASSY	K	1
R	539	NAS623-3-1	.SCREW		9
R	539G	NAS620A10L	.WASHER		9
			-----*-----		
R	540	BACB28X4C005	..BUSHING- (V23294) (SPEC BACB28X4C005) (OPT BACB28X4C005 (V70265)) (OPT BACB28X4C005 (V94892))		1
R	542	412T3109-15	..FITTING	A-F,J ,L-N, Q	1
	-542A	412T3109-17	DELETED		
R	-544	412T3109-16	..FITTING	G,H,P	1
	-544A	412T3109-18	..FITTING	K	1

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1070D
 Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-546	BACB30LU3-9		.BOLT- (V06710) (SPEC BACB30LU3-9) (OPT BACB30LU3-9 (V06725)) (OPT BACB30LU3-9 (V06950)) (OPT BACB30LU3-9 (V17943)) (OPT BACB30LU3-9 (V27624)) (OPT BACB30LU3-9 (V56878)) (OPT BACB30LU3-9 (V80539)) (OPT BACB30LU3-9 (V85495)) (OPT BACB30LU3-9 (V92215)) (OPT BACB30LU3-9 (V97928))		8
R 548	NAS514P1032-18		.SCREW		1
R 550	AN960PD10L		.WASHER		9
R 552	H10-3BAC		.NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))		9

25-28-10

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-554	HL19PB10-24		.BOLT- (V56878) (SPEC BACB30FN10-24) (OPT HL19PB10-24 (V73197)) (OPT HL19PB10-24 (V92215)) (OPT HL19PB10-24 (V97928)) (OPT 62547-10-24 (V56878)) (OPT HL19PB10-24 (V80539)) (OPT WC2510-24 (V60516)) (OPT HL19PB10-24 (V60516)) (OPT HL19PB10-24 (V08524))		1
R 556	BACB28Z5-025		.BUSHING- (V23294) (SPEC BACB28Z5-025) (OPT BACB28Z5-025 (V70265)) (OPT BACB28Z5-025 (V94892))		1
R 558	412T2047-1		.SPACER		1
R 560	AN960C516		.WASHER		1
R 562	H01-5BAC		.NUT- (V15653) (SPEC BACN10JC5CM) (OPT T6C524JM (V11815)) (OPT 109LH9075-5W (V72962)) (OPT 97E054 (V80539))		1

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1070F
 Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-564	412T2046-3		.DOUBLER	A-F, J L-N, Q	1
R -566	412T2046-4		.DOUBLER	G, H, K P	1
R 568	412T2013-3		.FITTING		1
R 570	412T2010-1		.TIE ASSY-TNSN (OPT ITEM 572)		1
R -572	1281-1		.TIE ASSY-TNSN (V34742) (OPT ITEM 570)		1
R 574	412T2010-2		..TUBE- (USED ON ITEM 570)		1
R 576	412T2010-3		..PAD- (USED ON ITEM 570)		1
R 578	412T2011-1		..FITTING ASSY- (USED ON ITEM 570)		1
R 580	SALPYT6-16		..BOLT- (V11815) (SPEC BACB30GW6-16) (OPT SALPYT6-16 (V29666)) (OPT SALPYT6-16 (V17446))		2
R 582	2DCC6		..COLLAR- (V11815) (SPEC BACC30K6) (OPT 2DCC6 (V17446)) -----*		2

25-28-10

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-584	HU4-134		...BEARING- (V02758) (SPEC BACB10AB4) (OPT ABW4V5 (V50294)) (OPT AB4VCRG (V15860)) (OPT BSSR4804 (V81376)) (OPT KWB4-20CRG (V97613)) (OPT WG4E (V73134)) (OPT 55282 (V09455)) (OPT WC4G1 (V56644))		1
R 586	412T2011-2		...FITTING		1
R 588	10-60779-112L		..BEARING-ROD END (USED ON ITEM 570)		1
R 590	412T2012-2		..NUT- (USED ON ITEM 570)		1
R 592	412T2012-1		..SLEEVE- (USED ON ITEM 570)		1
R 594	AN316-6L		..NUT- (USED ON ITEM 570)		1
596	413T1095-6		.RETAINER ASSY- (OPT ITEM 596A)	A-H	1
-596A	413T1095-8		.RETAINER ASSY- (OPT ITEM 596)	A-H	1
R -596B	413T1095-8		.RETAINER ASSY ATTACHING PARTS DELETED	J-Q	1
R 598	BACB30LL3U5		DELETED		
R 598A	NAS514P1032-9		.SCREW -----*-----		1
R 600	413T1095-5		..PLUG		1
602	BACS18K10-18W		..SPACER- (V08073) (SPEC BACS18K10-18W) (USED ON ITEM 596)	A-H	1

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1070H
 Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -602A	BACS18K10-18		..SPACER- (USED ON ITEM 596A)		1
604	BACS18K10-23W		..SPACER- (V08073) (SPEC BACS18K10-23W) (USED ON ITEM 596)	A-H	1
R -604A	BACS18K10-23		..SPACER- (USED ON ITEM 596A)		1
606	BACS18K10-15W		..SPACER- (V08073) (SPEC BACS18K10-15W) (USED ON ITEM 596)	A-H	1
R -606A	BACS18K10-15		..SPACER- (USED ON ITEM 596A)		1
R 608	413T1095-3		..RETAINER- (USED ON ITEM 596)	A-H	1
R -608A	413T1095-10		..RETAINER- (USED ON ITEM 596A)		1
610	413T1013-339		.SHELL ASSY	A	1
-610A	413T1013-369		.SHELL ASSY	B	1
-610B	413T1013-343		.SHELL ASSY	C	1
-610C	413T1013-389		.SHELL ASSY	D	1
-610D	413T1013-373		.SHELL ASSY	E	1
-610E	413T1013-1		.SHELL ASSY	F	1
-610F	413T1013-403		.SHELL ASSY	J	1
R -610G	413T1013-625		.SHELL ASSY	N	1
-612	413T1013-390		.SHELL ASSY	G	1
-612A	413T1013-374		.SHELL ASSY	H	1
-612B	413T1013-404		.SHELL ASSY	K	1
-612C	413T1013-455		.SHELL ASSY	L	1
-612D	413T1013-459		.SHELL ASSY	M	1
R -612E	413T1013-476		.SHELL ASSY	P	1
R -612F	413T1013-475		.SHELL ASSY	Q	1

25-28-10

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
R 614	413T1013-21		..PANEL ASSY-INBD		1
R 616	413T1013-22		..PANEL ASSY-INBD		1
R 618	NAS1836-3-07		...INSERT		5
620	413T1013-23		..PANEL ASSY-AFT	A,C,E	1
				,F	
-620A	413T1013-101		..PANEL ASSY-AFT	B	1
-620B	413T1013-391		..PANEL ASSY-AFT	D	1
-620C	413T1013-407		..PANEL ASSY-AFT	J	1
R -620D	413T1013-629		..PANEL ASSY-AFT	N	1
-622	413T1013-24		..PANEL ASSY-AFT	H	1
-622A	413T1013-392		..PANEL ASSY-AFT	G	1
-622B	413T1013-408		..PANEL ASSY-AFT	K	1
-622C	413T1013-463		..PANEL ASSY-AFT	L,M	1
R -622D	413T1013-24		..PANEL ASSY-AFT	P	1
R -622E	413T1013-23		..PANEL ASSY-AFT	Q	1
R 624	NAS1834-3-400		...INSERT- (OPT ITEM 624A)	A-C,E	3
				,F,H,	
				L-Q	
-624A	NAS1834A3-400		...INSERT- (OPT ITEM 624A)	A-C,E	3
				,F,H,	
				L-Q	
624G	NAS1834-3-400		...INSERT- (OPT ITEM 624H)	D,G	7
-624H	NAS1834A3-400		...INSERT- (OPT ITEM 624G)	D,G	7
624P	NAS1834-3-400		...INSERT- (OPT ITEM 624Q)	J,K	11
-624Q	NAS1834A3-400		...INSERT- (OPT ITEM 624P)	J,K	11

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1070J
 Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
626	NAS1834-3-11		DELETED		
626A	NAS1836-3-11		...INSERT	J,K	16
626B	NAS1836-3-11		...INSERT	D,G	18
626C	NAS1836-3-11		...INSERT	B	22
R 626D	NAS1836-3-11		...INSERT	A,C,E ,F,H, L-P	24
628	413T1013-109		..PANEL ASSY-FWD	A,E,L	1
-628A	413T1013-29		..PANEL ASSY-FWD	B,D	1
R -628B	413T1013-25		..PANEL ASSY-FWD	C,F,J ,M,N	1
-630	413T1013-30		..PANEL ASSY-FWD	G	1
-630A	413T1013-110		..PANEL ASSY-FWD	H	1
R -630B	413T1013-26		..PANEL ASSY-FWD	K,P	1
R -630C	413T1013-25		..PANEL ASSY-FWD	Q	1
R 632	NAS1834-3-400		...INSERT- (OPT ITEM 632A)		3
-632A	NAS1834A3-400		...INSERT- (OPT ITEM 632)		3
R 634	NAS1836-3-11		...INSERT		24
636	NAS1836-3-11		...INSERT	A,B,D ,E,G, H	4
638	NAS1836-3-11		...INSERT	A,E,H	2
R 640	413T1011-1		..PAN ASSY	A,C,E ,F, H-L,P ,Q	3
R 641	413T1011-1		..PAN ASSY	M,N	2
R 641A	413T1011-2		..PAN ASSY	M,N	1
R 642	NAS603-4P		ATTACHING PARTS ..SCREW	A,C,E ,F, H-P	12

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1070K
Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-644	AN96OKD10L		..WASHER -----*-----	A,C,E ,F,	12
R 646	413T1011-3		..PAN ASSY	H-P A,C,E ,F,J, L-N,Q	1
R -648	413T1011-4		..PAN ASSY ATTACHING PARTS	H,K,P	1
R 650	NAS603-4P		..SCREW	A,C,E ,F, H-Q	4
R 652	AN96OKD10L		..WASHER -----*-----	A,C,E ,F,	4
653	413T1013-351		..PANEL ASSY-SHELL	H-Q A,C	1
-653A	413T1013-371		..PANEL ASSY-SHELL	B	1
-653B	413T1013-247		..PANEL ASSY-SHELL	D	1
-653C	413T1013-379		..PANEL ASSY-SHELL	E	1
-653D	413T1013-15		..PANEL ASSY-SHELL	F	1
-653E	413T1013-405		DELETED		
-653F	413T1013-451		..PANEL ASSY-SHELL	J	1
-653M	413T1013-248		..PANEL ASSY-SHELL	G	1
-653N	413T1013-380		..PANEL ASSY-SHELL	H	1
-653P	413T1013-406		DELETED		
-653Q	413T1013-452		..PANEL ASSY-SHELL	K	1
-653R	413T1013-457		..PANEL ASSY-SHELL	L	1
-653S	413T1013-461		..PANEL ASSY-SHELL	M	1
R -653T	413T1013-627		..PANEL ASSY-SHELL	N	1
R -653U	413T1013-478		..PANEL ASSY-SHELL	P	1
R -653V	413T1013-477		..PANEL ASSY-SHELL	Q	1
R 654	NAS1836-3-11		...INSERT		100
656	NAS1836-3-11		...INSERT	A-C,E ,F,H	3
658	NAS1836-3-11		...INSERT	A,C,E ,F,H	5
660	NAS1836-3-11		...INSERT	A,C	1
661	NAS1836-3-11		...INSERT	L,M	5
R 662	NAS1833-3-400		...INSERT		1
R 664	NAS1834-3-400		...INSERT- (OPT ITEM 664A)		17

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1070L
 Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-664A	NAS1834A3-400		...INSERT- (OPT ITEM 664)		17
R 666	NAS1834-4-400		...INSERT- (OPT ITEM 666A)		8
-666A	NAS1834A4-400		...INSERT- (OPT ITEM 666)		8
R 668	NAS1834C4-400		...INSERT		1
R 670	NAS1834C5-400		...INSERT		1
R 672	NAS1836-08-11		...INSERT		6
R 674	SL618-3A		...INSERT- (V97393)	A-D, F , G, N, P, Q	15
R 676	SL618-3A		...INSERT- (V97393)	A-C, N , P, Q	10
R 678	BAC27TPPS0246		.DECAL-DOOR MUST BE LATCHED CLOSED LOAD LIMIT 87 LB/39 KG		1
R 680	BAC29PPS0554		.DECAL-DOOR MUST BE LATCHED CLOSED LOAD LIMIT 54 LB/24 KG	A-C, E , H	1
R -680A	BAC29PPS0557		.PLACARD-DOOR MUST BE LATCHED CLOSED LOAD LIMIT 25 LB/11 KG	N	1
681	BAC29PPS0555		.PLACARD-DOOR MUST BE LATCHED CLOSED LOAD LIMIT 37 LB/16 KG	J, K	1
682	BAC29PPS0556		.PLACARD-DOOR MUST BE LATCHED CLOSED LOAD LIMIT 31 LB/14 KG	A-C, E , H	1

25-28-10

ILLUSTRATED PARTS LIST
01.1 Page 1070M
Apr 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -682A	BAC29PPS0557		.PLACARD-DOOR MUST BE LATCHED CLOSED LOAD LIMIT 25 LB/11 KG	N	1
R -682B	BAC29PPS2562		.PLACARD	P,Q	1
R 684	BAC29PPS0558		.PLACARD-EMERGENCY EQUIPMENT ONLY	A-C,E H-K, N,P,Q	1
686	BAC29PPS1281		.PLACARD-DOOR MUST BE LATCHED CLOSED LOAD LIMIT 50 LB/22 KG	J,K	1
688	BAC29PPS0558		DELETED		
R 688A	BAC29PPS3210		.PLACARD	N,P,Q	1
R 690	BAC29PPS0556		.PLACARD-DOOR MUST BE LATCHED CLOSED LOAD LIMIT 31 LB/14 KG	N	1
R 692	BAC29PPS2563		.PLACARD	P,Q	1

25-28-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1070N
 Apr 01/91